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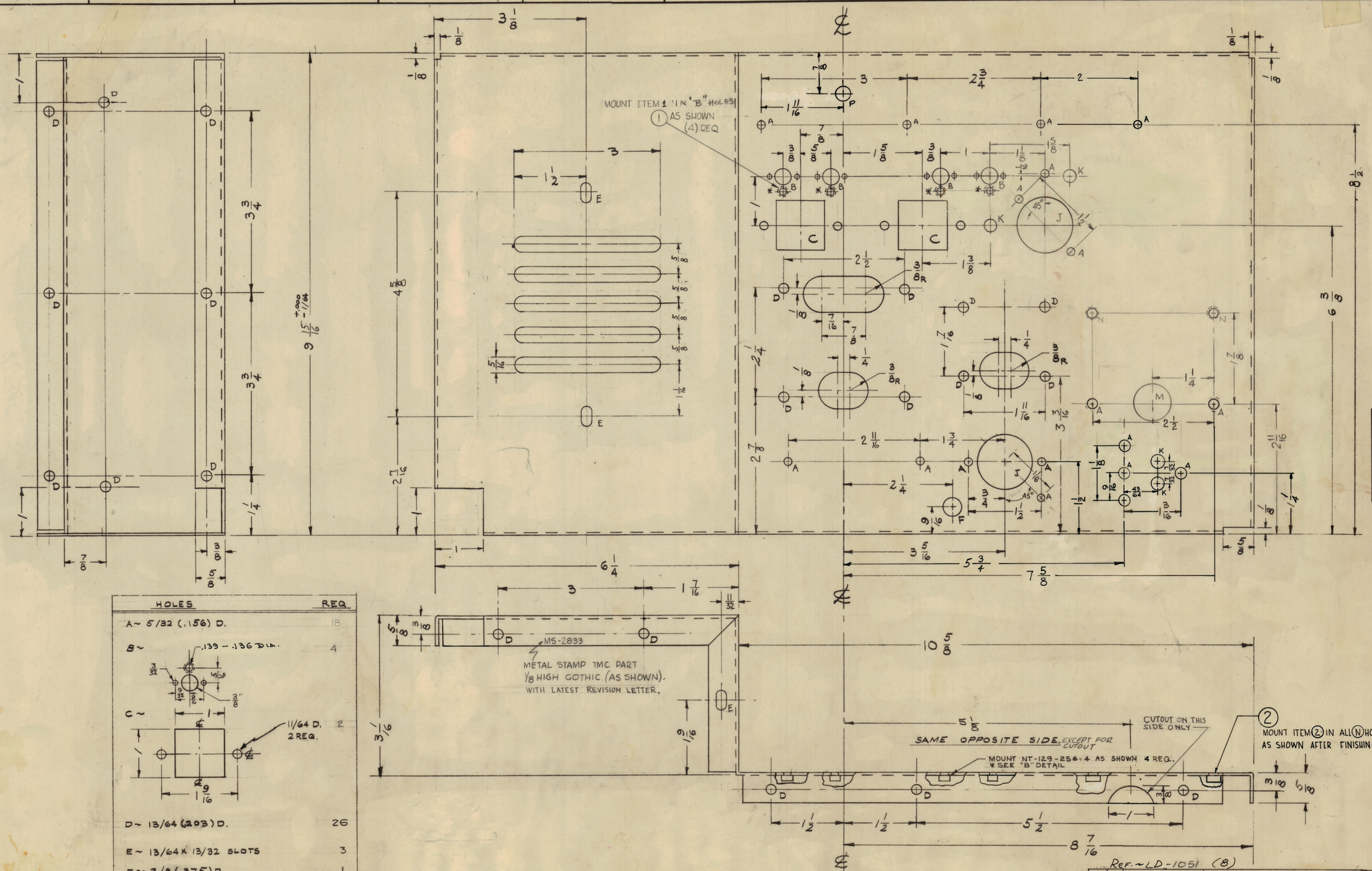

HOLES	REQ
A~ 5/32 (.156) D.	18
B~ .139 – .136 DIA.	4
C~ 11/64 D. 2 REQ.	2
D~ 13/64 (.203) D.	26
E~ 13/64 X 13/32 SLOTS	3
F~ 3/8 (.375) D	1
J~ 1 1/8 (1.125) D	2
K~ 1/4 (.250) D	4
M~ 3/4 DIA.	1
N~ .191-.194 DIA.	2
P~ 5/16 DIA.	1

REV	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
B	G4 A4	1/8" HOLE ADDED TO PICTANGLEGUND ON U/O SLK. CSS-1B AND IC ADDED	11-20-61	14854	JV	DCH	MMM
A		CLERICAL CHANGE	4-5-45	4	DA	DCH	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS	FRACTIONS
TOLERANCES	± 1/64
X ± .05	ANGLES
.XX ± .01	± 0° 30'
.XXX ± .005	

CUT HERE GUARD PAPER

TOLERANCES
SCALE: FULL
DEC. DIM. ±
FRAC. DIM. ± 1/64
ANGULAR DIM. ±
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

FORM—111

REQ PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
1	CSS-1C			
1	CSS-1B			
1	CSS-1A			1-11-62

USED ON

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
2	2	NT-129-632-4	NUT, ROUND, SWAGE TYPE	N
4	1	NT-129-256-4	NUT, ROUND, SWAGE TYPE	B

STOCK SIZE	064
MATERIAL	ALUMINUM
TYPE & TEMPER	5052 ~ H32
HEAT TREAT. SPEC.	
FINISH & SPEC. NO.	S404 YELLOW IRIDITE

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

CHASSIS, ELECTRICAL EQUIPMENT, MAIN

DRAWN: D.A.Dyman
ENGG. DES. APP.
MECH. DES. APP.
CHECKED
FINAL APPROVAL

MS-2833 B

MS-2833 B