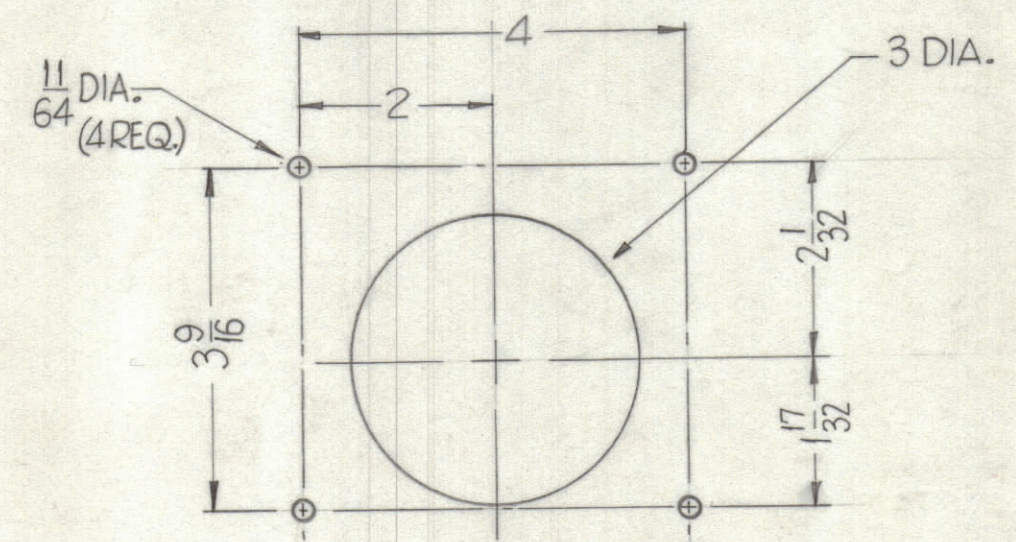


FRONT VIEW SHOWN

HOLES	DESCRIPTION	REQ.
A	13/64 DIA.	4
B	11/16 DIA.	1
C	1/2 DIA.	1



C ~ 1 REQ. (HALF SCALE SHOWN)

NOTES ~

MACHINING ~
 LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOL.
 MILL ALL EDGES.
 HOLES MUST BE DRILLED.
 PANEL MUST BE FREE OF ALL MACHINING MARKS,
 GOUGES AND SCRATCHES. IF NECESSARY SAND FRONT
 OF PANEL WITH No 120 GRIT SANDPAPER.

FINISH ~
 S-404 ~ YELLOW IRIDITE
 S-114 ~ ZINC CHROMATE PRIMER
 S-220 ~ RCAF BLUE GRAY, -OR PRIME & PAINT } FRONT & EDGES ONLY
 TO CUSTOMERS SPECIFICATIONS.

REF. TMC DWG.# LD-1024

UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES AND INCLUDE
 CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	TOLERANCES	FRACTIONS ± 1/64 ANGLES ± 0° 30'
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CUT HERE
 QUANTITY 244

SYM	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES			SCALE DO NOT SCALE				
TOLERANCES ON FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± 1/2°			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS & SHARP EDGES				

1	TER-18K	SECTION	ASSY. NO.	DATE
REQ. PER UNIT	MODEL	SECTION	ASSY. NO.	DATE

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
	1/8 THK.	THE TECHNICAL MATERIEL CORP.	
	STOCK SIZE	MAMARONECK, NEW YORK	
	ALUMINUM	PANEL, FRONT, METER MOUNTING (MACHINING)	
	MATERIAL		
	2024-T4		
	TYPE & TEMPER		
	HEAT TREAT. SPEC.		
	SEE NOTES		
	FINISH & SPEC. NO.		
		ELEC. DES. APP.	MECH. DES. APP.
		SHEET	OF