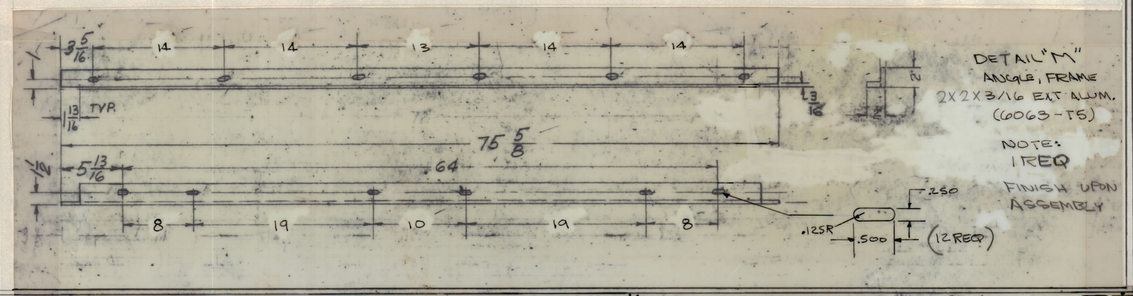
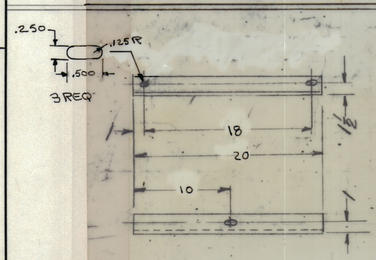
REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
	X2	SEE SHT ①	10-7-65	+	E		
	Ø	ORIGINAL RELEASE FOR PRODUCTION	12/17/65	Ø		JHG	



DETAIL "M"
ANGLE, FRAME
2X2X3/16 EXT ALUM.
(6063-T5)

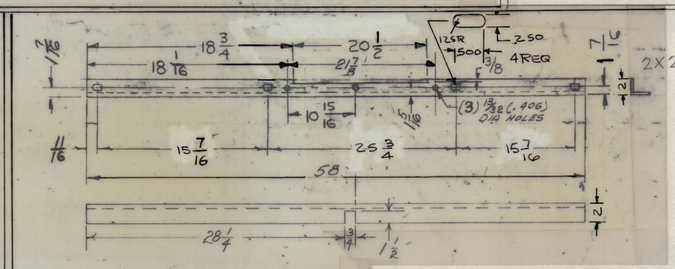
NOTE:
1 REQ

FINISH UPON ASSEMBLY



DETAIL "N"
ANGLE, FRAME
3/16 EXT ALUM.
(6063-T5)

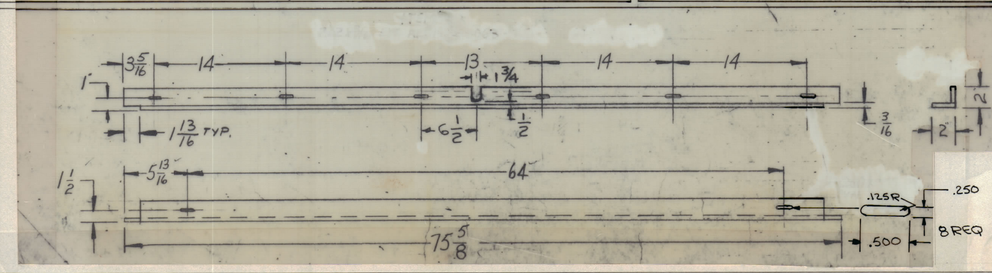
NOTE:
2 REQ



DETAIL "P"
ANGLE, FRAME
2X2X3/16 EXT ALUM.
(6063-T5)

NOTE:
1 REQ

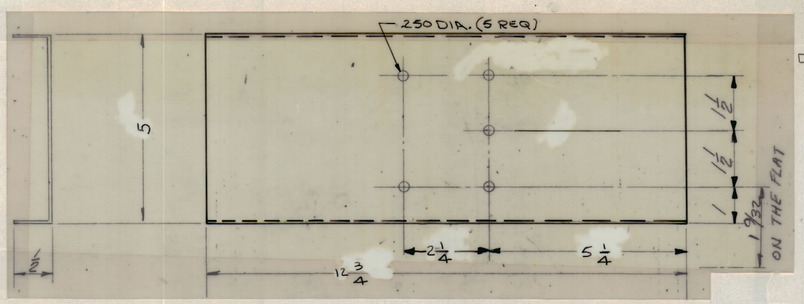
FINISH UPON ASSEMBLY



DETAIL "R"
ANGLE, FRAME
2X2X3/16 EXT ALUM
(6063-T3)

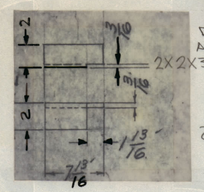
NOTE:
1 REQ

NOTE:
FINISH UPON ASSEMBLY



DETAIL "S"
1/8 ALUM
(6063-T3)

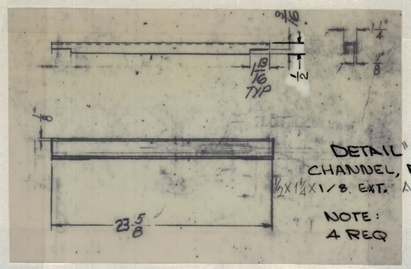
NOTE
4 REQ;
FINISH UPON ASSEMBLY



DETAIL "T"
ANGLE, FRAME
2X2X3/16 EXT. ALUM (6063-T3)

NOTE:
2 REQ { 1 AS SHOWN / 1 OPPOSITE HAND

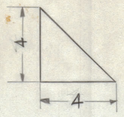
FINISH UPON ASSEMBLY



DETAIL "W"
CHANNEL, FRAME
1/2 X 1 1/2 X 1/8 EXT. ALUM (6063-T5)

NOTE:
4 REQ

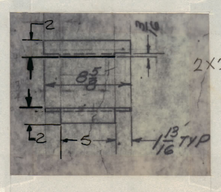
NOTE:
FINISH UPON ASSEMBLY



DETAIL "U"
GUSSET
3/16 ALUM. (6063-T3)

NOTE:
10 REQ

NOTE:
FINISH UPON ASSEMBLY



DETAIL "V"
ANGLE, FRAME
2X2X3/16 EXT. ALUM. (6063-T5)

NOTE 4 REQ.

NOTE:
FINISH UPON ASSEMBLY

NOTE:
TOLERANCE ON ALL DIMENSIONS
TO BE NON-ACCUMULATING.

NOTES

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
		BUDETTI	LIST OF MATERIAL	

MATERIAL: AS NOTED
FINISH: SEE SHEET ①

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TITLE: MACHINING, FRAME, TER 100K

AS NOTED	TER-100K	
Q'TY/UNIT	MODEL USED ON	ASS'Y. NO.
SCALE: DO NOT SCALE	CODE: S401-189	

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS: .X ± .05, .XX ± .01, .XXX ± .005
TOLERANCES
FRACTIONS: ± 1/64
ANGLES: ± 0° 30'

DRAWN	CENIZA	DATE 7-2-65
CHECKED		DATE 10/6/65
ELECT. DES.		DATE
MECH. DES.		DATE
FINAL APPROVAL		DATE 12/16/65

MS3140 Ø

SHEET 4 OF 4 REV. LTR.

REPRODUCTION NO. 440H

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TMC FORM 111

MS3140 SH.4 OF 4 Ø