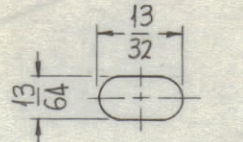
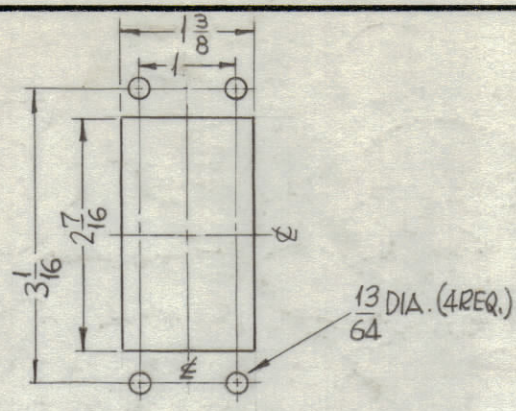


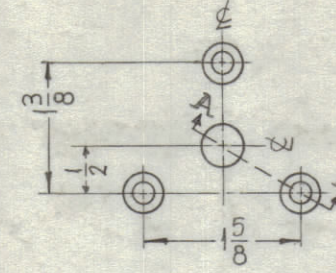
- HOLES: REQ.
- A- 7/32 DIA. — 6
 - B- 13/32 DIA. — 3
 - C- 15/32 DIA. — 4
 - D- 11/16 DIA. — 2
 - H- 5/32 C'BORE X 1/16 — 1
DEEP FROM REAR
OF PANEL.



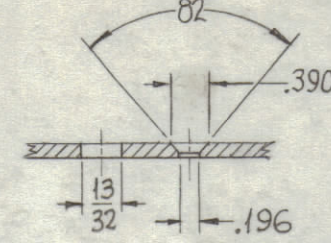
E-DETAIL
(4REQ.)



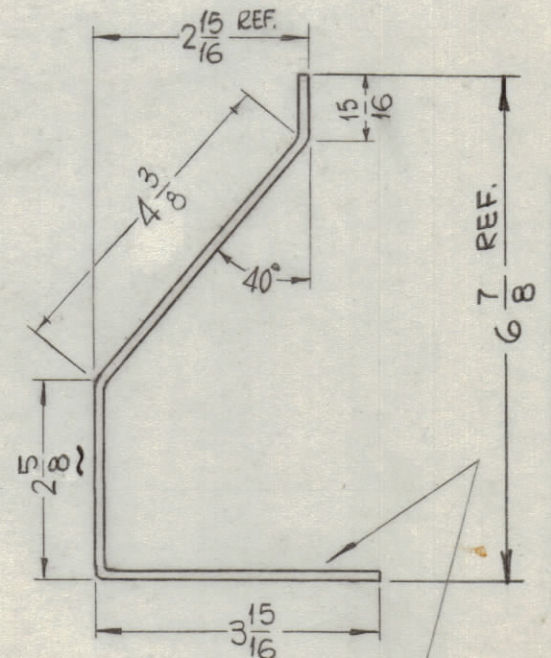
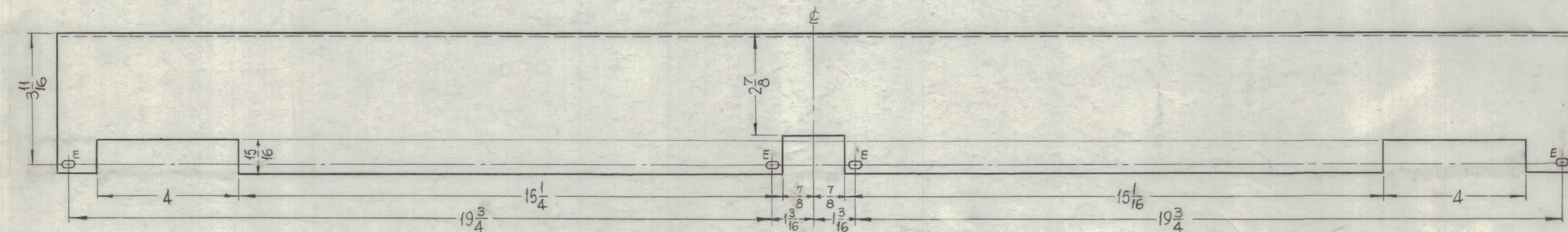
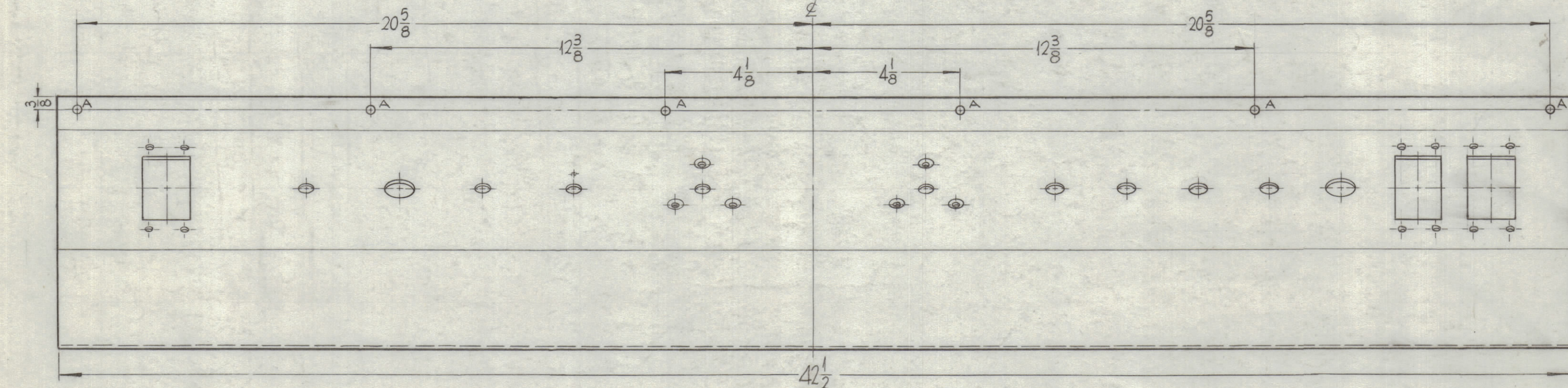
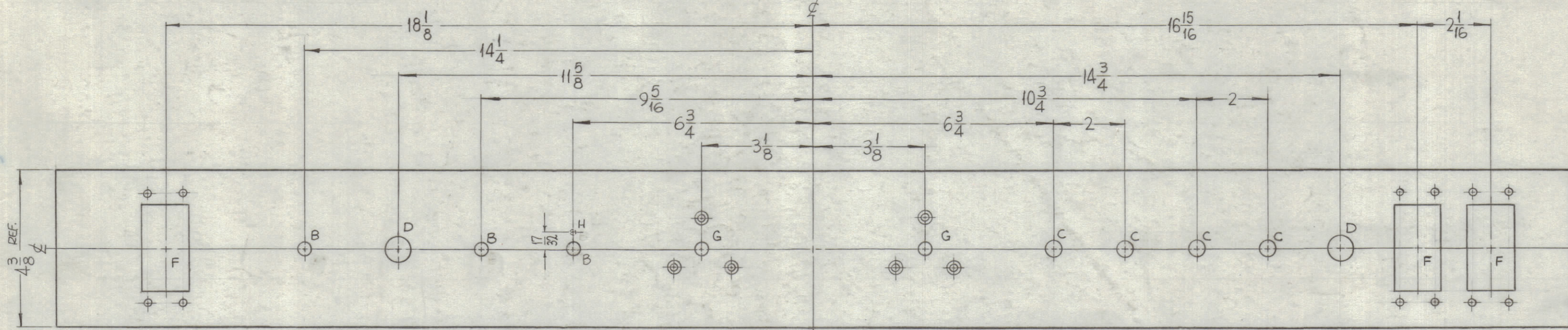
F-DETAIL
(3REQ.)



G-DETAIL
(2REQ.)



REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
	Q	ORIGINAL RELEASE FOR PRODUCTION	3-26-64		A.M		
DI	A	DIM. 2 5/8 WAS 2 3/4, 6 7/8 REF DIM ADDED	7-14-64	11740			



METAL STAMP TMC PART NO.
1/8 HIGH GOTHIC, ON REAR.

MS-3070
A

- MACHINING:**
- MILL ALL EDGES.
 - HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
 - LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
 - PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.
- FINISH NOTES:**
- S404 - IRIDITE 14-2 AL-COAT.
 - S114 - ZINC CHROMATE PRIMER) FRONT AND
 - S115 - SMOOTH GRAY ENAMEL) EDGES ONLY

- UNLESS OTHERWISE SPECIFIED:**
- USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
 - ALL ANGULAR BENDS 90°.
 - REMOVE ALL BURRS AND SHARP EDGES.

NOTES

1	GPT-200K	AX-396
Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE	CODE	
3/8"=1"	A	
THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.		

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
F. BUDETTI				
MATERIAL		LIST OF MATERIAL		
1/8 THICK ALUMINUM 5052-H32		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
FINISH		TITLE		
SEE NOTE		PANEL, FRONT, CONTROL, FINAL AMPL.		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN	DATE	FINAL APPROVAL
		SRG	12-27-63	
		CHECKED	DATE	
		SRG	2/11/64	
		ELECT. DES.	DATE	
		SRG	2/11/64	
		MECH. DES.	DATE	
		SRG	2/11/64	
DECIMALS		FRACTIONS		
.X ± .05		± 1/64		
.XX ± .01		ANGLES		
.XXX ± .005		± 0° 30'		
		TOLERANCES		
		SHEET		
		MS-3070		A
		REV. LTR.		