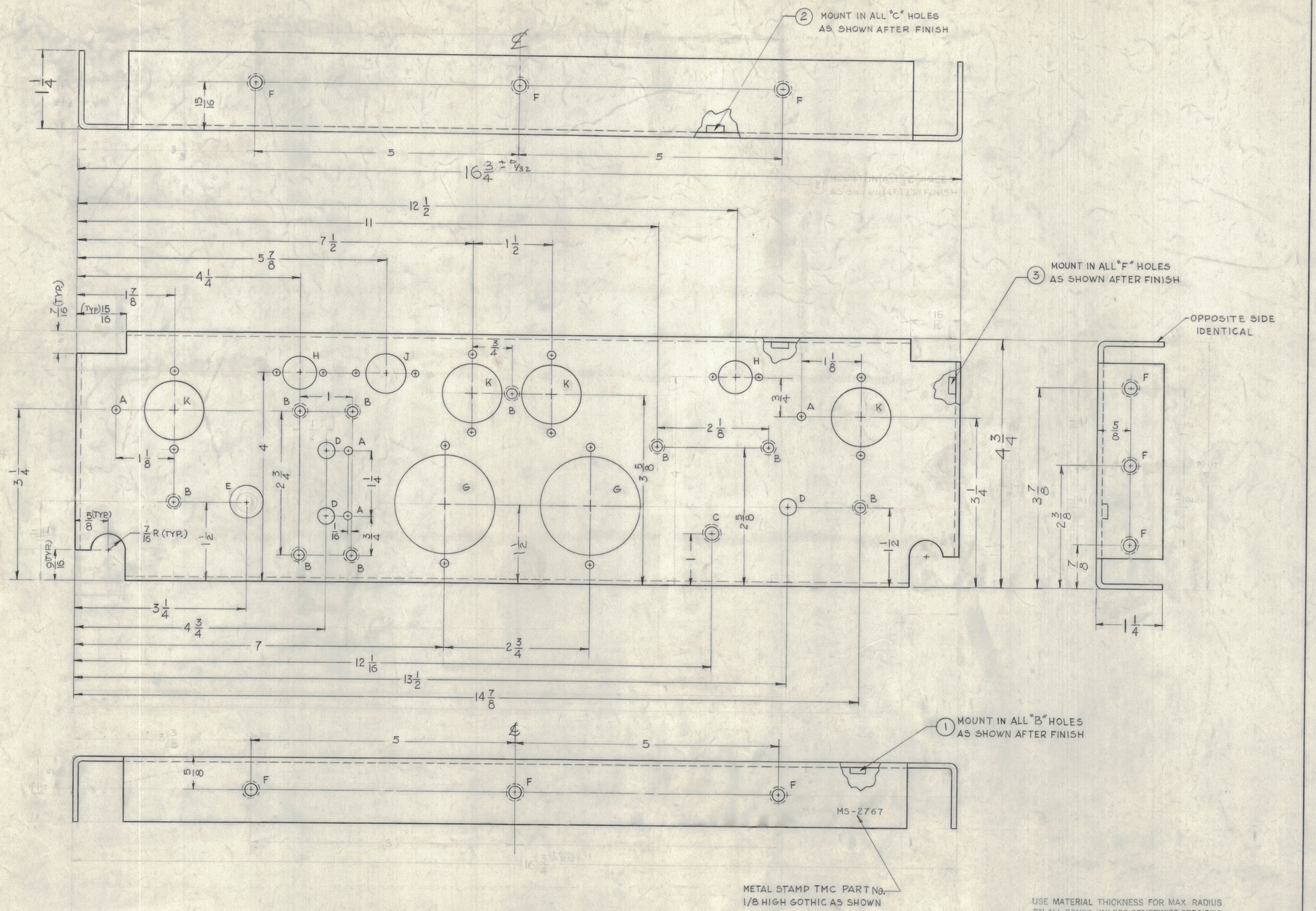
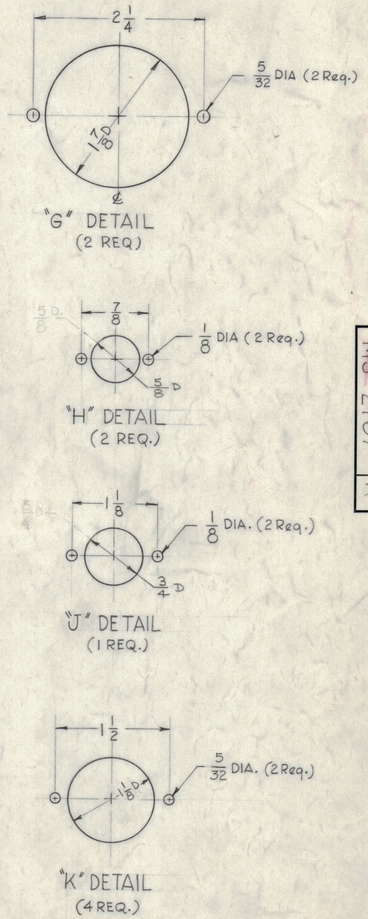


LEGEND		
HOLES	DESCIPTION	REQ.
A	5/32 DIA.	4
B	.191-.194 DIA.	9
C	.250-.253 DIA.	1
D	5/16 DIA.	3
E	5/8 DIA.	1
F	.221-.224 DIA.	12



MS-2767 A

NOTE ~ BLANK SIZE 19x7

REF~ LD-1035(8)

USE MATERIAL THICKNESS FOR MAX RADIUS ON ALL BENDS UNLESS OTHERWISE SPECIFIED

MOUNT INSERTS AFTER FINISHING

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
12	3	NT-129-832-4	NUT ROUND, SWAGE TYPE	F
1	2	NT-129-1032-4	NUT ROUND, SWAGE TYPE	C
9	1	NT-129-632-4	NUT ROUND, SWAGE TYPE	B

KOHN

SYM	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
A	D.10	CHG'D. HOLE RADIUS FR. 5/16R(TYP) TO 7/16R(TYP)	7-29-66	16675	RME	[signature]	[signature]

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES ON
FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± 1/2°

SCALE DO NOT SCALE

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.
REMOVE ALL BURRS & SHARP EDGES

TMC FORM NO. 111

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MAMARONECK, NEW YORK

REQ. PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
1	HFP-1		A-2382-2	11-28-61

USED ON

STOCK SIZE	.081
MATERIAL	ALUMINIUM
TYPE & TEMPER	5052-H32
HEAT TREAT. SPEC.	
FINISH & SPEC. NO.	S404YELLOW IRIDITE

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

REGULATOR CHASSIS
HFP-1

DRAWN	CHECKED	FINAL APPROVAL
G.D.L.	[signature]	[signature]

ELEC. DES. APP.	MECH. DES. APP.	SHEET OF	
RK	RK	MS-2767	A

DEFIANCE NO. 1020 30292