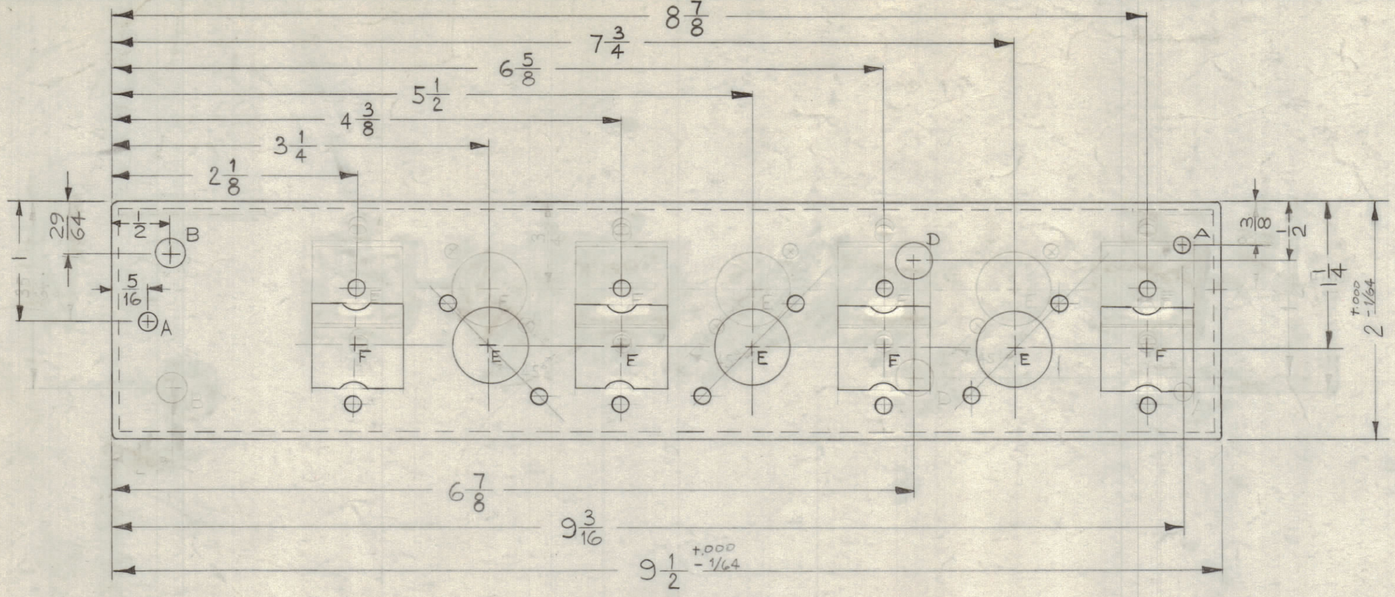
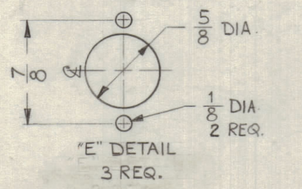
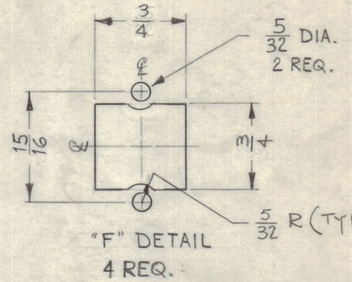
MS-2660 E

A ~ 5/32 DIA. 2 REQ.
B ~ 1/4 DIA. 1 "
C ~ DR. & C'SINK FOR 4-40 5 " (SEE DETAIL).
D ~ 5/16 DIA. 2 "

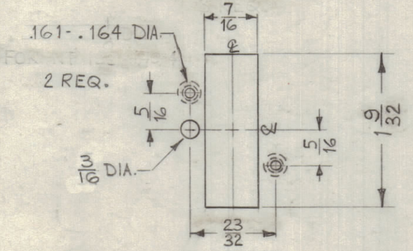




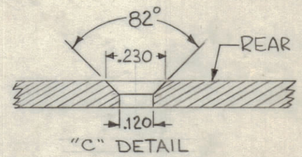
"E" DETAIL
3 REQ.



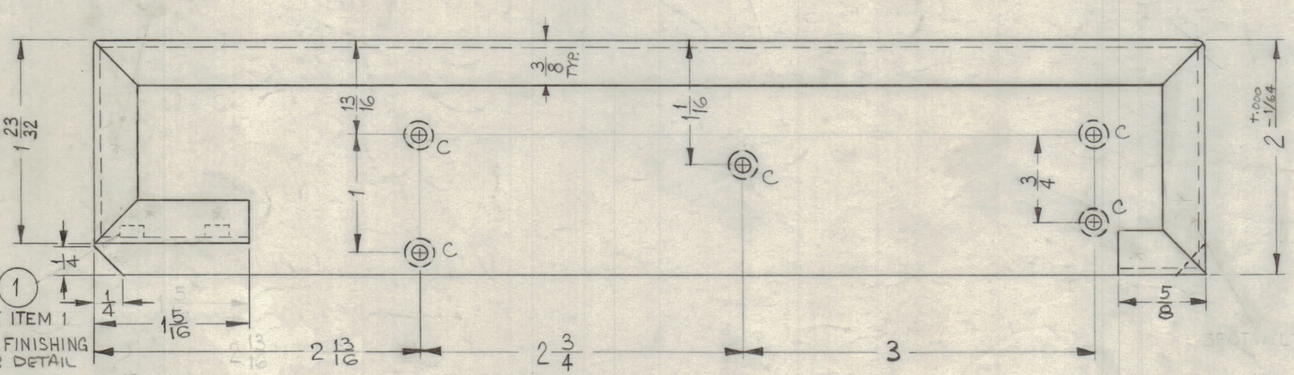
"F" DETAIL
4 REQ.

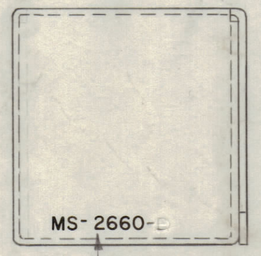


"G" DETAIL
1 REQ.

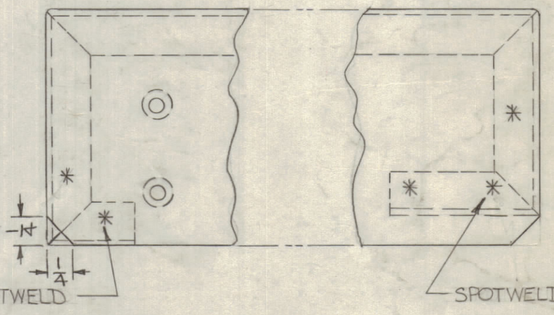


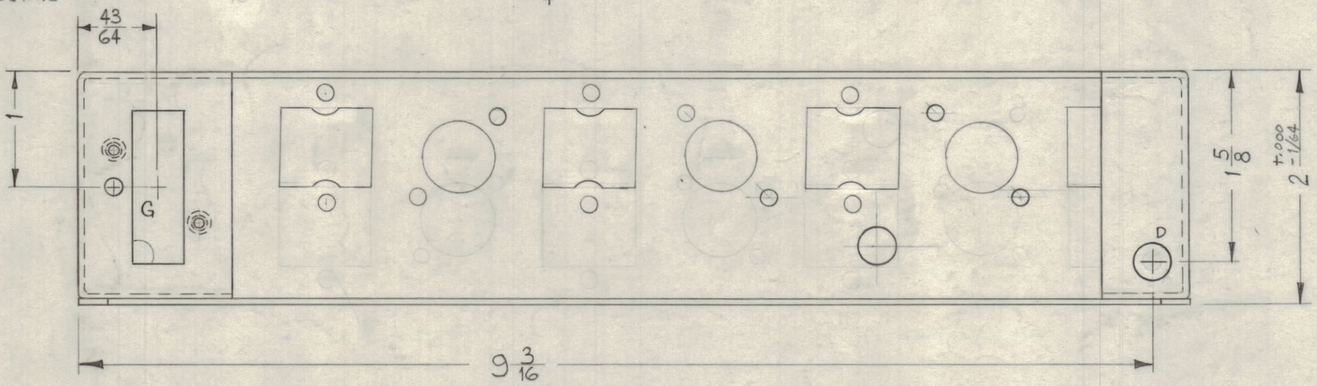
"C" DETAIL
5 REQ.





METAL STAMP TMC PART NO. AS SHOWN 1/8 HIGH GOTHIC.





USE MATERIAL THICKNESS FOR MAX. RADIUS ON ALL BENDS UNLESS OTHERWISE SPECIFIED

MOUNT INSERTS AFTER FINISHING

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES
DECIMALS .X ± .05, .XX ± .01, .XXX ± .005
TOLERANCES
FRACTIONS ± 1/64
ANGLES ± 0° 30'
CUT HERE GUARANTEED 2-66

SYM	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
E	D4	CHG. DIM. FROM 3/4 TO 5/8	3-20-64	11071	A.M.		
D	F3, E7	ON "G" DETAIL 3/16 DIA. HOLE WAS 5/32. ADDED 1/4 x 1/4 CHAMFER	7-2-63	9392			
C	G2	5/32 R. CUTOUT ADDED TO "F" DETAIL	1-30-63	8125			
	G2	ON "F" DETAIL DIMS 3/4 x 3/4 WERE 23/32 x 23/32					
B	C4	1 (D) HOLE WAS 1 (A) HOLE	9-11-62	7336	E.S.		
A	E5	(C) Holes Were C'Sunk From Front Of Panel (ERROR)	4-27-62	6657	EE		

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES ON
FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± 1/2°

SCALE DO NOT SCALE

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.
REMOVE ALL BURRS & SHARP EDGES

REQ. PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
1	HFI-1			9-12-61

USED ON

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
2	1	NT-129-440-4	NUT, ROUND, SWAGE TYPE	

M. GELLMAN

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

.062 STOCK SIZE	CHASSIS, IF, 15 KC	
ALUMINUM MATERIAL		
5052-H32 TYPE & TEMPER	HEAT TREAT. SPEC.	
S404 YELL. IRIDITE FINISH & SPEC. NO.		

DRAWN	CHECKED	FINAL APPROVAL
	AB	

ELEC. DES. APP.	MECH. DES. APP.	SHEET	OF
	R.O.L.	MS-2660	E

TMC FORM NO. 110

DEFIANCE NO. 1020 36352