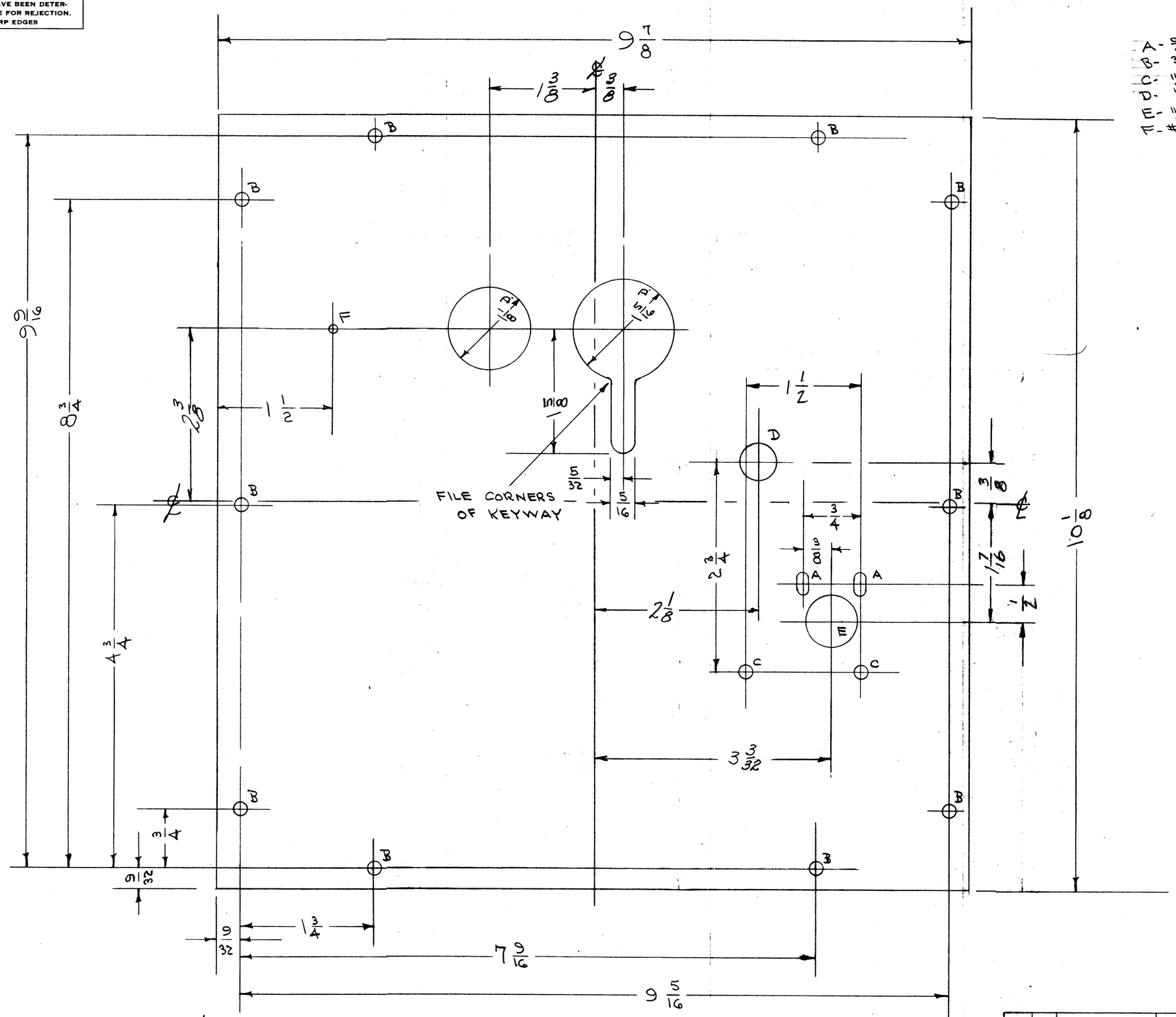
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES




| | |
|---|---|
| A - 9/64 x 9/32 SLOTS | 2 SLOTS REQ. |
| B - 3/16 (.187) D. | 10 HOLES " |
| C - 11/64 (.171) D. | 2 " " |
| D - 1/2 (.500) D. | 1 " " |
| E - 11/16 (.687) D. | 1 " " |
| F - #36 (.106) D. | 1 " " |

MS-313 G

| ISSUE | ITEM | CHANGED FROM | DATE | CN. NO. | DRAFTS | CHECKER | ENG. APP. |
|---|---|---|---|---|---|---|---|
| G | 1 | S404-IRIDITE WAS S101 CAUSTIC DIP | 12-9 59 | 1801 | LP | | EMN |
| F | 1/2 | 2'A' HOLES 2'B' SLOTS DELETED | 12-3-58 | 6 | J.C.B. | | GHA |
| E | 1 | REDIMENSIONED NO CHANGE | 8/26/58 | 5 | AR | HG | GHA |
| D | 1 | NOTE ADDED "F" HOLE ADDED | 10/20/56 | 4 | CDD | HAQ | WDC |
| C | 1 | REDRAWN DIMENSIONS CHANGED | 7/9/54 | 3 | C.D.D. | JAD | WDC |

TOLERANCES

ALL OTHERS: DEC. DIM. ±; FRAC. DIM. ± 1/64; ANGULAR DIM. ±

SCALE:

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

NOTE - MS-313 TO BE USED ONLY WHEN CUSTOMER REQUESTS USE OF SS-101.

| REQ. PER UNIT | MODEL | PROJECT NO. | ASS'Y. NO. | DATE |
|---|---|---|---|---|
| 1 | VOX-2 VOX-1 | 291 | | 1-19-1955 |
| 1 | PMO-2 -1 | | | 7-19-54 |
| 1 | VOX | 101 | A-642 | 2-23-54 |

USED ON

| REQ. | ITEM | PART NO. | DESCRIPTION | SYMBOL |
|---|---|---|---|---|
| | | .064 | THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK | |
| STOCK SIZE | | | | |
| ALUMINUM | | " | FRONT COVER | |
| MATERIAL | | WEIGHT PER PC. | OUTER SHELL | |
| 52S | | H32 | | |
| TYPE & TEMPER | | | C.D.D. 7/19/54 | |
| " | | " | DRAWN / ELEC. DES. APP. / MECH. DES. APP. | |
| HEAT TREAT. SPEC. | | | JAD / AJT / WDC | |
| ~~S404~~ - ~~YEL~~ - IRIDITE | | | CHECKED / FINAL APPROVAL | |
| FINISH & SPEC. NO. | | | MS-313 | G |

FORM — 11Q