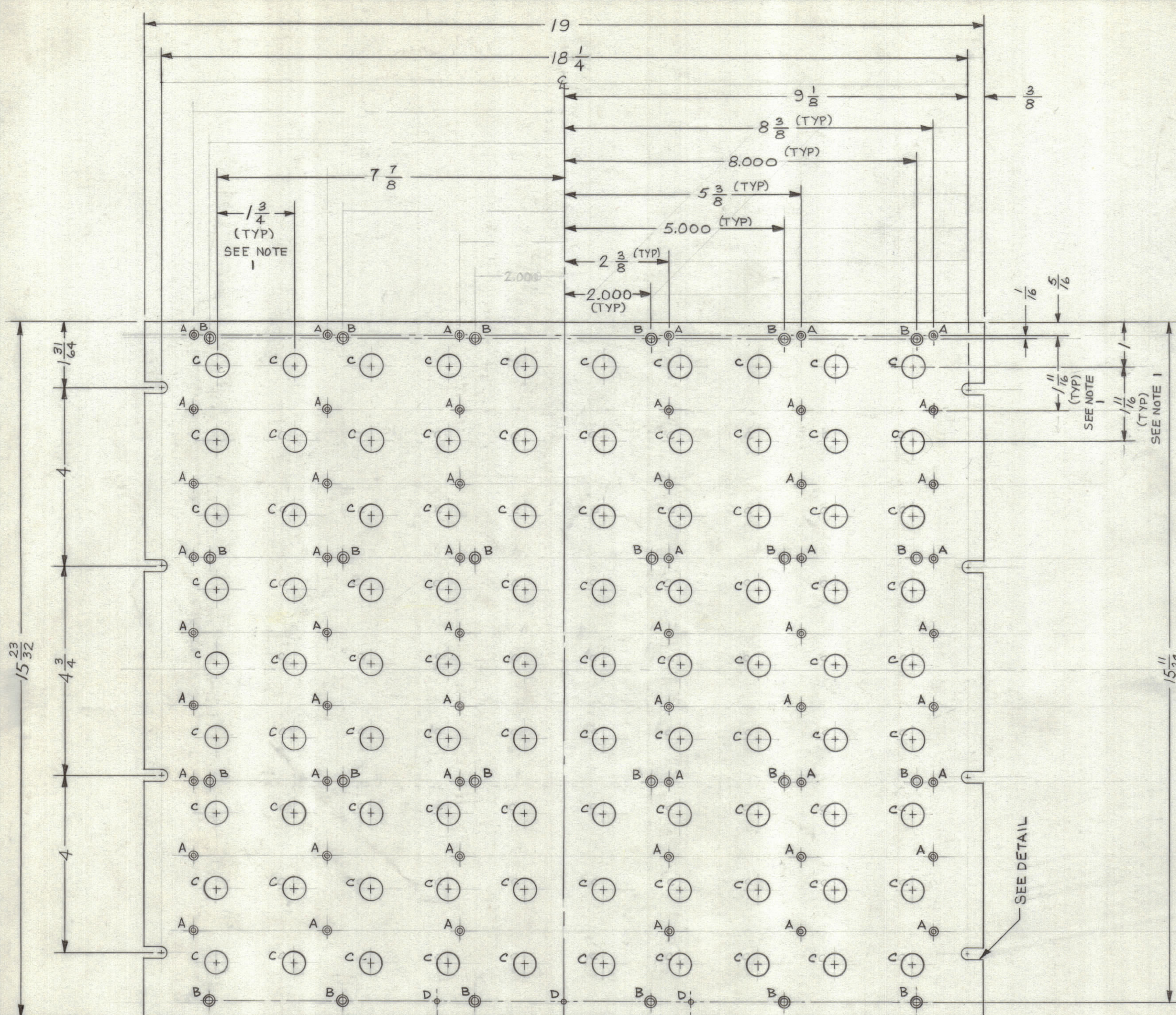
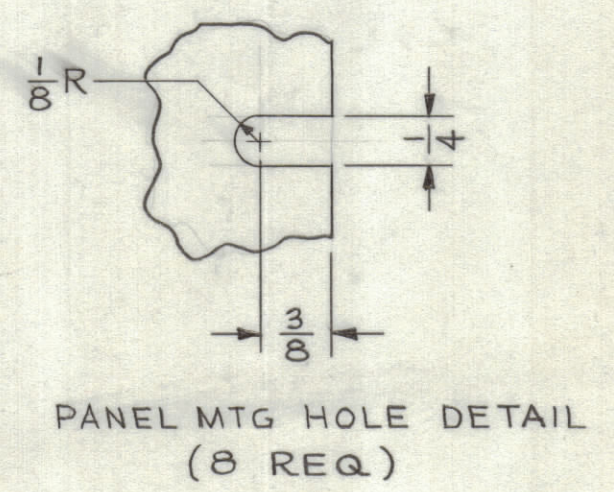
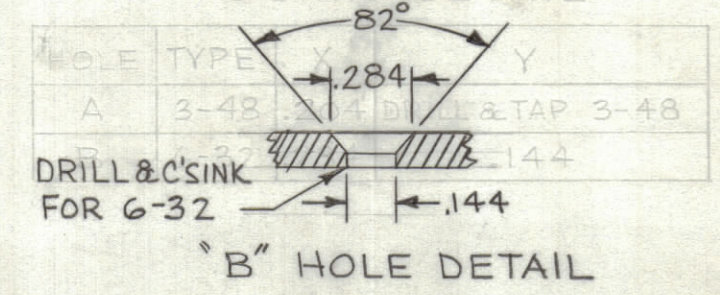
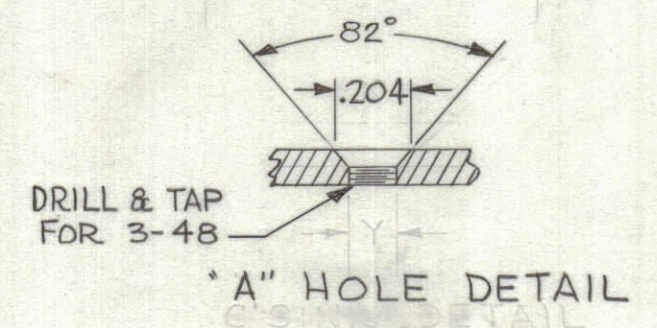


REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD



HOLE	DESCRIPTION	REQ
A	SEE DETAIL C'SINK	54
B	SEE DETAIL C'SINK	24
C	.515 DIA.	90
D	.0785 DIA.	3



- MACHINING NOTES:**
- LATERAL BOW OF PANEL MUST BE KEPT .031 TOLERANCE.
 - MILL ALL EDGES.
 - HOLES MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH No. 120 GRIT SANDPAPER.

- FINISHING NOTES:**
- S 404 IRIDITE
 - S 114 ZINC CHROMATE PRIMER
 - S 115 TMC SMOOTH GRAY ENAMEL OR PRIME & PAINT TO CUST. SPEC
- FRONT AND EDGES ONLY

NOTES:

- TOLERANCE ARE NOT ACCUMULATIVE.

Q'TY./UNIT	QDP-4J3X90	MODEL USED ON	ASSY. NO.
SCALE	DO NOT SCALE	CODE	S-401-184

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REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
MARTINENGO LIST OF MATERIAL				
MATERIAL 3/16 ALUMINUM 2024-T3			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH SEE FINISHING NOTES			TITLE PANEL, FRONT MACHINING	
DRAWN M TANTILLO		DATE 11-14-62	FINAL APPROVAL <i>Stell</i>	
CHECKED <i>phle</i>		DATE 12/10/62	DATE 12/10/62	
ELECT. DES.		DATE	MS-3042	
MECH. DES. <i>abu</i>		DATE 12/10/62	SHEET	
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		FRACTIONS ± 1/64 ANGLES ± 0° 30'		REV. LTR.

MS-3042