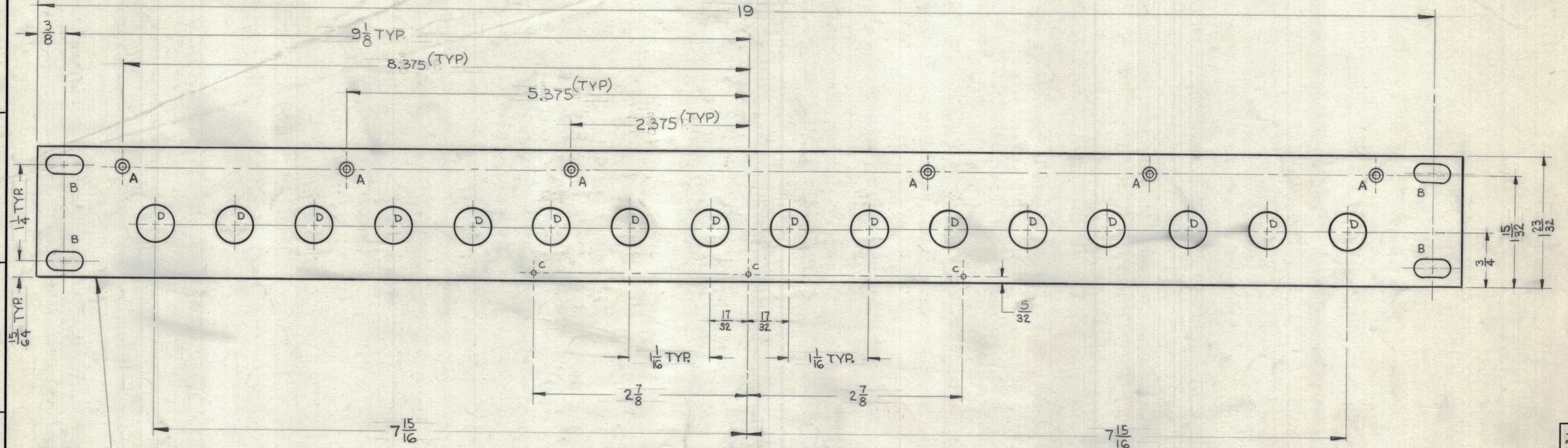


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THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD
	A	DIM & CHART CLARIFIED, ADD W/LATEST REV. TO TMC PT. NO.	10.4.66	16968	W	MM



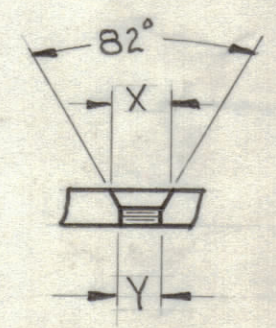
METAL STAMP TMC PART NO. $\frac{1}{8}$ HIGH BLACK GOTHIC ON REAR OF PANEL, W/LATEST REVISION LETTER.

FRONT OF PANEL SHOWN

HOLE	DESCRIPTION	REQ
A	SEE DETAIL C'SINK	6
B	29/64 x 1/4 SLOT	4
C	.070 DIA.	3
D	.515 DIA.	16

C'SINK DETAIL

HOLE	TYPE	X	Y
A	3-48	$\frac{2.24}{2.34}$	DRILL & TAP 3-48



FINISHING NOTES:

- S404 IRIDITE
- S114 ZINC CHROMATE PRIMER
- S115 TMC SMOOTH GREY ENAMEL OR PRIME & PAINT TO CUST. SPEC.

FRONT & EDGES ONLY

MACHINING NOTES:

- LATERAL BOW OF PANEL MUST BE KEPT .031 TOL.
- MILL ALL EDGES.
- HOLES MUST BE DRILLED.
- HOLES MUST BE FREE OF ALL MACHINING MARKS, GOUGES & SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO.120 GRIT SANDPAPER.

NOTES

1	SPP-30 SERIES	
Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE	CODE	
DO NOT SCALE		

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REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
PEITCHARD LIST OF MATERIAL				
MATERIAL	3/16 ALUMINUM 2024 T3		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH	SEE FINISHING NOTES		PANEL, FRONT MACHINING	
SCALE	DO NOT SCALE		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	
DRAWN	R. Luchin		DATE	5-15-62
CHECKED	H. De		DATE	5/18/62
ELECT. DES.	C. M.		DATE	5/18/62
MECH. DES.			DATE	5/18/62
TOLERANCES			DECIMALS	FRACTIONS
			.X ± .05	± 1/64
			.XX ± .01	ANGLES
			.XXX ± .005	± 0° 30'
REV. LTR.			MS 2973	A

MS 2973 A