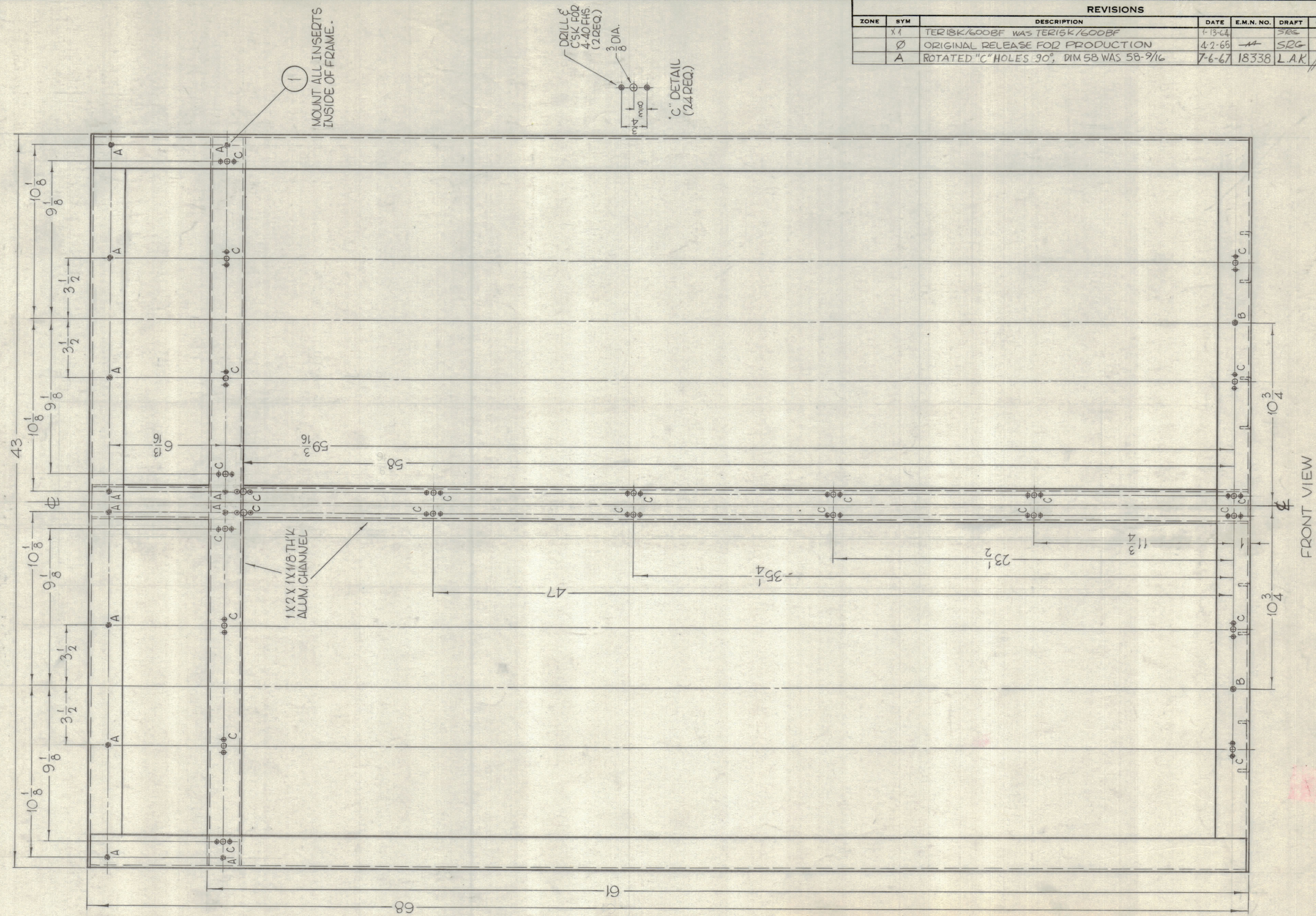


REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD
X1		TER18K/600BF WAS TER15K/600BF	1-13-64		SRG	
Ø		ORIGINAL RELEASE FOR PRODUCTION	4-2-65		SRG	
A		ROTATED "C" HOLES 90°, DIM 58 WAS 58-9/16	7-6-67	18338	L.A.K.	FB



- UNLESS OTHERWISE SPECIFIED
- CONSTRUCTION 2X2 X 1/8 THICK, ALUMINUM, EXTRUDED, TYPE 6063-T5.
 - MOUNT ALL INSERTS AFTER FINISHING.
 - ALL WELD JOINTS TO BE VEE'D OUT PRIOR TO WELDING.
 - WELDING TO BE PER MIL-T-5021C, TUNGSTEN INERT GAS PROCESS.
 - ALL JOINTS SHOULD BE WELDED INSIDE AND OUTSIDE.

- ALL OUTSIDE WELDS TO BE GROUND FLUSH.
- OUTSIDE SURFACES TO BE REASONABLY FREE OF SCRATCHES AND TOOL MARKS AND HAVE A SURFACE ROUGHNESS NOT TO EXCEED $\sqrt{125}$.

NOTES

QTY./UNIT	MODEL USED ON	ASS'Y. NO.
1	TER 18K/600BF	

SCALE 1/4" = 1"

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
12	1	NT-129-1032-6	NUT, ROUND, SWAGE TYPE	
F. BUDETTI LIST OF MATERIAL				
MATERIAL			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
SEE NOTES			TITLE	
FINISH			FRAME, MAIN	
S404 IRIDITE, 14-2 AL-COAT			DRAWN John C Biele DATE 8/20/63	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES			CHECKED [Signature] DATE 4/2/65	
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005			ELECT. DES [Signature] DATE 7-6-67	
FRACTIONS ± 1/64 ANGLES ± 0° 30'			MECH. DES [Signature] DATE 7-6-67	
			FINAL APPROVAL [Signature] DATE	
			MS-3324 A	
			SHEET 1 OF 5	
			REV. LTR.	

MS-3324 A