

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

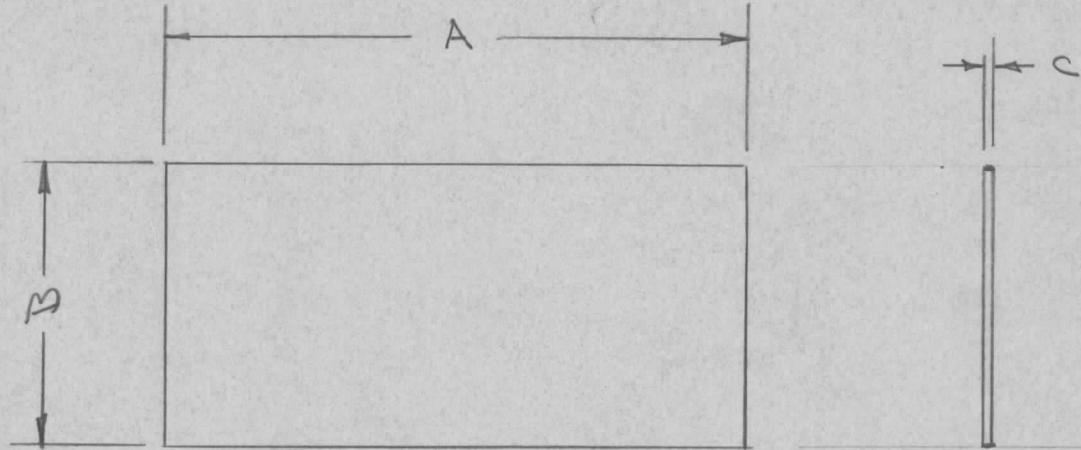
MS-378

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

USED ON

MODEL	PROJECT NO.	ASS'Y. NO.	DATE
KS-85-X	J-227		8-20-53

TMC NO	DIMENSIONS			REQ. PER UNIT
	A	B	C	
MS-378-1	8	3 1/2	3/64	7
MS-378-2	6 1/4	3 1/2	3/64	7



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° 30'

**TOLERANCES**

CUT HERE GUARANTEED 2-66

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			<b>THE TECHNICAL MATERIEL CORP.</b> MAMARONECK, NEW YORK	
STOCK SIZE				
LEAD			LEAD, SHEATH	
MATERIAL		WEIGHT PER PC.		
TYPE & TEMPER				
			DRAWN	MECH. DES. APP.
			ELEC. DES. APP.	MECH. DES. APP.
HEAT TREAT. SPEC.			FINAL APPROVAL	
FINISH & SPEC. NO.			MS-378	

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
		TOLERANCES		SCALE			
ALL OTHERS		DEC. DIM. ±		DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.			
		FRAC. DIM. ±					
		ANGULAR DIM. ±					