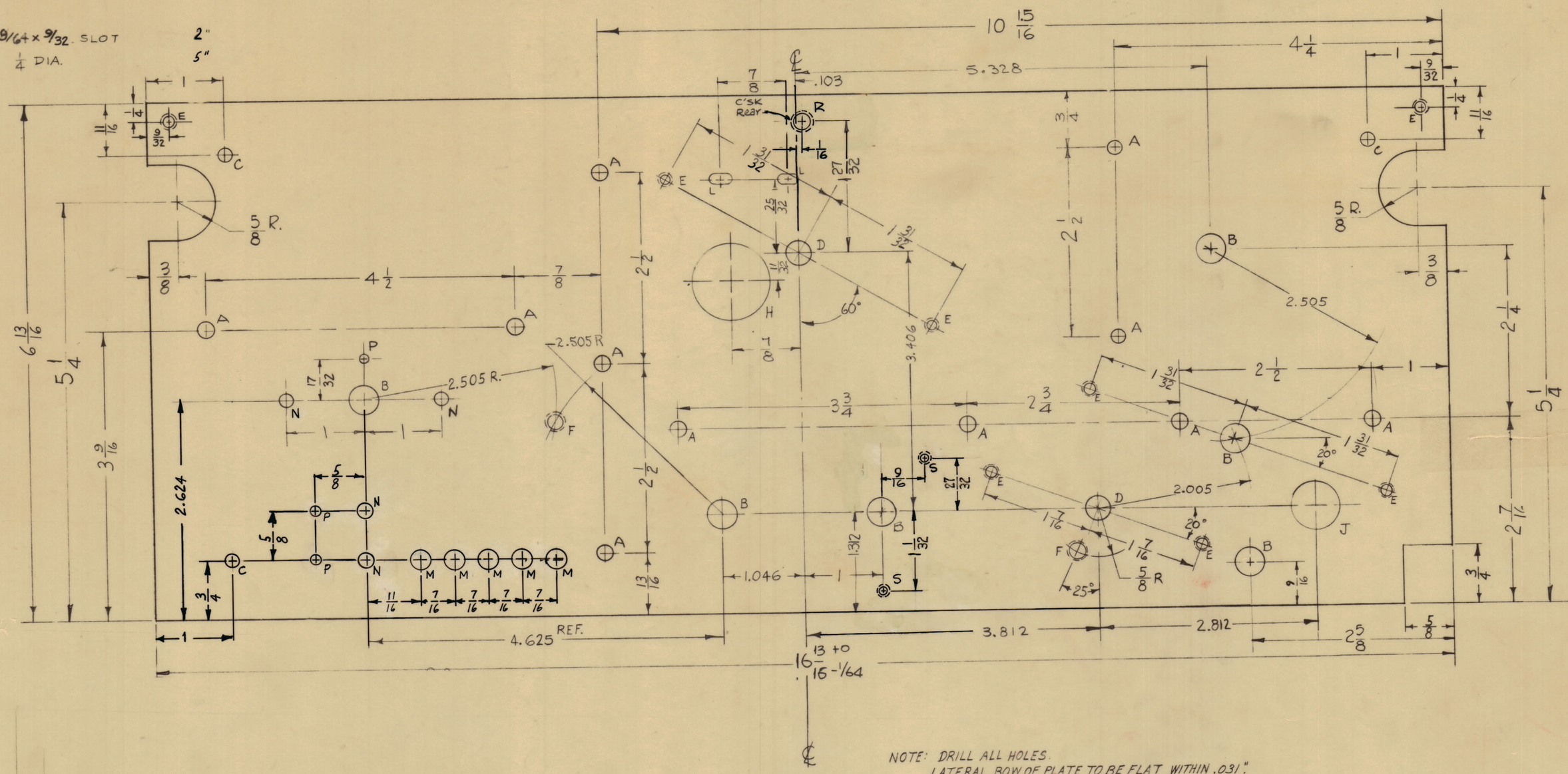
MS-2581

A ~ 13/64 DIA.	11 REQ.	N ~ 3/16 DIA.	4 Req.
B ~ 3/8 DIA.	6 "	P ~ 1/8 DIA.	5 Req
C ~ 11/64 DIA.	1 "	R ~ DRILL & C'SINK FOR 10-32 FROM REAR OF PANEL	1 REQ.
D ~ .3125 +.001 -.001	2 "	S ~ Dr. & Tap for 6-32	2 REQ.
E ~ DR. & TAP FOR 8-32	8 "		
F ~ DR. & TAP FOR 1/4-28	2 "		
H ~ 1" DIA.	1 "		
J ~ 5/8 DIA	1 "		
L 9/64 x 9/32 SLOT	2"		
M 1/4 DIA.	5"		

NOTICE TO PERSONS RECEIVING THIS DRAWING

THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.

Property of:
THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK



NOTE: DRILL ALL HOLES.
LATERAL BOW OF PLATE TO BE FLAT WITHIN .031".

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS	TOLERANCES	FRACTIONS
.X ± .05		± 1/64
.XX ± .01		ANGLES ± 0° 30'
.XXX ± .005		

CUT HERE GUARANTEED 2.46

REF: LD-923 (4)

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		1/8 STOCK SIZE	THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
		ALUMINUM MATERIAL	PLATE, GEAR	
		2024-T3 TYPE & TEMPER	W.O.F. DRAWN	8 29. ELEC. DES. APP.
			JCB CHECKED	MECH. DES. APP.
		S404 YEL. IRIDITE FINISH & SPEC. NO.	FINAL APPROVAL	MS-2581

REQ PER LIMIT	MODEL	SECTION	ASS'Y. NO.	DATE
1	CHG-2	MAIN		5-31-61

ISSUE	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
A	G4	1(R) Hole Relocated	12-12-61	6035	K.A.		
	G3,F4	1(C) Hole Deleted; 2(S) Holes Relocated					

TOLERANCES
DEC. DIM. ± .005
FRAC. DIM. ± 1/64
ANGULAR DIM. ± 1°

SCALE: FULL (Do Not Scale)

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

ORM-110