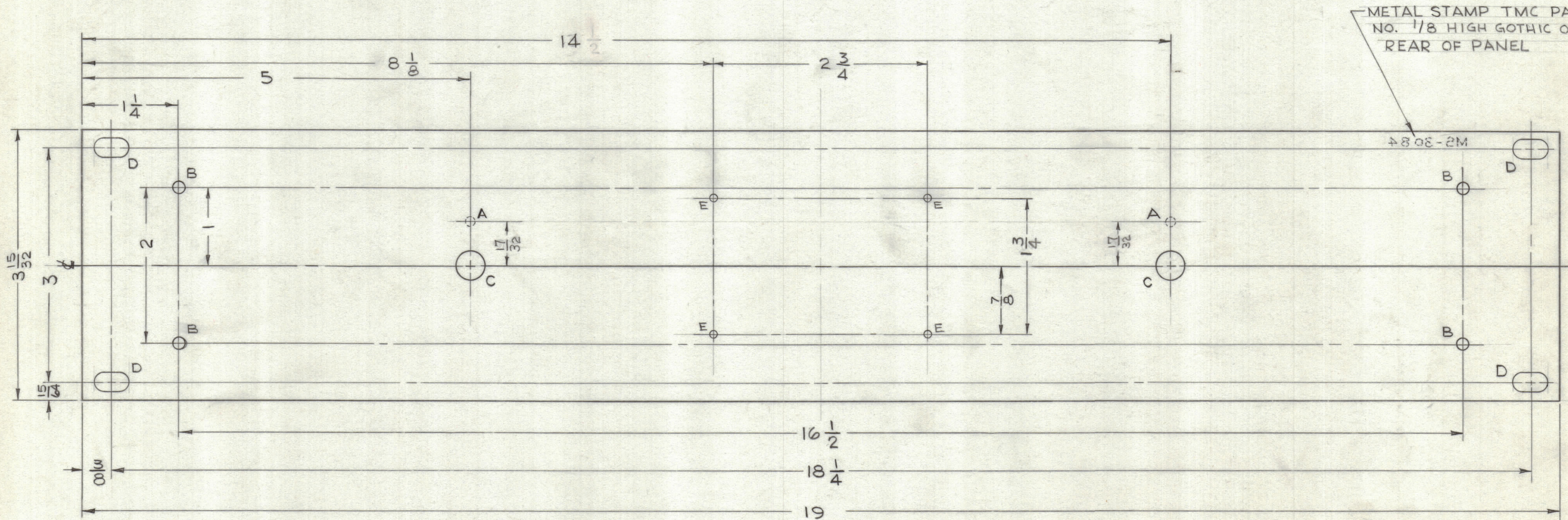
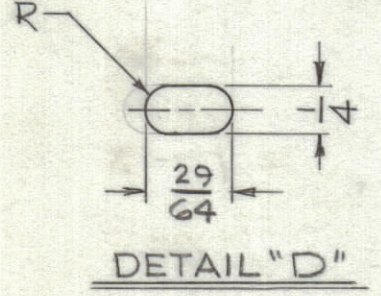


REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD

LEGEND

HOLE	DESCRIPTION	REQ'D
A	1/8 DIA.	2*
B	5/32 DIA.	4
C	3/8 DIA.	2
D	SEE DETAIL	4
E	5/64 DIA.	4

\* DRILL "A" HOLES 1/8 DEEP FROM REAR OF PANEL. DO NOT BREAK THRU.



METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC ON REAR OF PANEL

4808-2M

MS-3084

MACHINING:

- LATERAL BOW OF PANEL MUST BE KEPT WITHIN ±.031
- MILL ALL EDGES
- HOLES MUST BE DRILLED
- PANEL MUST BE FREE OF ALL MACHINING MARKS, GAUGES, & SCRATCHES; IF NECESSARY SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH:

YELLOW IRIDITE PER TMC SPEC. S-404.  
 ZINC CHROMATE PRIMER PER TMC SPEC. S-114 } FRONT  
 SMOOTH GREY ENAMEL PER TMC SPEC. S-115 } EDGES  
 ONLY

NOTES

1	SDP-1	
QTY./UNIT	MODEL USED ON	ASSY. NO.
SCALE 1/1	CODE	
THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.		

REF: LD-1182

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
STRUMER LIST OF MATERIAL				
MATERIAL		3/16 ALUM. 2024-T4		
FINISH		SEE NOTE		
THE TECHNICAL MATERIEL CORP.		MAMARONECK, NEW YORK		
TITLE		MACHINING, FRONT PANEL		
DRAWN	T. RAMIREZ	DATE	2/16/63	FINAL APPROVAL
CHECKED		DATE	3-7-63	
ELECT. DES.		DATE	3-11-63	
MECH. DES.		DATE	3-7-63	
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		FRACTIONS ± 1/64 ANGLES ± 0° 30'		TOLERANCES
MS-3084		SHEET		
REV. LTR.				