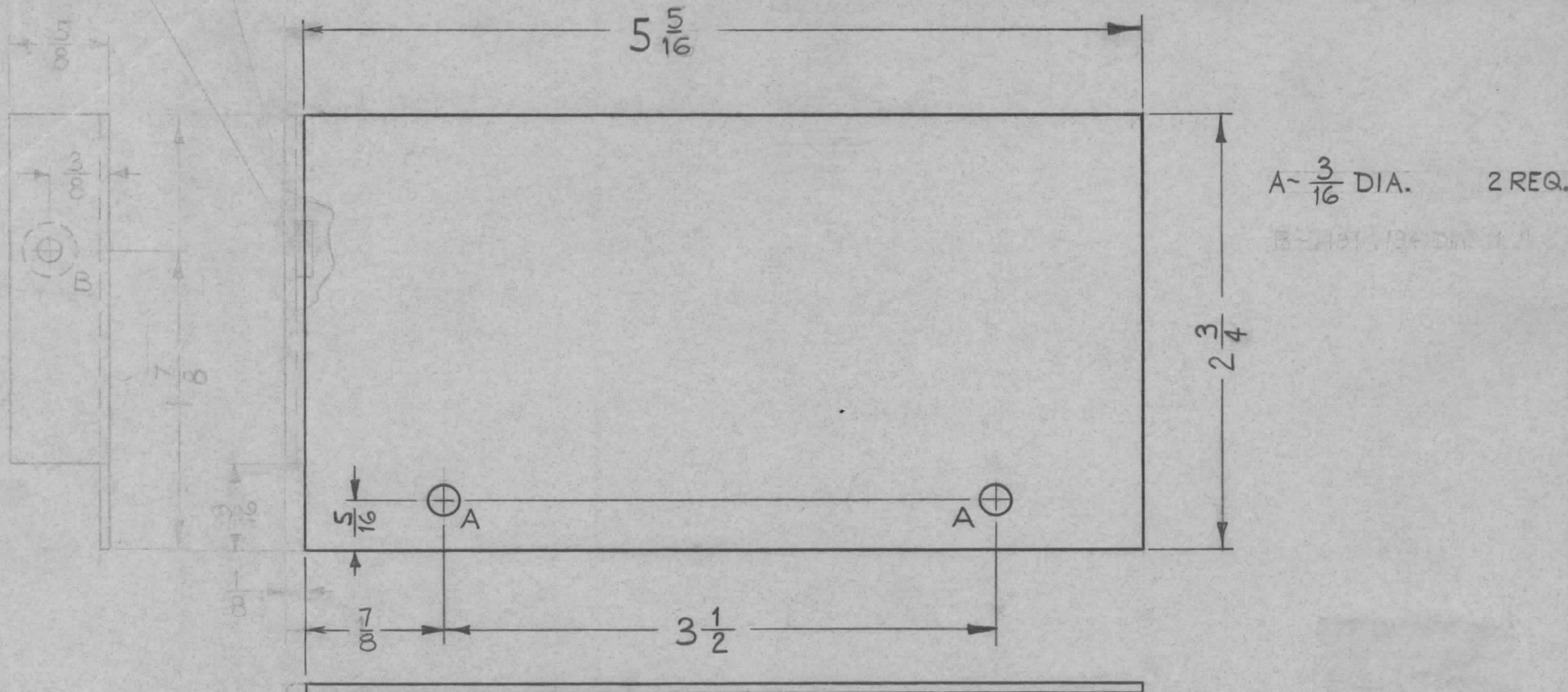


LOCATE ITEM 1 IN 'B' HOLE
 AS SHOWN AFTER FINISHING

REQ. PER. UNIT	USED ON			MS-2583	A
	MODEL	ASS'Y. NO.	DATE		
1	CHG-2	SYNTH.	5-23-61		



LOCATE INSERTS AFTER FINISHING
 USE MATERIAL THICKNESS FOR MAX. STRENGTH
 ON ALL BENDS UNLESS OTHERWISE SPECIFIED

1 NT 125-682-3 NUT ROUND, SWAGE TYPE

REQ.	ITEM	PART NO.	DESCRIPTION				SYMBOL
		.051	THE TECHNICAL MATERIEL CORP.				
		STOCK SIZE	MAMARONECK, NEW YORK				
		ALUMINUM	COVER, SYNTHESIZER				
		MATERIAL					
A	3	LIP REMOVED, 'A' HOLES REWORKED DIM. 5 3/16 WAS 5 1/16	7-6-62	6889	Y.R.R.	<i>[Signature]</i>	<i>[Signature]</i>
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES			SCALE: FULL (DO NOT SCALE)				
DEC. DIM. ±			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES				
FRAC. DIM. ± 1/64							
ANGULAR DIM. ±							
		5052-H32	TYPE & TEMPER		HEAT TREAT. SPEC.	DRAWN	CHECKED
		S404 YELL. IRIDITE				<i>[Signature]</i>	<i>[Signature]</i>
		FINISH & SPEC. NO.	ELEC. DES. APP.		MECH. DES. APP.	MS-2583 A	