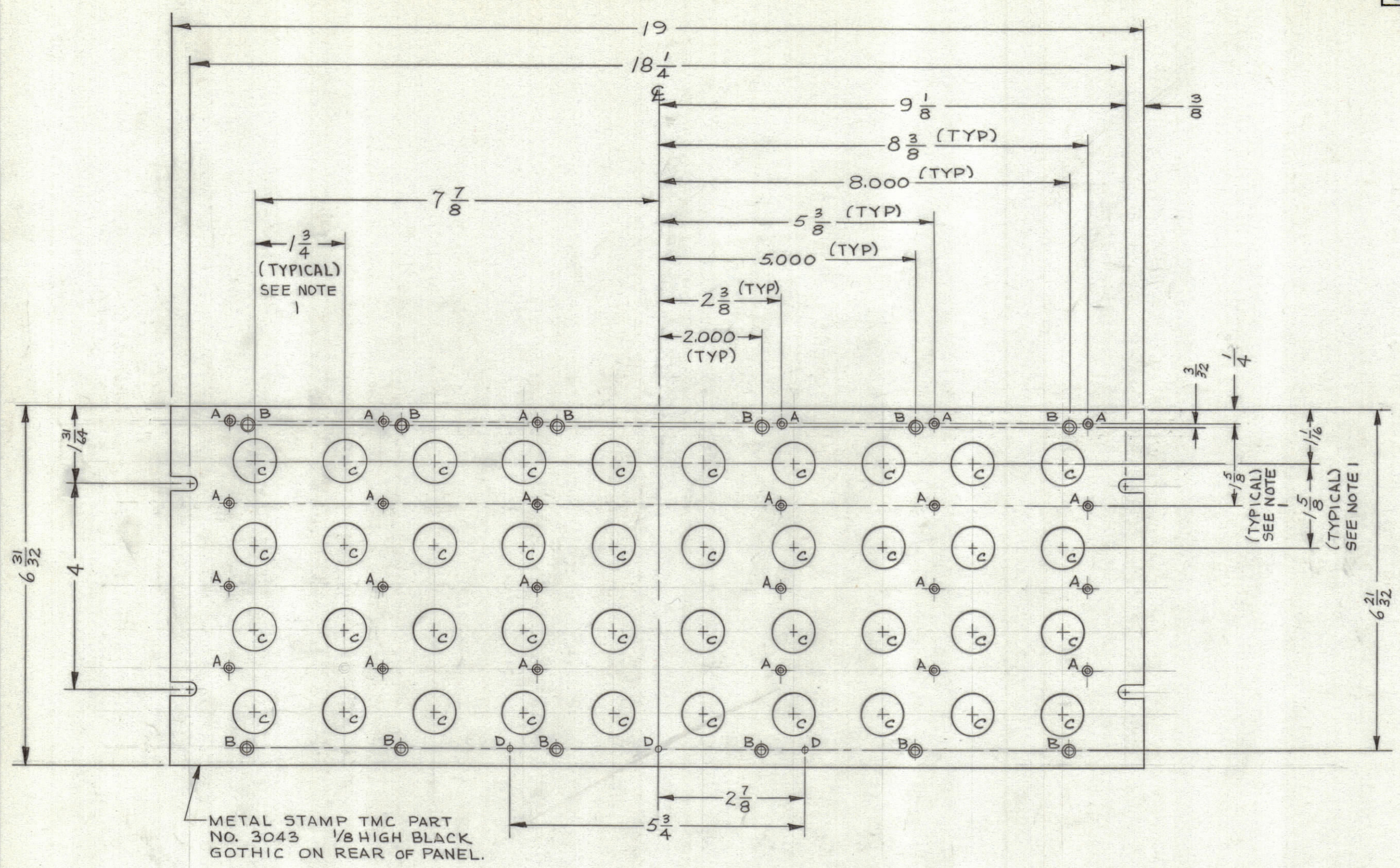
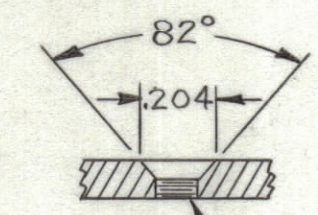


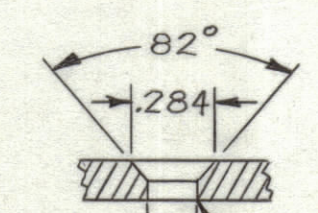
REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD APPD



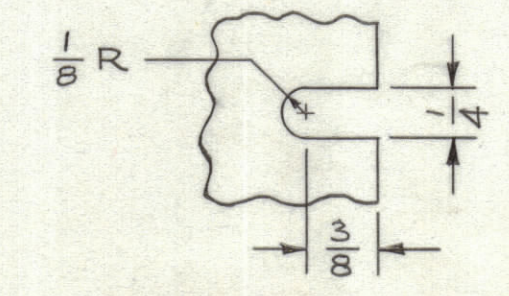
HOLE	DESCRIPTION	REQ.
A	SEE DETAIL C'SINK	24
B	SEE DETAIL C'SINK	12
C	13/16 DIA.	40
D	.0785 DIA.	3



DRILL & TAP FOR 3-48
"A" HOLE DETAIL



DRILL & C'SINK FOR 6-32
"B" HOLE DETAIL



PANEL MTG HOLE DETAIL

- MACHINING NOTES:**
- LATERAL BOW OF PANEL MUST BE KEPT .031 TOLERANCE
 - MILL ALL EDGES.
 - HOLES MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

- FINISHING NOTES:**
- S 404 IRIDITE
 - S 114 ZINC CHROMATE PRIMER
 - S 115 TMC SMOOTH GRAY ENAMEL OR PRIME AND PAINT TO CUSTOMER SPEC.
- FRONT AND EDGES ONLY

NOTE:
1. TOLERANCE ARE NOT ACCUMULATIVE.

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REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
MARTINENGO LIST OF MATERIAL				
MATERIAL		3/16 ALUMINUM 2024-T3	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH		SEE FINISHING NOTES	TITLE PANEL, FRONT MACHINING	
SCALE	MODEL USED ON	ASS'Y. NO.	DRAWN	DATE
DO NOT SCALE	CODE	S401-184	M. TANTILLO	11-19-62
TOLERANCES		DECIMALS	CHECKED	DATE
.X ± .05		FRACTIONS	FILE	12/10/62
.XX ± .01		± 1/64	ELECT. DES.	DATE
.XXX ± .005		ANGLES	DATE	12/10/62
		± 0° 30'	MECH. DES.	DATE
			DATE	12/10/62
			SHEET	MS-3043
			REV. LTR.	

MS-3043