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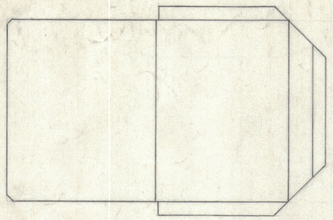
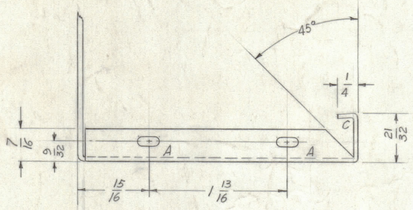
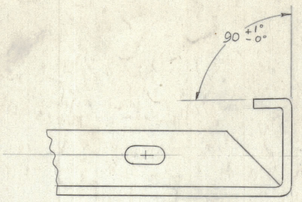
MAMARONECK, NEW YORK



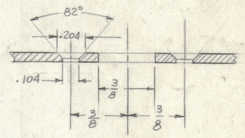
BLANK LAYOUT



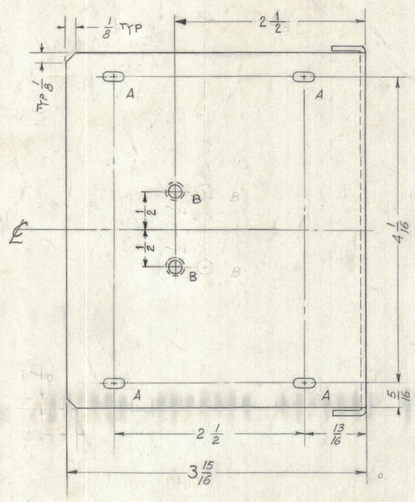


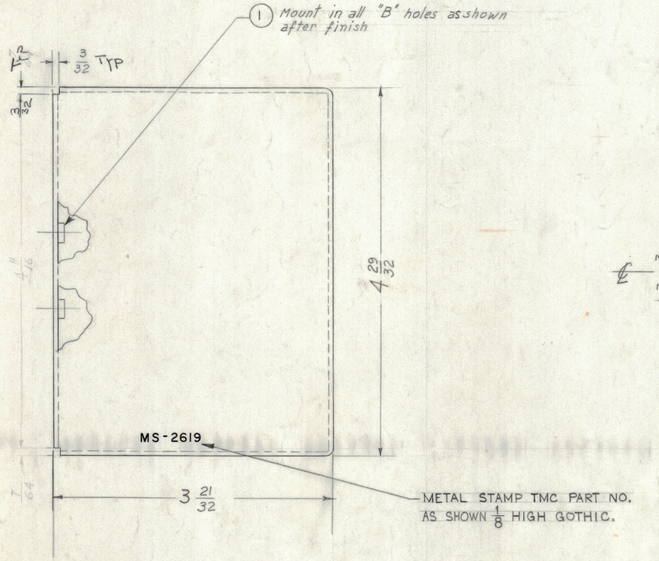
ENLARGED DETAIL BEND C

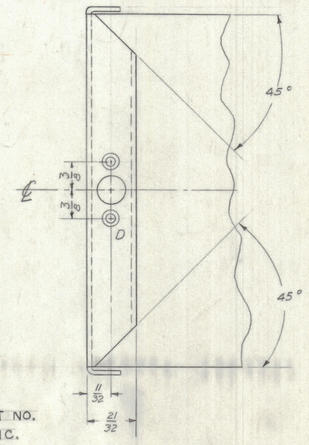
A ~ 9/64 x 9/32 — 8 slots Req.
All bends 90° except as shown
All inside radii 1/16
B ~ .191-.194 DIA. — 2 Req.

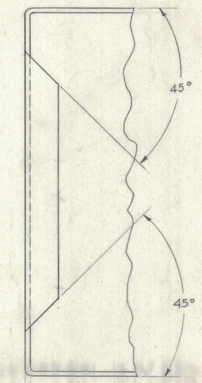


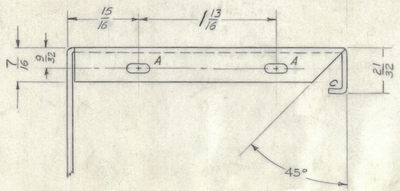
"D" DETAIL
1 Req.











MS-2619

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES
DECIMALS .X ± .05, .XX ± .01, .XXX ± .005 — TOLERANCES — FRACTIONS ± 1/64, ANGLES ± 0° 30'
CUT HERE CHECKING AID 2-68

SYM	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES ON
FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± 1/2°

SCALE

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.
REMOVE ALL BURRS & SHARP EDGES

REQ. PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
1	GPE-1			6-9-61

USED ON

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
2	1	NT-129632-4	NUT, ROUND, SWAGE TYPE	

STOCK SIZE	MATERIAL	TYPE & TEMPER	HEAT TREAT. SPEC.	FINISH & SPEC. NO.
.064	ALUMINUM	5052-H32		5-404-IRIDITE

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

COVER, XTAL OVEN
GPE-1

DRAWN	CHECKED	FINAL APPROVAL

ELEC. DES. APP.	MECH. DES. APP.	SHEET OF
		MS-2619

MS-2619

TMC FORM NO. 111

DEFIANCE NO. 1020 36952