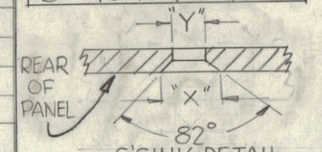
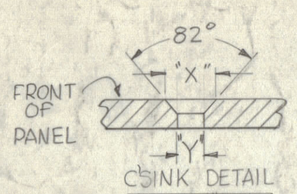
LEGEND		
HOLE	DESCRIPTION	REQ'D.
A	1/8 x 3/16 SLOT	4
B	3/16 DIA.	6
C	DELETED	—
D	3/8 DIA	3
E	15/32 DIA	2
F	SEE C'SINK DETAIL	3
G	" " "	2
H	SEE C'SINK DETAIL	4
J	SEE DETAIL	1
K	SEE DETAIL	2
L	SEE DETAIL	1
M	7/32 DIA	2
N	1/2 DIA	2

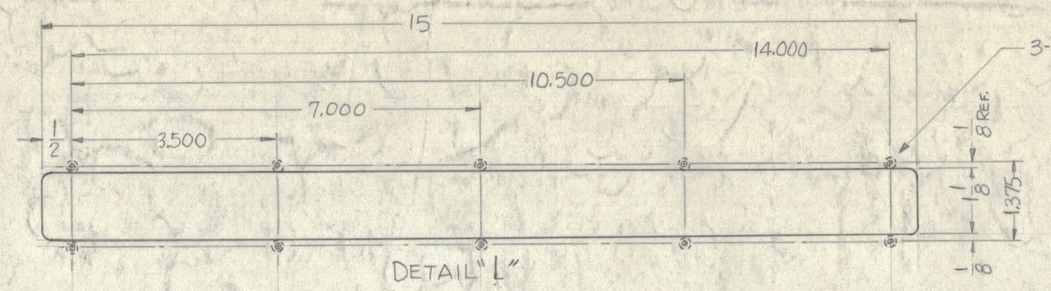
C'SINK DETAIL			
HOLE	TYPE	"X"	"Y"
F	4-40	.230	.120
G	6-32	.284	.144
H	10-32	.390	.196
L	3-48	.204	.104



C'SINK DETAIL FOR "H" HOLES & "L" DETAIL



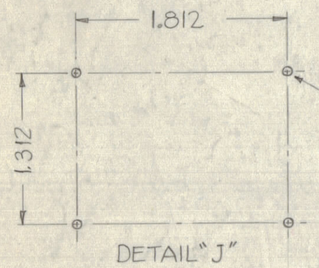
C'SINK DETAIL FOR "G" & "F" HOLES



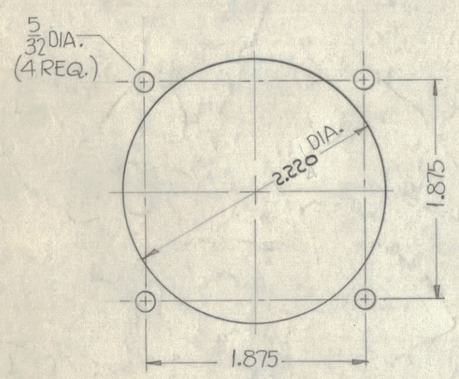
DETAIL "L"

3-48 C'SINK. HOLES (C'SINK. ON REAR OF PANEL, SEE DETAIL) (10 REQ.)

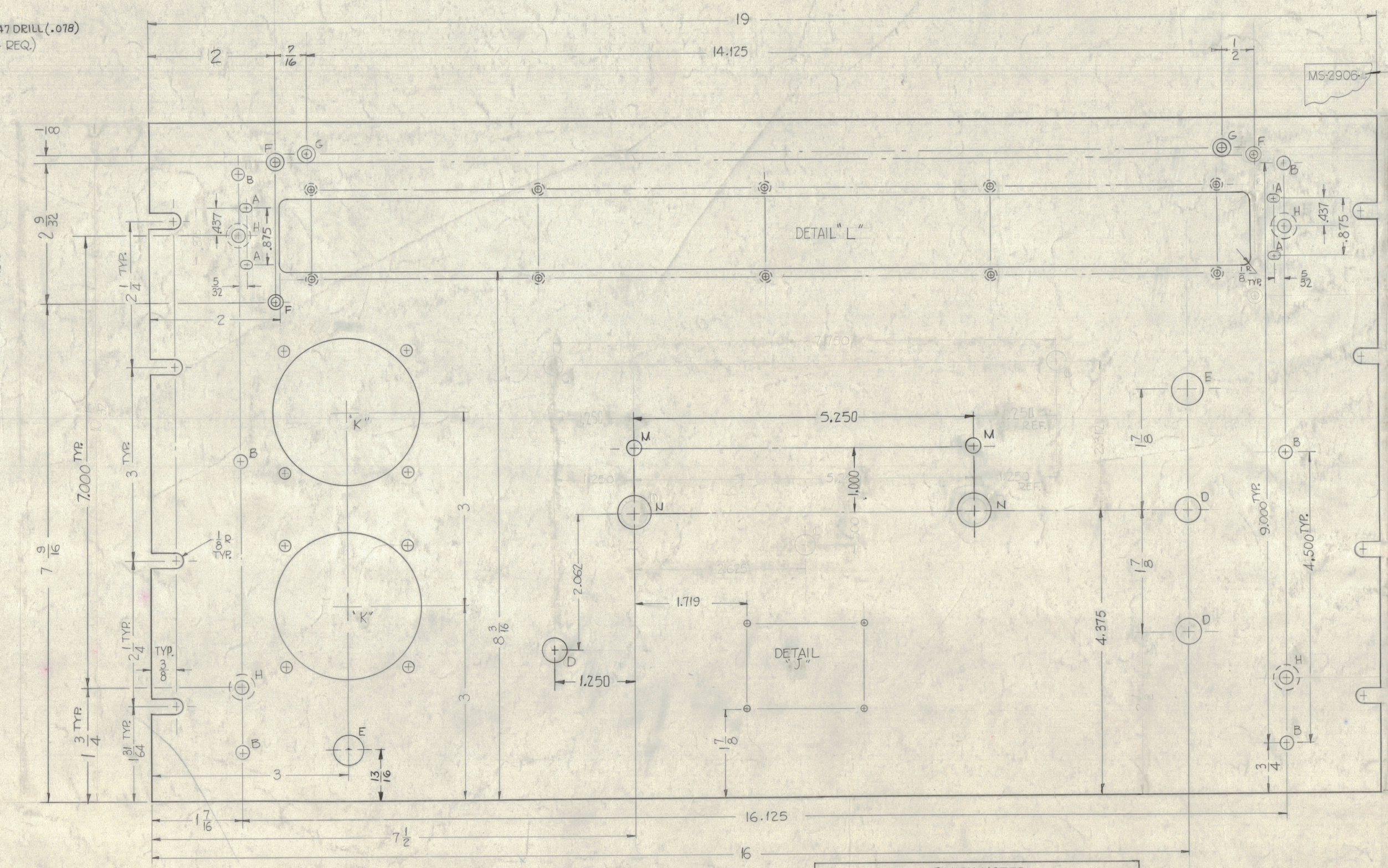
REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M. N. NO.	DRAFT	CHKD	APPD
F9	A	2" DIM WAS 1-13/16"; 7/16 DIM. WAS 1/2	12-5-62	7783			
F,G 11 G11	B	(4) "J" HOLES WERE .070 DIA; (1) "C" HOLE, 5/16 DIA. DELETED (1) "D" HOLE ADDED	1-11-63	7998			
D11	C	DET "K", 2.220 DIA HOLE WAS 2 1/4 DIA.	2-10-65	13420			
B8	D	"F" HOLE ADDED & DIM. 13/16 ADDED.	9/16/65	14993			



DETAIL "J"



DETAIL "K"



METAL STAMP TMC PART NO 1/8" HIGH GOTHIC ON REAR OF PANEL AS SHOWN. WITH LATEST REVISION LETTER.

MS-2906 D

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MAMARONECK, NEW YORK

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		
DECIMALS	TOLERANCES	FRACTIONS
X ± .05		± 1/64
XX ± .01		ANGLES
XXX ± .005		± 0° 30'

CUT HERE & SAVE FOR GAGES

FINISH NOTES
1. S-404 - YELLOW IRIDITE
2. S-114 - ZINC CHROMATE PRIMER } FRONT & EDGES ONLY
3. S-115 - TMC SMOOTH GREY ENAMEL }

MACHINING NOTES
1. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOL.
2. MILL ALL EDGES.
3. HOLES MUST BE DRILLED.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES & SCRATCHES.

NOTES

Q'TY./UNIT	MFG'R	ASS'Y. NO.
SCALE FULL	MODEL USED ON / CODE	

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REF.-LD-1062(8)

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
M. GELLMAN			LIST OF MATERIAL	

MATERIAL 3/16 ALUMINUM 2024-T3	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK
FINISH SEE NOTES	TITLE PANEL, FRONT, MACHINING

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		
DECIMALS	TOLERANCES	FRACTIONS
X ± .05		± 1/64
XX ± .01		ANGLES
XXX ± .005		± 0° 30'

DRAWN D.M.	DATE	FINAL APPROVAL	DATE
CHECKED	DATE 8-26-67		
ELECT. DES.	DATE 6-21-67	MS-2906	D
MECH. DES. TAK	DATE 6-21-67	SHEET	REV. LTR.

TMC FORM 111