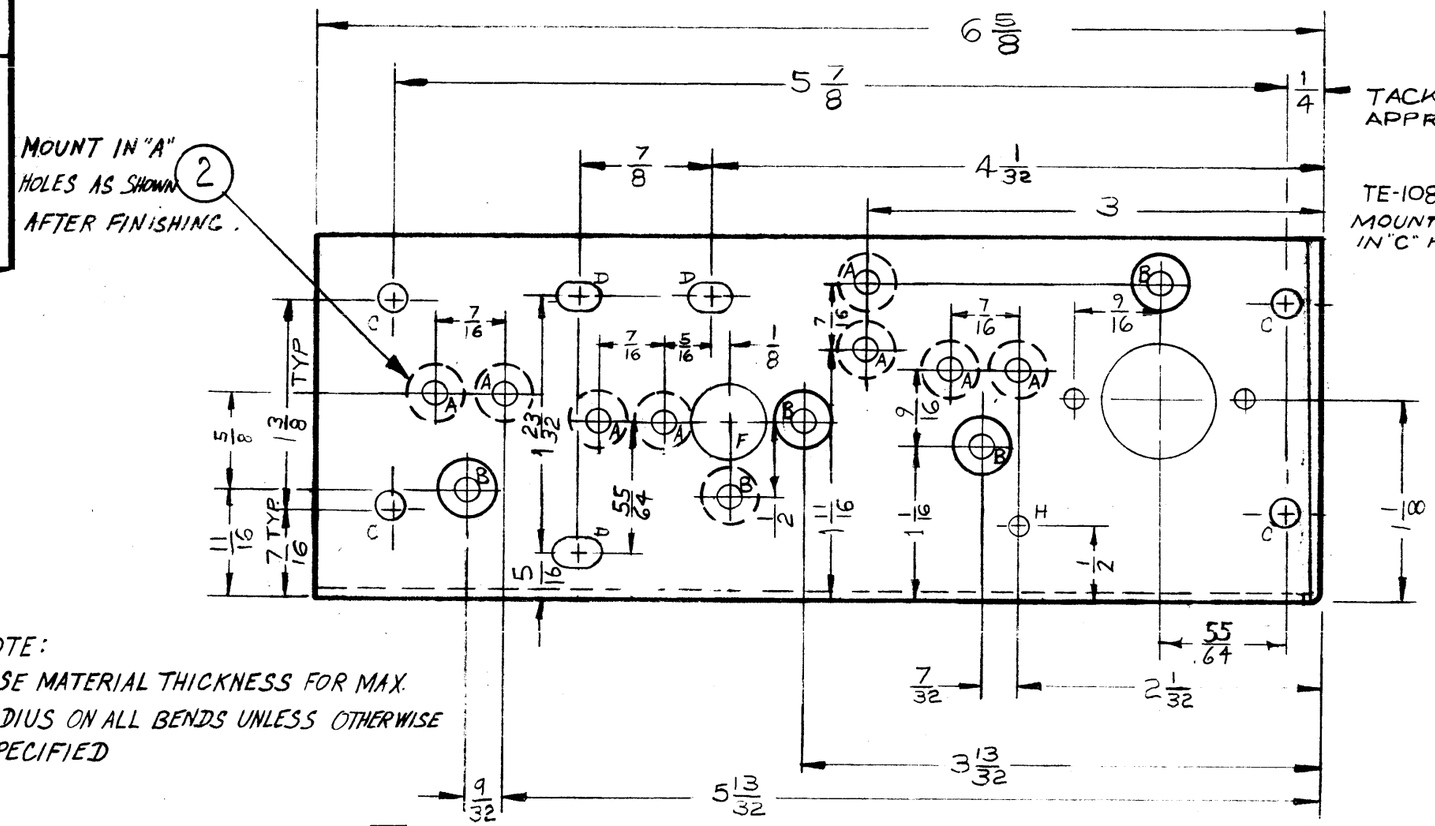
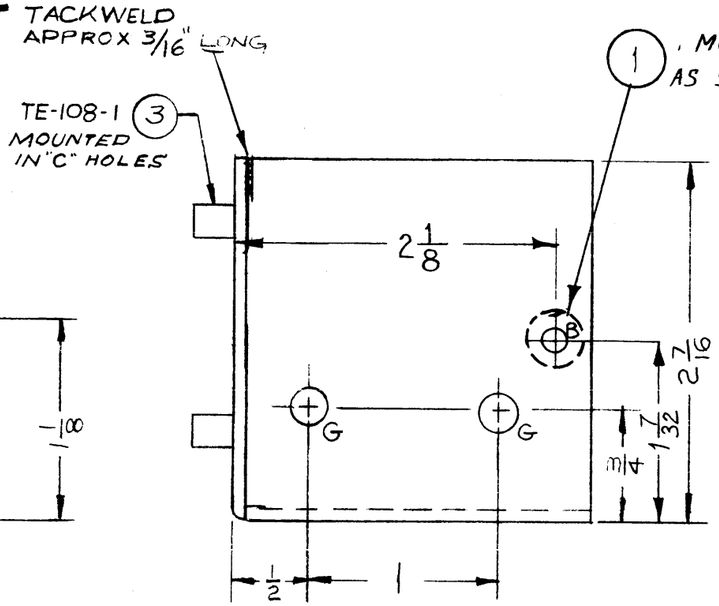
MS-2395 H

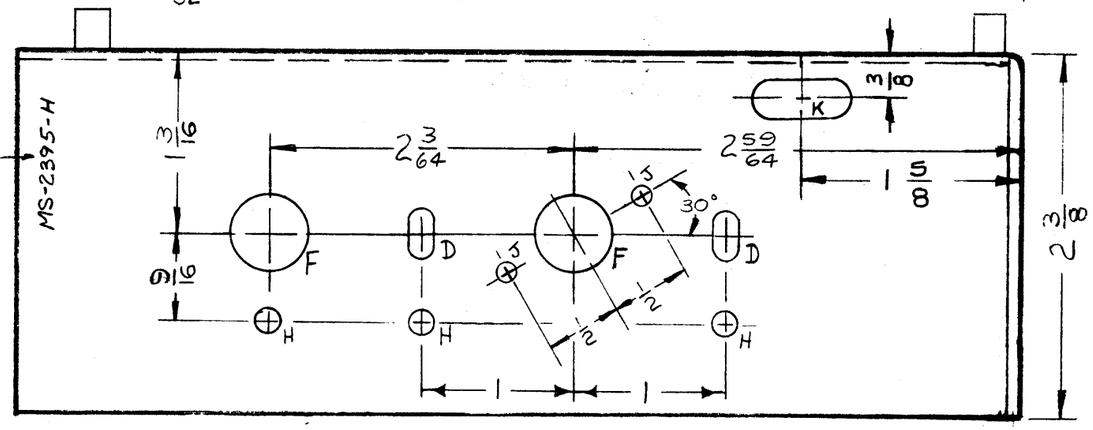


NOTE:
USE MATERIAL THICKNESS FOR MAX. RADIUS ON ALL BENDS UNLESS OTHERWISE SPECIFIED

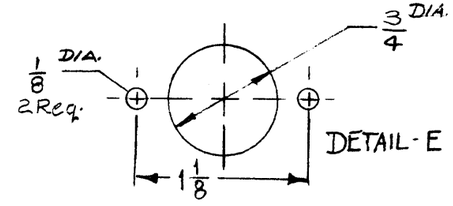


NOTE:
INSERTS MOUNTED AFTER FINISHING.

METAL STAMP TMC
PART NO. 1/8 HIGH,
GOTHIC.



A~ 161/164 D. (FOR NT 129-440-4) 8 Req
B~ 191/194 D. (FOR NT 129-632-4) 6 Req
C~ .189 D. 4 Req
D~ 5/32 × 1/2 SLOT 5 Req
E~ SEE DETAIL
F~ 1/2 D. 3 Req
G~ 1/4 D 2 Req
H~ 1/8 D 4 Req
J~ 5/32 2 Req
K~ 1/4 × 3/4 SLOT 1 Req



REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
4	3	TE-108-1		
8	2	NT-129-440-4	NUT, ROUND, SWAGE TYPE	
6	1	NT-129-634-4	NUT, ROUND, SWAGE TYPE	

.064 — STOCK SIZE
ALUMINUM — MATERIAL
5052-H32 — TYPE & TEMPER
S404 YELLOW IRIDITE — FINISH & SPEC. NO.

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

#2 CHASSIS R.F. SECTION

DRAWN	CHECKED	FINAL APPROVAL
R U220 9-14-60		

ELEC. DES. APP. | MECH. DES. APP.

MS-2395 H

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
H	1	"K" HOLE WAS 3/8 × 3/4	11-7-62	7600			

TOLERANCES
DEC. DIM. ±
FRAC. DIM. ± 1/64
ANGULAR DIM. ±

SCALE: FULL (DO NOT SCALE)
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.
REMOVE ALL BURRS AND SHARP EDGES

NOTE:
USE MATERIAL THICKNESS FOR MAX. RADIUS ON BENDS, UNLESS OTHERWISE SPECIFIED

REQ. PER UNIT	MODEL	PROJECT N.	LD'S. REF. NO.	DATE
1	CHC-2	MF/RF	LD-938 (2)	6-5-61
1	CHG-1	MF/RF	LD-862 (2)	9-14-60

USED ON

FORM 109-A