IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

A- DRILL & TAP 6-32	2	HOLES REQ.
B- 1/8 (.125) D.	28	" "
C- 11/64 (.171) D.	7	" "
D- 5/32 x 5/16 SLOT	14	SLOTS "
E- 9/32 (.281) D.	9	HOLES "
F- SEE DETAIL	8	" "
H- 5/32 (.156) D.	12	" "
J- 1/4 (.250) D.	2	" "
K- 3/8 (.375) D.	2	" "
L- 7/16 (.437) D.	2	" "
M- SEE DETAIL	6	REQ.
N- " "	1	"
P- DRILL & CSINK 4-40 F.H.S.	2	"
R- 1/8 x 1/4 SLOTS	3	REQ.
S- 5/32 (.156) D.	1	"

DETAIL F HOLES

DETAIL M HOLES

DETAIL N HOLES

SEE S-N

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
H	1	DIMENSIONS REVISED	2-10-62	6328			
G	1	S-101 CAUSTIC DIP WAS S-404 IRIDITE	12/7/59	1001	A.B.		EMN
F	1	"S" HOLE ADDED	3/4/46	6			
E	4	2 H-HOLES ADDED					
	3	A-HOLE WAS #36					
	2	COMPLETE REVISION	4/15/55	5			
	1	REDRAWN					

TOLERANCES

ALL OTHERS: DEC. DIM. ± ; FRAC. DIM. ± 1/64 ; ANGULAR DIM. ±

SCALE:

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

NOTICE TO PERSONS RECEIVING THIS DRAWING

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Property of:
THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

REQ.	ITEM	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1		VOX-½			3-9-55
1		VOX		A-615	3-17-52

USED ON

REQ. ITEM PART NO.	DESCRIPTION SYMBOL
.064	THE TECHNICAL MATERIEL CORP.
STOCK SIZE	MAMARONECK, NEW YORK
ALUMINUM #	CHASSIS, RF
MATERIAL WEIGHT PER PC.	VOX
52S H32	CHK. 1-7-55
TYPE & TEMPER	DRAWN ELEC. DES. APP. MECH. DES. APP.
#	CHECKED FINAL APPROVAL
HEAT TREAT. SPEC.	M3-335 H
S-404 IRIDITE	
FINISH & SPEC. NO.	

FORM — 111