

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

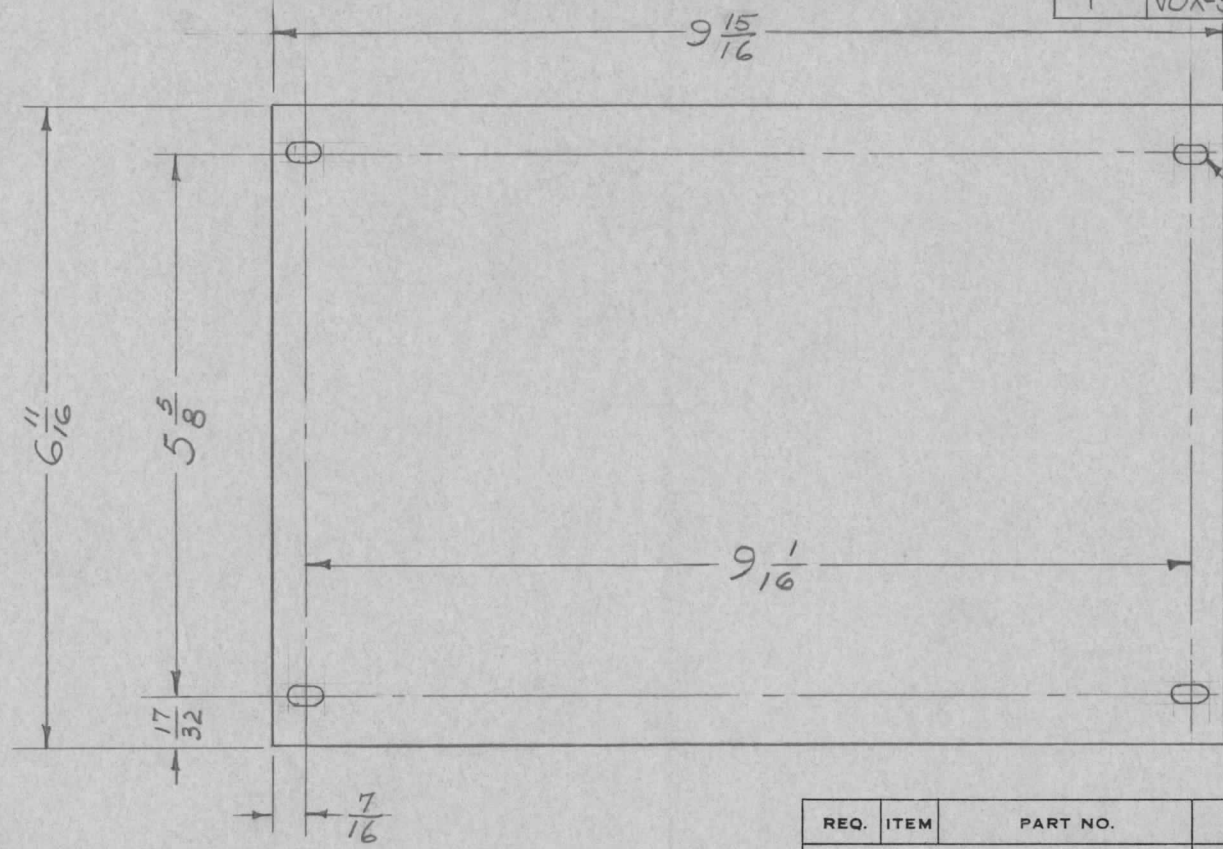
MS-319 C

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

DECIMALS	TOLERANCES	FRACTIONS
.X ± .05		± 1/64
.XX ± .01		ANGLES
.XXX ± .005		± 0° 30'

CUT HERE  
GUARANTEED  
2166

REQ. PER UNIT	USED ON			
	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	VOX	101		1-19-55
1	VOX-1 VOX-2	291		1-19-55
1	VOX-3,4,5,6			2-26-62



5/32 x 5/16 SLOTS, 4 REQ.

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
C	1	S404- IRIDITE WAS S101 - CAUSTIC DIP	12-7-59	1001	JP		EMN
B	1	Req Per UNIT was 2	2/1/55	2	JAD	WDE	WDE
A	1	7/16 was 3/8 19 15/16 was 9 15/16 SLOTS were 11/64 X 11/32	4/26/55	1	JAD	COO	WDE

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			.051 THK.	
			STOCK SIZE	
		ALUMINUM	—H—	
		MATERIAL	WEIGHT PER PC.	
		52S-H32		
		TYPE & TEMPER		
		—H—		
		HEAT TREAT. SPEC.		
		S-404 IRIDITE IP		
		FINISH & SPEC. NO.		
			THE TECHNICAL MATERIEL CORP.	
			MAMARONECK. NEW YORK	
			OVEN SUPPORT COVER	
			BOTTOM	
			P.B. 1-19-55	
			DRAWN	
			ELEC. DES. APP.	
			MECH. DES. APP.	
			CHECKED	
			FINAL APPROVAL	
			MS-319	
			C	

TOLERANCES	SCALE	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.
ALL OTHERS	HALF SIZE	
DEC. DIM. ±		
FRAC. DIM. ± 1/64		
ANGULAR DIM. ±		