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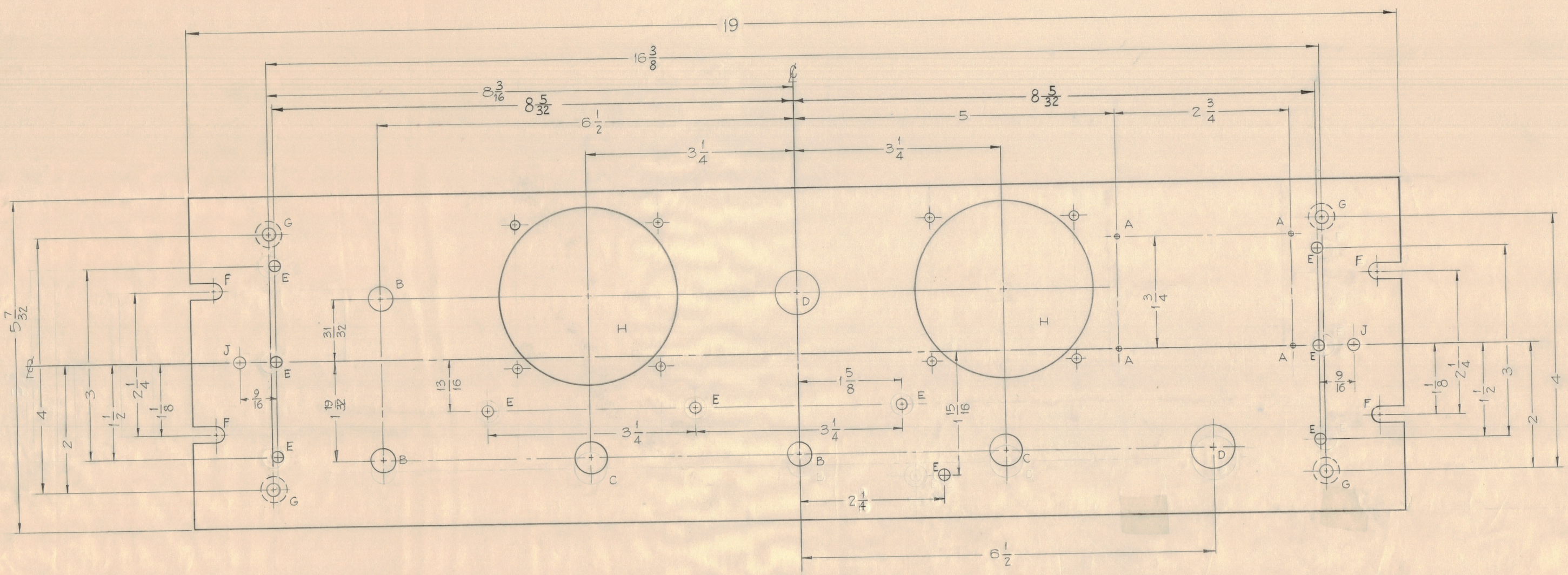
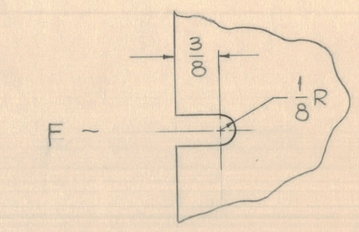
THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK



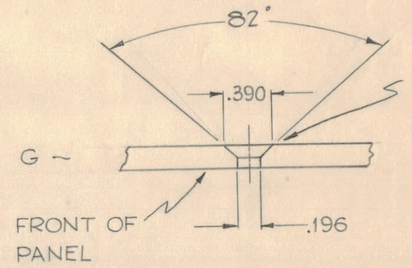
FRONT VIEW SHOWN

HOLES~

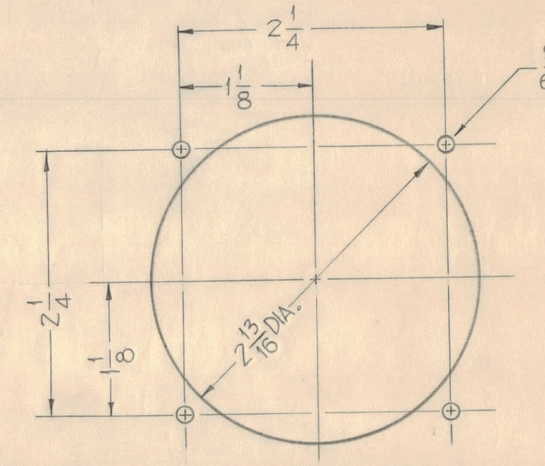
A ~ NO. 47 DRILL	4 REQ.
B ~ 25/64 DIA.	3 REQ.
C ~ 1/2 DIA.	2 REQ.
D ~ 11/16 DIA.	2 REQ.
E ~ 11/64 DIA.	10 REQ.



F ~ 4 REQ.



G ~ 4 REQ.



H ~ 2 REQ.

J ~ 3/16 DIA. 2 REQ.

MACHINING ~

1 ~ LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.

2 ~ MILL ALL EDGES.

3 ~ HOLES MUST BE DRILLED.

4 ~ PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH ~

S404 ~ YELLOW IRIDITE
S114 ~ ZINC CHROMATE PRIMER — FRONT AND EDGES ONLY
S115 ~ TMC SMOOTH GREY ENAMEL — FRONT AND EDGES ONLY

ISSUE	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
B	1	(2) J" HOLES ADDED	7-6-61	B161	DSC		
A		4 "G" Holes Relocated SEVEN "E" HOLES RELOCATED	1-11-61	3868	WAS.		

TOLERANCES
DEC. DIM. ±
FRAC. DIM. ± 1/64
ANGULAR DIM. ±

SCALE: FULL - DO NOT SCALE ~
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
1	AFC-1			7-7-60

USED ON

REF ~ TMC DWG NO. - LD-757

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
3/16 THICK			THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
STOCK SIZE				
ALUMINUM			PANEL, FRONT	
MATERIAL				
2024 - T3				
TYPE & TEMPER				
HEAT TREAT. SPEC.				
SEE NOTES				
FINISH & SPEC. NO.				

DRAWN	ELEC. DES. APP.	MECH. DES. APP.
John C. Biele		
CHECKED	FINAL APPROVAL	
	MS-2325 B	

MS-2325 B

FORM—111