REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD

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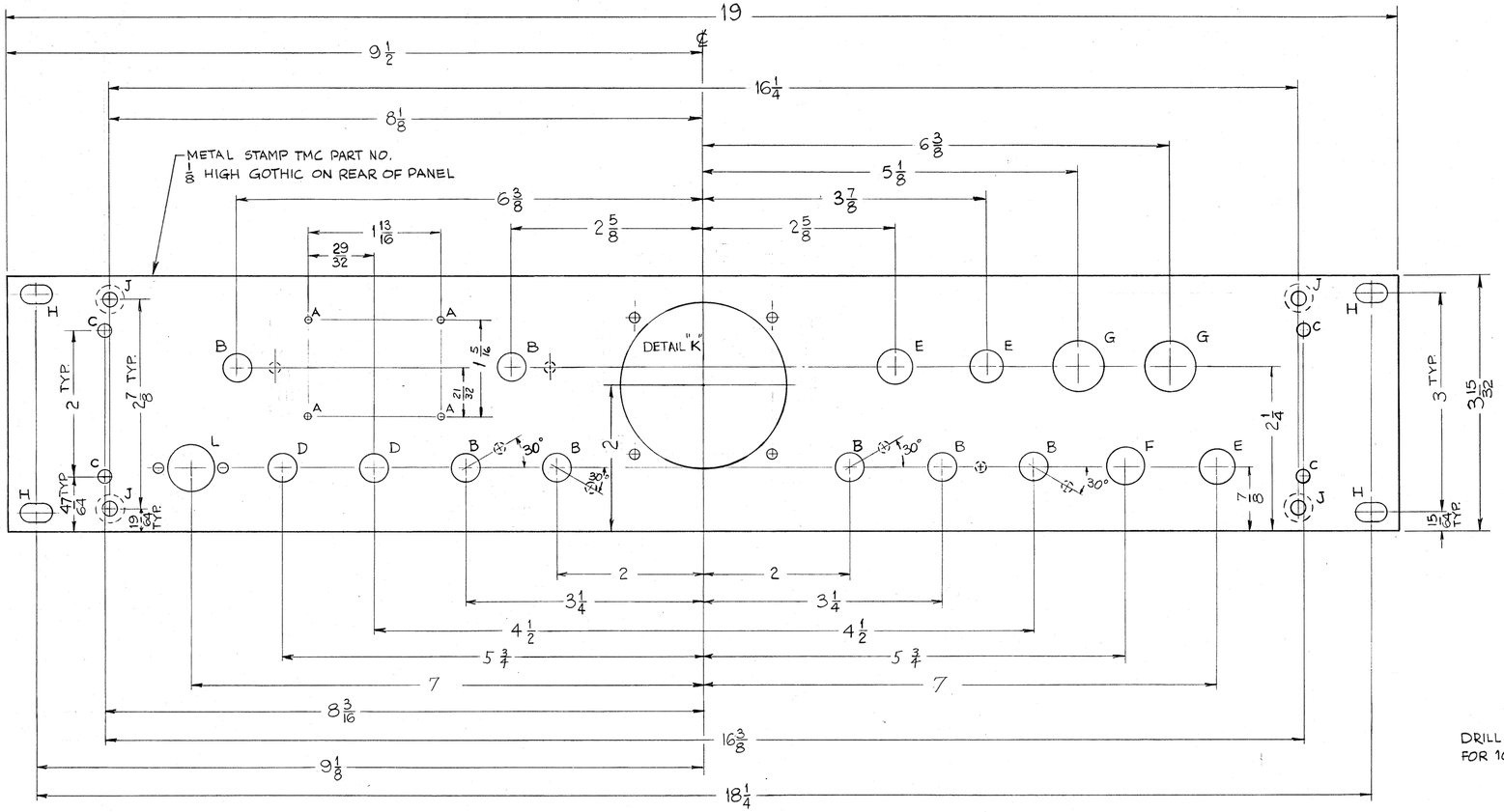
MAMARONECK, NEW YORK

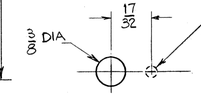
TOP



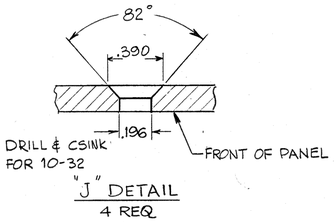
FRONT OF PANEL SHOWN

LEGEND

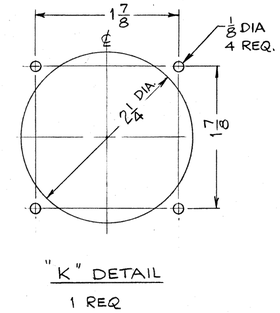
HOLE	DESCRIPTION	REQ.
A	.076 DIA	4
B	SEE DETAIL	7
C	11/64 DIA	4
D	3/8 DIA.	2
E	15/32 DIA	3
F	1/2 DIA.	1
G	11/16 DIA.	2
H	1/4 x 7/16 SLOT	4
J	SEE C'SINK DETAIL	4
K	SEE DETAIL	1
L	SEE DETAIL	1



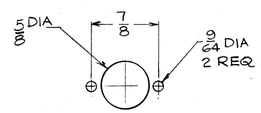
"B" DETAIL
5 REQ



"J" DETAIL
4 REQ



"K" DETAIL
1 REQ



L DETAIL
1 REQ

MACHINING:-
1- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOL.
2- MILL ALL EDGES.
3- HOLES MUST BE DRILLED
4- ALL THREADED HOLES & HOLE DIA. MUST BE HELD AFTER ETCHING.
5- PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES & SCRATCHES, IF NECESSARY SAND FRONT WITH NO. 120 GRIT SANDPAPER

FINISH:-
S404 - YELLOW IRIDITE
S114 - ZINC CHROMATE PRIMER
S115 - TMC SMOOTH GREY ENAMEL } FRONT & EDGES ONLY
OR
PRIME & PAINT PER CUSTOMER

NOTES

REF: LD-1135

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
STRUMMER			LIST OF MATERIAL	

MATERIAL 3/16 ALUMINUM	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK
FINISH 2024-T3	TITLE PANEL, FRONT, MACHINING SPU-2
Q'TY/UNIT 1	MODEL USED ON SPU-2
SCALE	CODE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	DRAWN V.R.R DATE 8-2-62
TOLERANCES DECIMALS .X ± .09, .XX ± .01, .XXX ± .005; FRACTIONS ± 1/64; ANGLES ± 0° 30'	CHECKED DATE 10/16/62
	ENGINEER DATE 11-27-62
	MFG. APPR. DATE 11-27-62
	FINAL APPROVAL DATE 11-27-62
	MS-3003
	SHEET REV. LTR.

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