



PERFORATED AREA
 .072 DIA. HOLES
 ON 1/8 CENTERS

NOTE:
 USE MATERIAL THICKNESS FOR MAX. RADIUS
 ON ALL BENDS UNLESS OTHERWISE SPECIFIED.

A ~ 1/4 (.25) DIA. 4 REQ.

C	B2	BLANK SIZE REF: MS-1775-11, DELETED	4-25-63	8912	9/12	10/12	10/12
	D2	NOTE ADDED					
	D7	DIM. 3 3/16 DELETED					
	E7	DIM. 12 3/4 DELETED					
	E7	DIM. 9 7/16 ADDED					
	G7	DIM. 1 1/2 ADDED					
	C4	DIM. 2 7/16 WAS 2 1/2					
	G6	DIM. 16 1/4 WAS 16 3/8					
	H6	DIM. 16 7/8 WAS 17					
A	B2	REF: BLANK SIZE, MS-1775-11 ADDED	8-31-60	#			

ISSUE	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
		TOLERANCES	SCALE: 1/4"				
		DEC. DIM. ±	MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES				
		FRAC. DIM. ±					
		ANGULAR DIM. ±					

1	DVM-4			2-1-62
1	DVM-2			7-22-60
REQ PER UNIT	MODEL	SECTION	ASSY. NO.	DATE

4	2	FS-109-3	RING STUD RETAINING	
4	1	FS-110-1	STUD, SLOTTED HEAD	
REQ. ITEM		PART NO.	DESCRIPTION	SYMBOL
			.051	
			STOCK SIZE	
			ALUMINUM PERFORATED MATERIAL	
			5052-H-32	
			TYPE & TEMPER	
			DRAWN	
			ELEC. DES. APP.	
			MECH. DES. APP.	
			HEAT TREAT. SPEC.	
			CHECKED	
			FINAL APPROVAL	
			5404 YEL. IRIDITE	
			FINISH & SPEC. NO.	
			MS-2327	