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REQ. PER UNIT

USED ON

MODEL

ASS'Y. NO.

DATE

1

HR-1/T

7-26-62

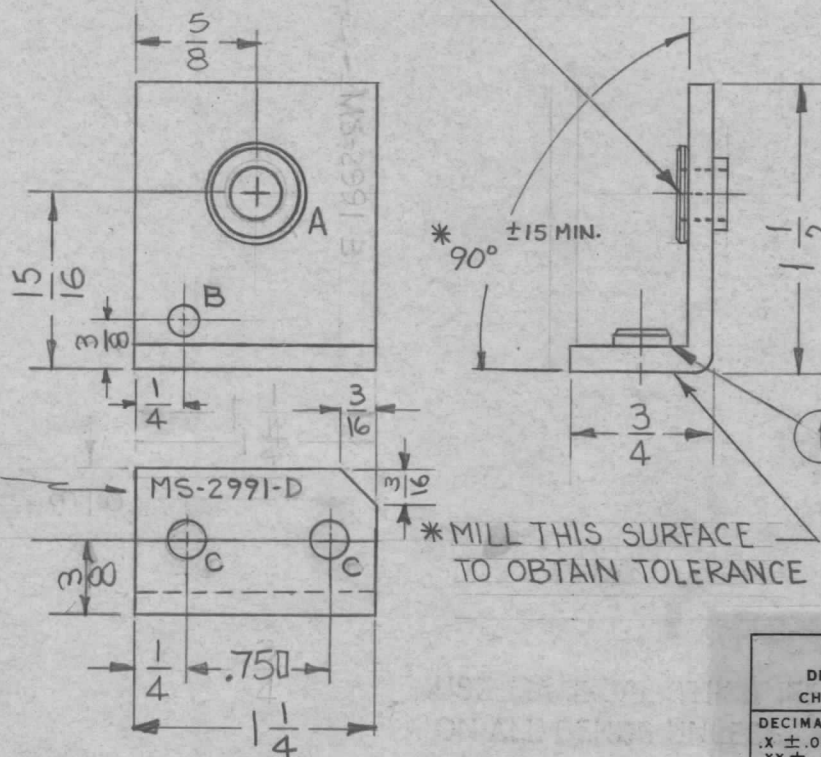
MS-2991

D

LEGEND

HOLE	DESCRIPTION	REQ.
A	.374 ± .001 / .000	1
B	.159 DIA.	1
C	.194-.191 DIA.	2

② MOUNT ITEM (2) IN (1) "A" HOLE AS SHOWN AFTER FINISHING.



METAL STAMP TMC  
PART NO. 1/8 HIGH,  
GOTHIC.

① MOUNT ITEM 1 IN ALL "B" HOLES AS SHOWN AFTER FINISH

\*MILL THIS SURFACE TO OBTAIN TOLERANCE

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	
DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° 30'

CUT HERE GUARANTEED 2-66

1	2	BB-118-3	BEARING - FLANGE TYPE	A
2	1	NT-129-632-6	NUT, ROUND, SWAGE TYPE	C

D	3/16 x 3/16 MOUNTING LIP ADDED	7-16-63	9570			
C	DELETED BENDING NOTE, ADDED MILLING NOTE MATERIAL SIZE & TEMPER WAS 5052-H32 ALUM 1/8 THK	4-16-63	8805			
B	ITEM (2) TOLERANCE ADDED (1) "A" HOLE WAS 5/16 DIA.	1-2-63	7945			
A	ITEM 1 WAS NT-129-632-4 MODEL WAS HR	8-30-62	7159			
SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			KRUY	
STOCK SIZE				
EXTRUDED ALUMINUM				
MATERIAL				
6063-T5				
TYPE & TEMPER HEAT TREAT. SPEC.				
S404 YEL. IRIDITE				
FINISH & SPEC. NO.				
			DRAWN	CHECKED
			MECH. DES. APP.	ELEC. DES. APP.
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
BRACKET, BEVEL SUPPORT #1				
DRAWN: [Signature] CHECKED: [Signature] FINAL APPROVAL: [Signature]				
MS-2991 D				

UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN INCHES  
TOLERANCES ON  
FRAC. ± 1/64 DEC. ± .005 ANGLES ± 1/2°

SCALE: #

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES