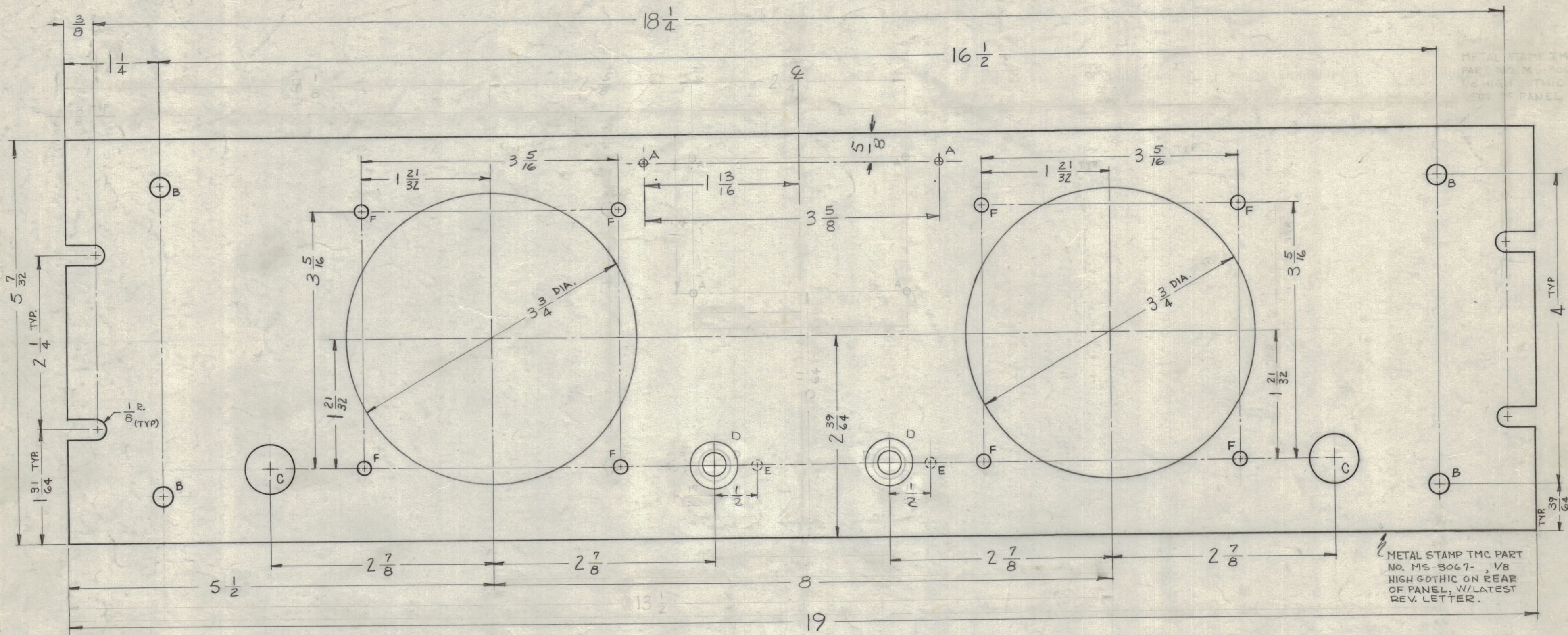


REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD APPD
	A	ADDED TOL. TO "C" HOLE DIM	3/17/67	18006	RME	<i>[Signature]</i>
	B	REVISE "A" HOLES TO ACCOM. NP1003	3-30-74	21687	WJB	<i>[Signature]</i>
	C	FOR LOCATED "A" HOLES 5/8 DIM ADD	2-8-82	21989	GDL	<i>[Signature]</i>
	D	REVISE D HOLE .390 TO .312 AND COUNTER SINK	6-8-91		GDL	<i>[Signature]</i>



MS-3067

OBSOLETE USE MS7274
LD3178

FRONT VIEW SHOWN

MACHINING~
 1~ LATERAL BOW OF PANEL TO BE WITHIN 1/32.
 2~ MILL ALL EDGES.
 3~ HOLES MUST BE DRILLED.
 4~ PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES & SCRATCHES.
 IF NECESSARY SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH NOTES:
 S404~ YELLOW IRIDITE.
 S114 ~ ZINC CHROMATE PRIMER. FINISH FRONT & EDGES ONLY.
 S115 ~ SMOOTH GRAY ENAMEL.

LEGEND		
HOLE	DESCRIPTION	REQ.
A	#47 DRILL	2
B	#7 DRILL	4
C	5/8 DIA. $\begin{matrix} +1/64 \\ -0.000 \end{matrix}$	2
D	SEE NOTE +	2
E	SEE NOTE *	2
F	#16 DRILL	8

* NOTE:
 (2) "E" HOLES, 1/8 DIA. TO BE DRILLED FROM REAR OF PANEL, 1/8" DEEP.

+ NOTE
 D HOLES .312 DIA. (2) COUNTER BORE FROM FRONT AS SHOWN .625 DIA. 3/32" DEEP

REF: LD 1175(4) (2 SHEETS)

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
J. STRUMER LIST OF MATERIAL				
MATERIAL		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
FINISH		TITLE PANEL, FRONT, MACHINING		
DRAWN		DATE	FINAL APPROVAL	DATE
CHECKED		DATE		
ELECT. DES.		DATE		
MECH. DES.		DATE		
DECIMALS		FRACTIONS	TOLERANCES	
.X ± .05		± 1/64		
.XX ± .01		ANGLES		
.XXX ± .005		± 0° 30'		

Q'TY/UNIT	MODEL USED ON	ASS'Y. NO.
1	BSP-2	

SCALE FULL (DO NOT SCALE)

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NOTES