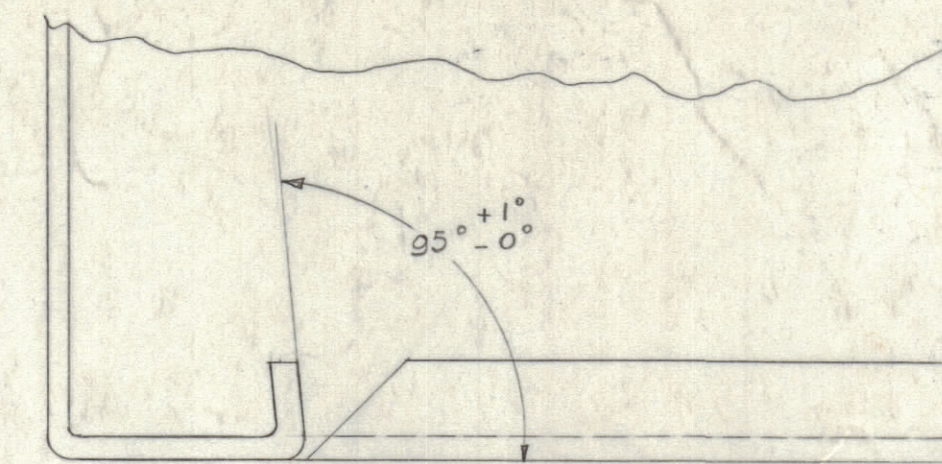
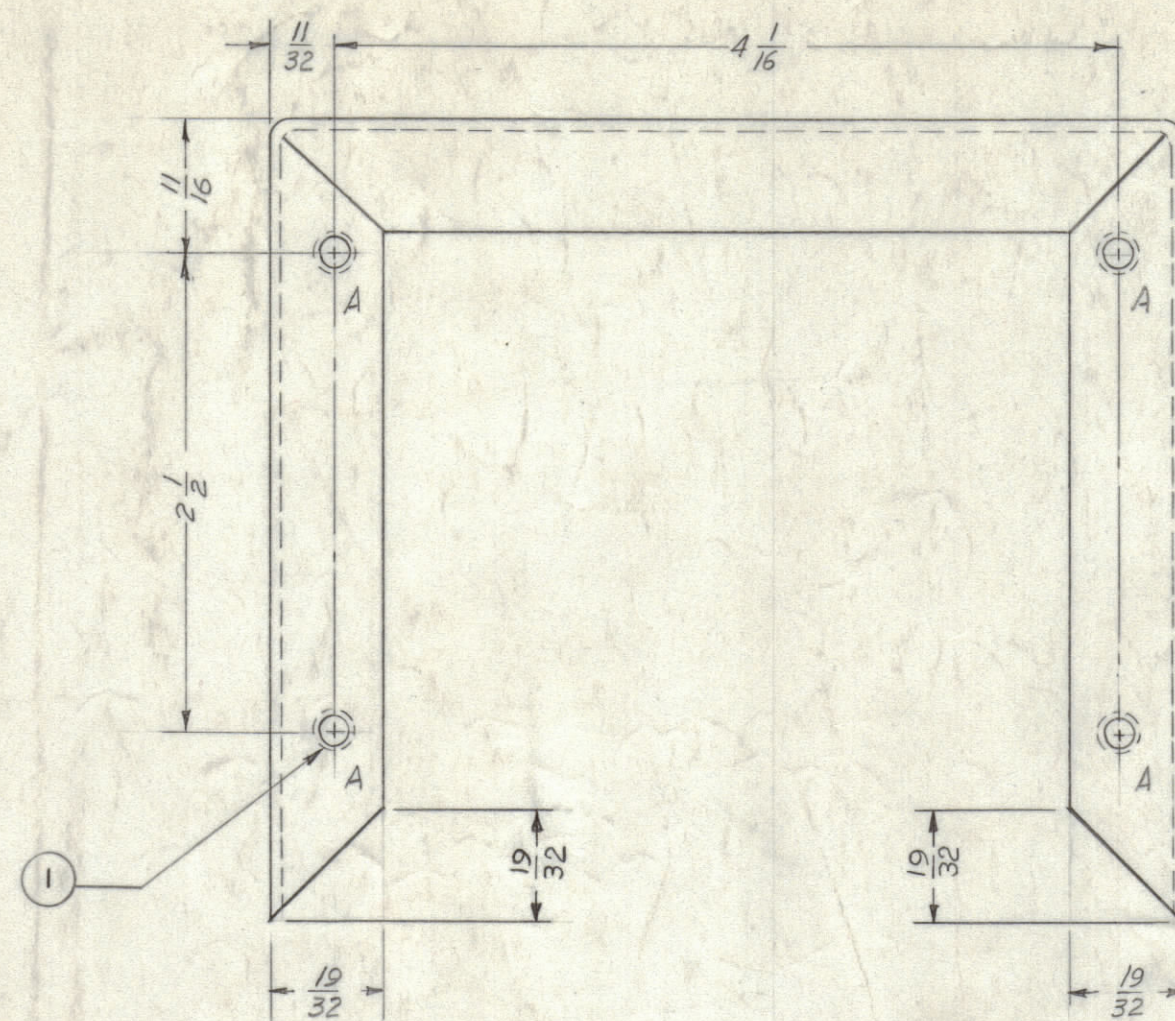


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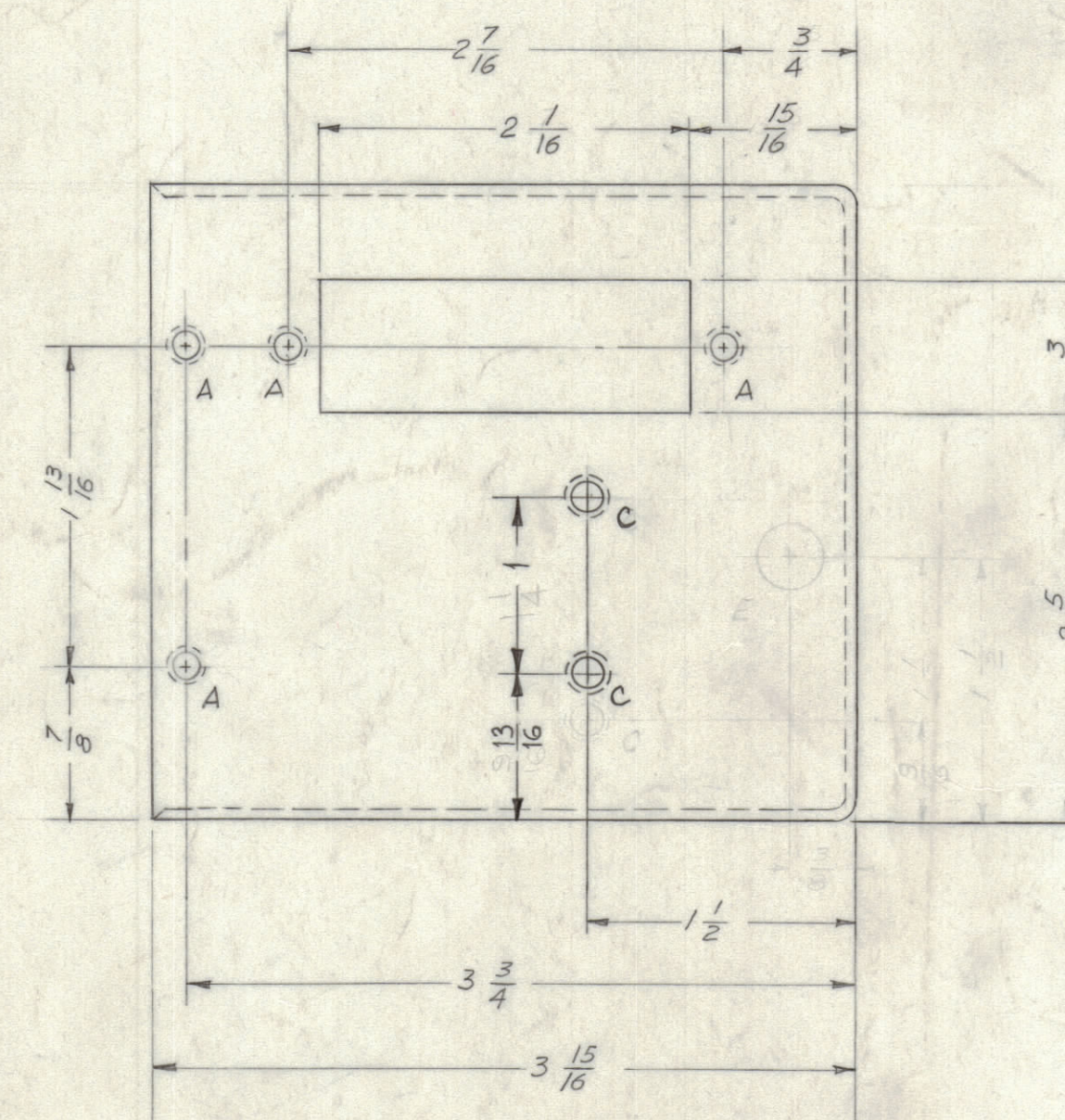
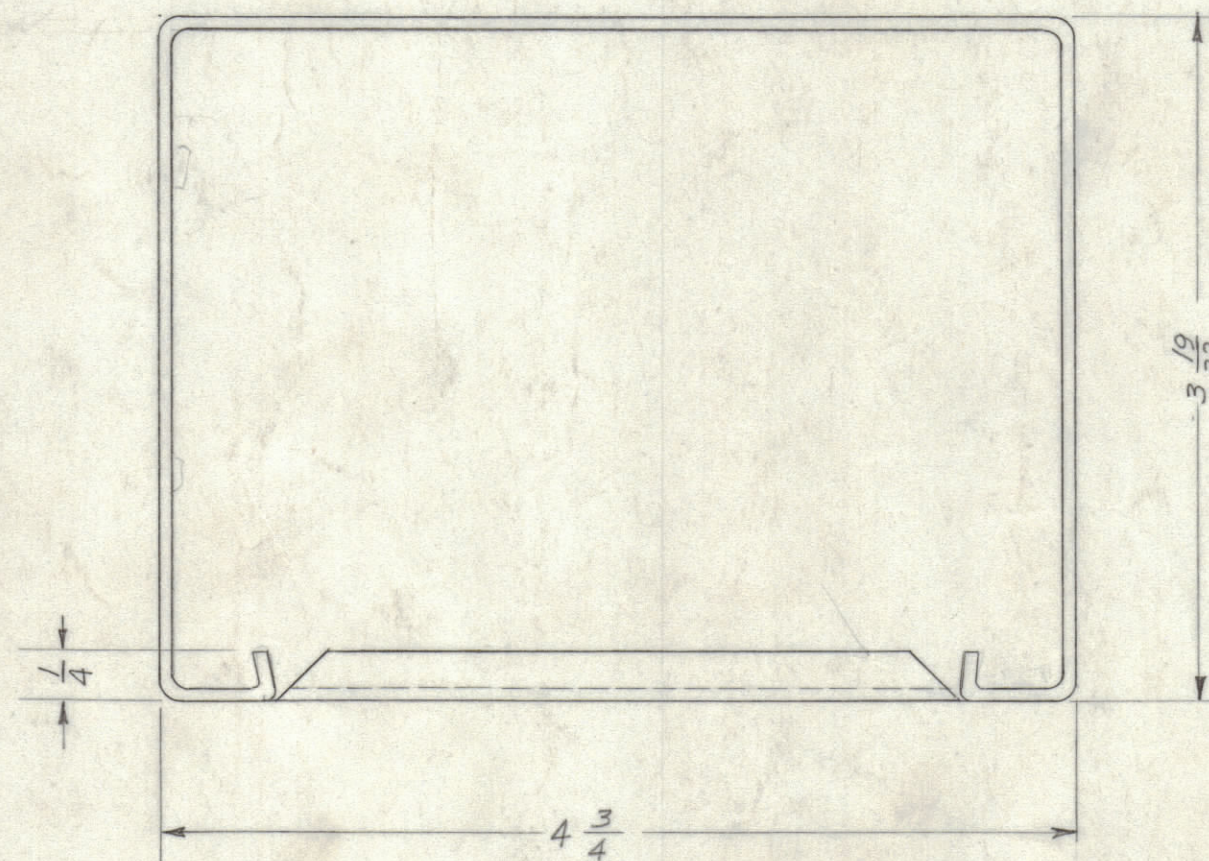
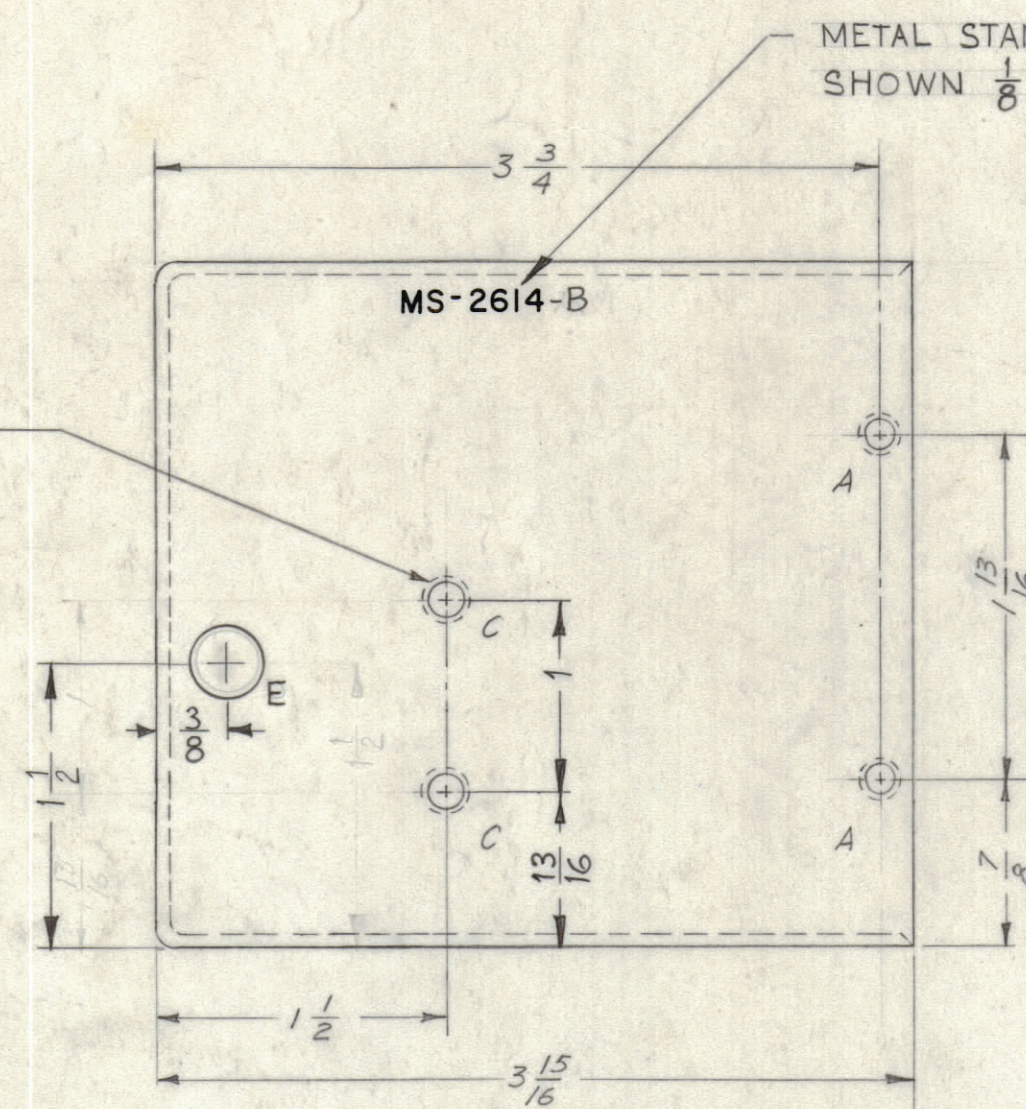
MOUNT IN ALL "A" HOLES AS SHOWN AFTER FINISH



ENLARGED DETAIL BEND C

METAL STAMP TMC PART NO. AS SHOWN $\frac{1}{8}$ HIGH GOTHIC.

MOUNT IN ALL "C" HOLES AS SHOWN AFTER FINISH



- A ~ .164 - .161 DIA. 10 HOLES REQ.
- B ~ $\frac{11}{64}$ (.172) DIA. 4 HOLES REQ.
- ALL BENDS 90° EXCEPT AS SHOWN
- ALL INSIDE RADII $\frac{1}{16}$
- C ~ .194 - .191 DIA. 4 HOLES REQ.
- D - DELETED DELETED
- E ~ $\frac{3}{8}$ DIA. 1 " 1 "

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

| | | |
|--------------------|---------------------|----------------|
| DECIMALS ± .005 | FRACTIONS ± 1/64 | ANGLES ± 1' |
|--------------------|---------------------|----------------|

TOLERANCES

CUT EDGE GUARANTEED TRUE

| | | | | | | | |
|-----|------|---------------------------------|---------|---------|--------|-------------|-------------|
| SYM | ZONE | DESCRIPTION | DATE | CH. NO. | DRAFTS | CHECKER | ENG. APP. |
| B | E1E8 | 19/32 DIM. ADDED 4 PLACES | 6-22-64 | 11644 | A.M. | [Signature] | [Signature] |
| A | A7A6 | CUTOUT ADDED, "D" HOLES DELETED | 3-23-64 | 11102 | A.M. | [Signature] | [Signature] |

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES ON FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± 1/2°

SCALE FULL

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS & SHARP EDGES

| | | | | |
|---------------|-------|---------|------------|--------|
| REQ. PER UNIT | MODEL | SECTION | ASS'Y. NO. | DATE |
| 1 | GPE-1 | | | 6-7-61 |

| | | | | |
|-----------|---|--------------------|---|-----------------|
| 4 | 2 | NT-129-632-4 | NUT ROUND, SWAGE TYPE | C |
| 10 | 1 | NT-129-440-4 | NUT ROUND, SWAGE TYPE | A |
| REQ. ITEM | | PART NO. | DESCRIPTION | SYMBOL |
| | | .064 | THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK | |
| | | ALUMINUM | SHELL, XTAL OVEN | |
| | | | GPE-1 | |
| | | 5052-H32 | | |
| | | TYPE & TEMPER | HEAT TREAT. SPEC. | |
| | | S-404 IRIDITE | | |
| | | FINISH & SPEC. NO. | ELEC. DES. APP. | MECH. DES. APP. |
| | | | [Signature] | [Signature] |
| | | | MS-2614 | B |

MS-2614 B