



- A - 3/16 D. 10 REQ
- B - .161-.164 DIA. 6 REQ
- C - 1/2 D. 1 REQ
- D - 1/16 D. 1 REQ
- E - .191-.194 DIA. 1 REQ
- F - 1/4 D. 2 REQ
- G - 1/4 D. 1 REQ

2
MOUNT ITEM 2 IN ALL "E" HOLES AS SHOWN AFTER FINISHING

1
ITEM 1 MOUNTED IN ALL "B" HOLES AS SHOWN AFTER FINISHING

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	± 1/32
.XXX ± .005	± 0° 30'

ANGLE TOLERANCES ± 30'

B	G5	ONE "E" HOLE ADDED (WAS "A" HOLE)	8-24-62	GATO	WAF	AD	RD
A	2	"B" HOLES WERE 234 x 3/16 C'SINK HOLES	8-17-61	5-30	DE	RL	SD
ISSUE		DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES		SCALE: 1" = 1"					
DEC. DIM. ±		MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSED FOR REJECTION.					
FRAC. DIM. ±		REMOVE ALL BURRS AND SHARP EDGES					
ANGULAR DIM. ±							

1	VOX-5,6			6-21-62	5052-H32
1	VOX-1,2,3,4			9-6-60	
1	PMO-1,2,3,4,5			9-6-60	
REQ PER UNIT	MODEL	SECTION	ASSY. NO.	DATE	FINISH & SPEC. NO.

1	2	NT-129-632-4	NUT, ROUND, SWAGE TYPE	E
6	1	NT-129-440-4	NUT, ROUND, SWAGE TYPE	B
REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		.064	THE TECHNICAL MATERIEL CORP.	
		ALUMINUM	MAMARONECK, NEW YORK	
		5052-H32	FRONT COVER OUTER SHELL	
			R.U.	
			DRAWN	
			ELEC. DES. APP.	
			MECH. DES. APP.	
			CHECKED	
			FINAL APPROVAL	
			S404 YEL-IRIDITE	
			MS-2376 B	

REF:
LD-909 (VOX-5&6)
LD-516 (PMO)
LD-517 (VOX-1,2,3&4)