

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

MS-370 A

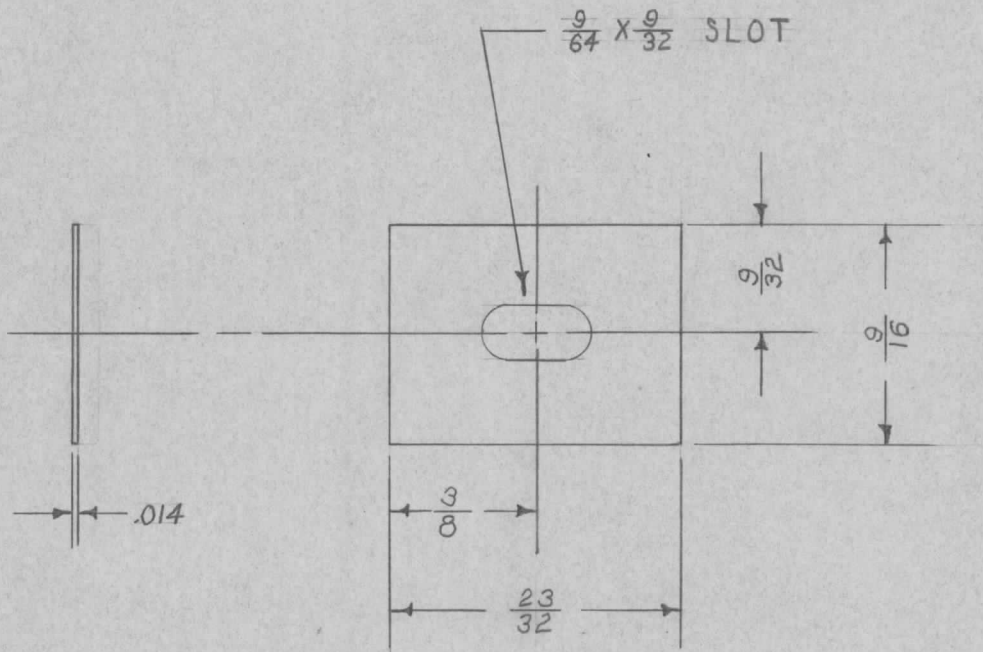
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

DECIMALS	TOLERANCES	FRACTIONS
.X ± .05		± 1/64
.XX ± .01		ANGLES
.XXX ± .005		± 0° 30'

CUT HERE
GUARANTEED
100%
1-66
CUT HERE
CUT HERE
CUT HERE

USED ON

MODEL	PROJECT NO.	ASS'Y. NO.	DATE
3	VOX	101	A-631



REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		.014	THE TECHNICAL MATERIEL CORP.	
		STOCK SIZE	MAMARONECK, NEW YORK	
		PHOS. BRONZE	CLAMP,	
		MATERIAL	CENTER LENS	
		WEIGHT PER PC.	F.M. 7-8-53	ASJ
		TYPE & TEMPER	ASJ	1102
		HEAT TREAT. SPEC.	CDP 7/9/53	ASJ
		FINISH & SPEC. NO.	S-105 CADMIUM PLATE	ASJ
			CHECKED	FINAL APPROVAL
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A	I	WAS	I	PER UNIT	1-17-55	1	P.B.	J.A. DeWolfe
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.	
TOLERANCES			SCALE					
ALL OTHERS	DEC. DIM. ±	FRAC. DIM. ±	ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.				
		$\frac{1}{64}$						