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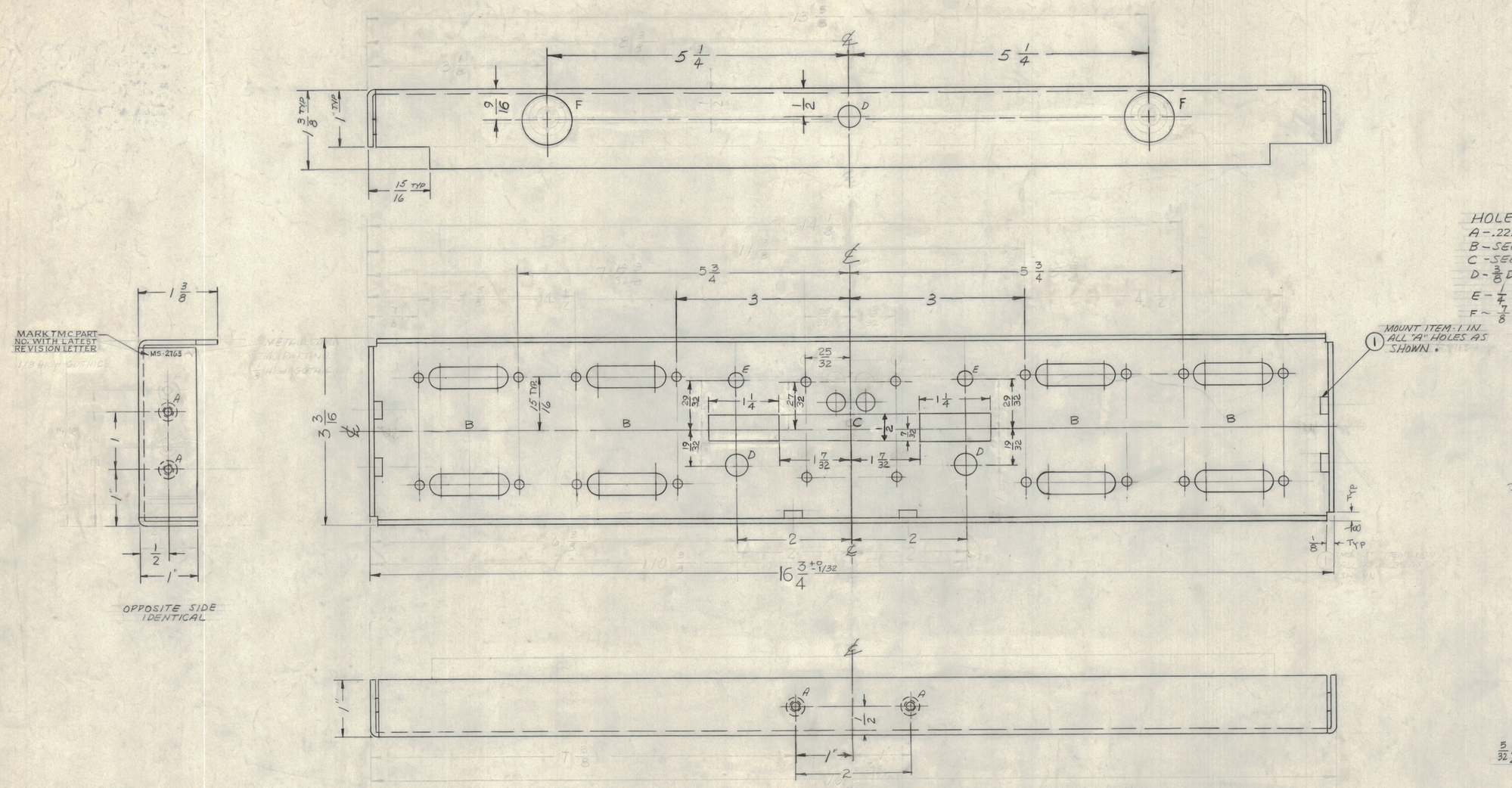

HOLES ~

A - .221-.224 DIA	6 REQ'D.
B - SEE DETAIL	4 REQ'D.
C - SEE DETAIL	1 REQ'D.
D - 3/8 DIA.	3 REQ'D.
E - 1/4 DIA.	2 REQ'D.
F ~ 7/8 DIA.	2 REQ'D.

REF. ~ LD-1034(8)

NOTE ~ BLANK SIZE 18 1/2 x 5 5/16

USE MATERIAL THICKNESS FOR MAX. RADIUS ON ALL BENDS UNLESS OTHERWISE SPECIFIED

MOUNT INSERTS AFTER FINISHING

SYM	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
A		'F' HOLES WERE 5/8 DIA. 2 RECTANGULAR SLOTS 1/2 x 1 1/4 ADDED	4/22/64	11259	A.M.	JCB	[illegible]

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES ON
FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± 1/2°

SCALE DO NOT SCALE

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.
REMOVE ALL BURRS & SHARP EDGES

REQ. PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
1	HFP-1		A-2382-3	11-21-61

USED ON

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
6	1	NT-129-832-4	NUT, ROUND, SWAGE TYPE	A

KOHN

STOCK SIZE: .081 THICK

MATERIAL: ALUMINUM

TYPE & TEMPER: 5052-H32

HEAT TREAT. SPEC.

FINISH & SPEC. NO.: S404-YEL. IRIDITE

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

CHASSIS, TRANSFORMER, MTG.

DRAWN	CHECKED	FINAL APPROVAL
aB	RUZZO	[illegible]

ELEC. DES. APP.	MECH. DES. APP.	SHEET	OF
RK	RK	MS-2763	A

MS-2763 A

TMC FORM NO. 111

DEFIANCE NO. 1020