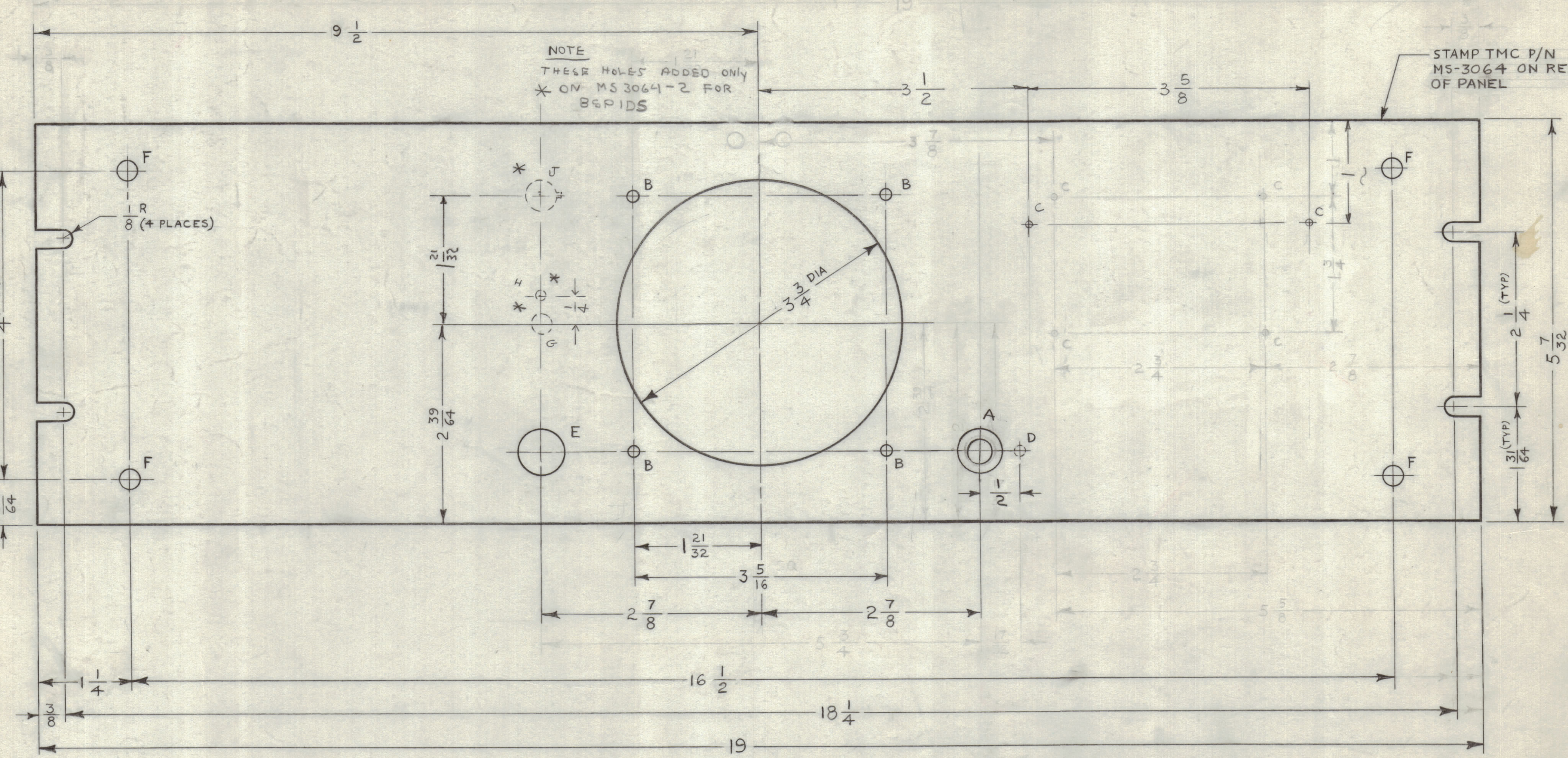
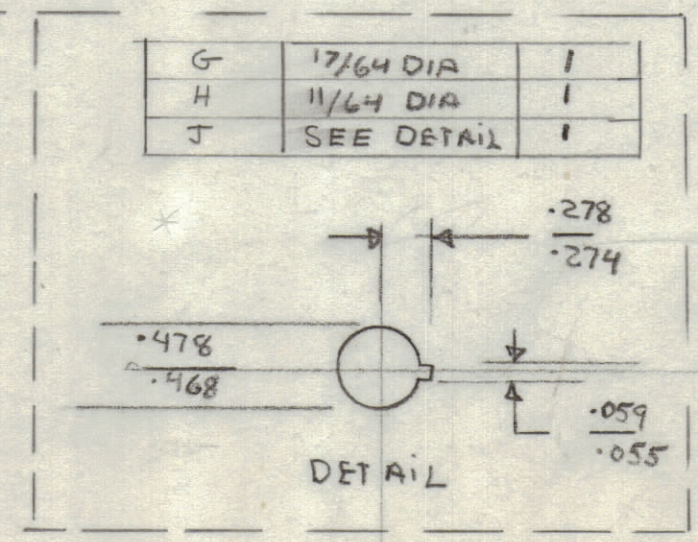


REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	APPD
A	A	ADD G, H, J HOLES FOR BSP-IDS	12/3/67			<i>[Signature]</i>
E	B	2" HOLES DELETED & 2" HOLES RELOCATED	1-30-68		GDL	



- MACHINING NOTES:**
- LATERAL BOW OF PANEL TO BE WITHIN 1/32.
 - MILL ALL EDGES.
 - DRILL ALL HOLES.
 - PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES & SCRATCHES, IF NECESSARY SAND FRONT OF PANEL WITH NO. 120 SANDPAPER.
- FINISH:**
- S-404 YELLOW IRIDITE
 - S-114 ZINC CHROMATE PRIMER
 - S-115 TMC SMOOTH GREY ENAMEL
- FRONT & EDGES ONLY



LETTER	DESCRIPTION	REQ'D
A	.312 HOLE G BORE .625 D 3/32 Deep	1
B	#16 (.177 DIA)	4
C	#47 (.078 DIA)	2
D	SEE NOTE *	1
E	5/8 DIA	1
F	#7 DRILL	4

NOTE: * HOLE "D" 1/8 (125 DIA.) TO BE DRILLED FROM REAR OF PANEL 1/8 DEEP.

MS-3064-2 BSP-IDS ONLY

FOR MS 3064-2 ONLY REF. -LD1172 (4) (2 SHEETS)

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
J. STRUMER LIST OF MATERIAL				
MATERIAL		THE TECHNICAL MATERIEL CORP.		
3/16 THK ALUMINUM		MAMARONECK, NEW YORK		
2024-T3		TITLE		
FINISH		PANEL, FRONT, MACHINING		
SEE NOTES		DRAWN		
		DATE		
		CHECKED		
		DATE		
		ELECT. DES.		
		DATE		
		MECH. DES.		
		DATE		
		SHEET		
		REV. LTR.		

Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE	CODE	
1:1		

NOTES

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS: .X ± .05, .XX ± .01, .XXX ± .005
 FRACTIONS: ± 1/64
 ANGLES: ± 0° 30'