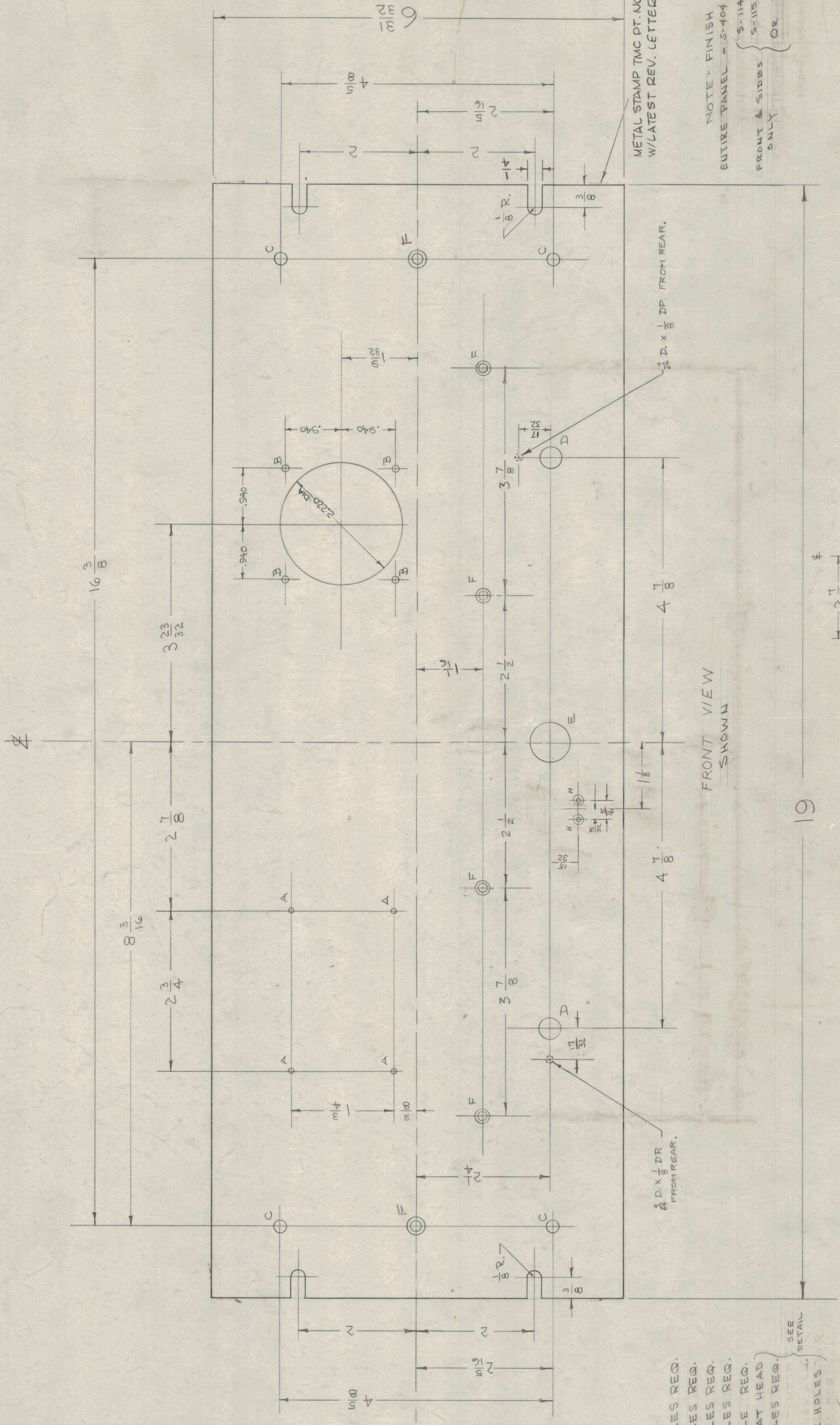


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE SPECIFIED IN THIS DRAWING, THE PURCHASER MUST BE NOTIFIED PROMPTLY. MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. APPROVE ALL DIMS AND DIMENSIONS.

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Property of:  
 THE TECHNICAL MATERIAL CORPORATION  
 MANHATTAN, NEW YORK

M8-377 K



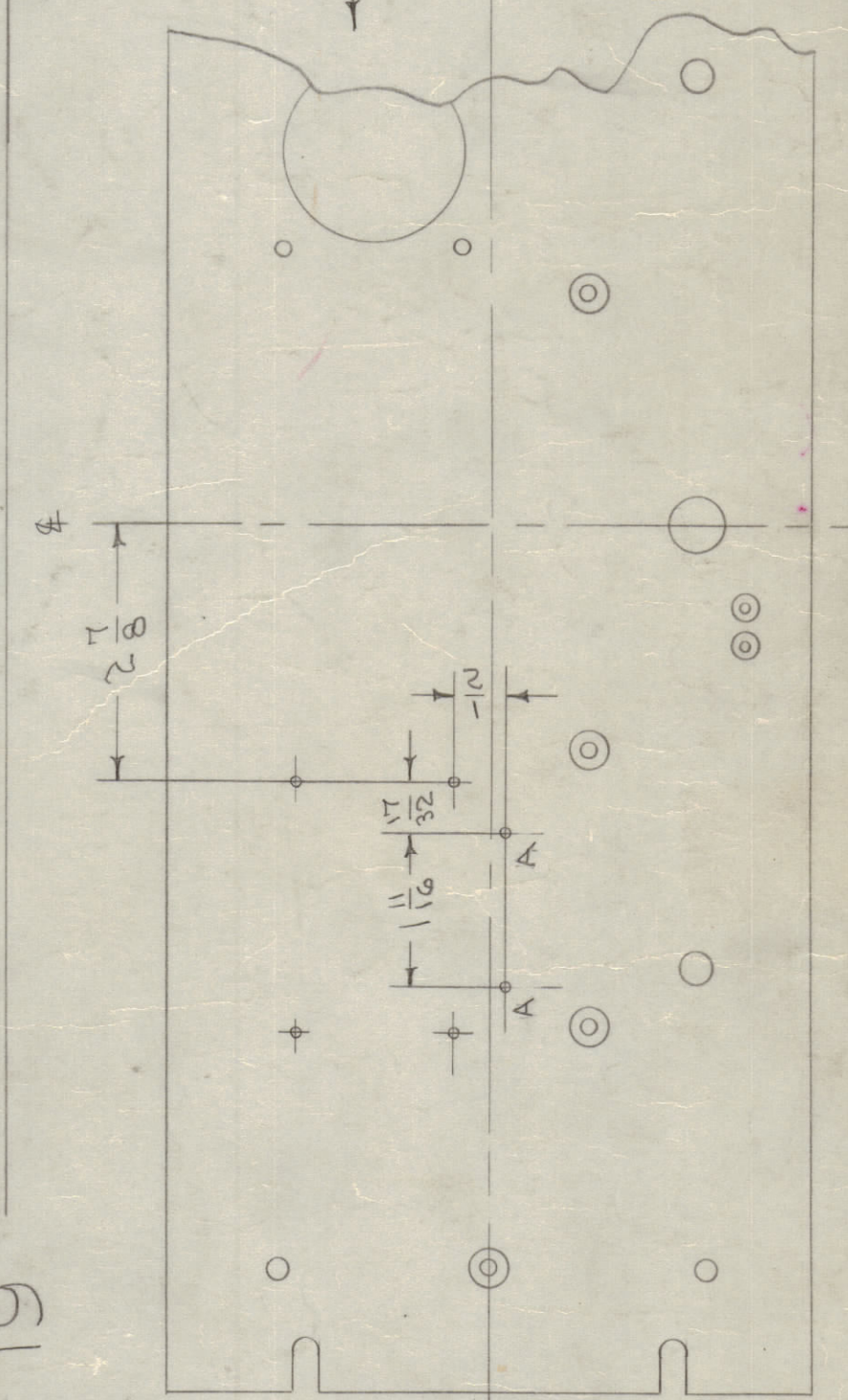
METAL STAMP TMC PT. NO 1/8 HIGH GOTHIC W/LATEST REV. LETTER ON REAR.

NOTE - FINISH  
 ENTIRE PANEL - S-404 IRIDITE  
 FRONT & SIDES ONLY  
 S-114 ZINC CHROMATE PRIMER  
 S-115 TMC SMOOTH GREY ENAMEL OR PRIME & PAINT TO CUSTOMERS SPECIFICATIONS

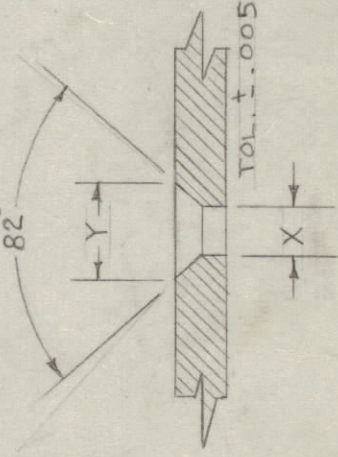
NOTE:  
 MS-377-1 AS SHOWN  
 MS-377-2 FOR ALL CANADIAN UNITS.  
 SEE DETAIL FOR ADDED HOLES.

REF: LD-157

FRONT VIEW  
 SHOWN



DIM.	F.H.S.	#	F.H.S.
X	1.169	1	1.120
Y	.337	2	.230



DRILLING DETAIL FOR F, F' H HOLES  
 DIM. SHOWN ARE AFTER PAINTING

- A - NO. 41 (.078) DRILL 4 HOLES REQ.
- B - 1/8 (.125) D. 4 HOLES REQ.
- C - 7/32 (.218) D. 4 HOLES REQ.
- D - 5/64 (.390) D. 2 HOLES REQ.
- E - 1/8 (.103) D. 1 HOLE REQ.
- F - DRILL & C'SINK FOR B-32 FLAT HEAD SCREW
- G - DRILL & C'SINK FOR 10-32 FLAT HEAD SCREW
- H - DRILL & C'SINK FOR 4-40 F.H. SC. 2 HOLES REQ.

ISSUE	ITEM	CHANGED FROM	DATE	ENGR.	DRAWN	CHECKER	ENG. APP.
K	1	2.220 DIA HOLE WAS 2 1/4 D. (METER HOLE)	2-10-45	13420	fl	gjt	
J	1	S-404 IRIDITE WAS S-114	10-1-45	1001	fl	gjt	
H	1	10-32 C'SK HOLE WAS 8-32	11-15-44	8	fl	gjt	
G	1	CONTRACT APPROVALS	11-15-44	7	fl	gjt	
F	1	DETAIL OF F.H. HOLE AD	6-22-44	6	fl	gjt	
E	2	2 HOLES WERE 1/16	4-15	5	fl	gjt	
D	1	1 HOLE WAS 3/16	4-15	4	fl	gjt	
C	1	4 HOLES ADDED	4-15	3	fl	gjt	
B	1	4 HOLES DELETED	4-15	2	fl	gjt	
A	1	PAINT NOTE ADDED	4-15	1	fl	gjt	

TOLERANCES  
 DEC. DIM. ± .005  
 DRILL PUNCH COMMERCIAL STOCK  
 SIZE AND MANUFACTURERS  
 TOLERANCES ARE NOT INCLUDED.

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
3/16		THE TECHNICAL MATERIAL CORP. MANHATTAN, NEW YORK	
ALUMINUM		PANEL, FRONT	
24 S-T3		RSD-2	
TYPE A TEMPER			
HEAT TREAT. SPEC.			
SEE NOTE			
FINISH & SPEC. NO.			

MODEL	PROJECT NO.	ASBY. NO.	DATE
RSD-2	170		10-13-54

USED ON	FINISH & SPEC. NO.

DATE	BY	APP.

DATE	BY	APP.

DATE	BY	APP.

DATE	BY	APP.