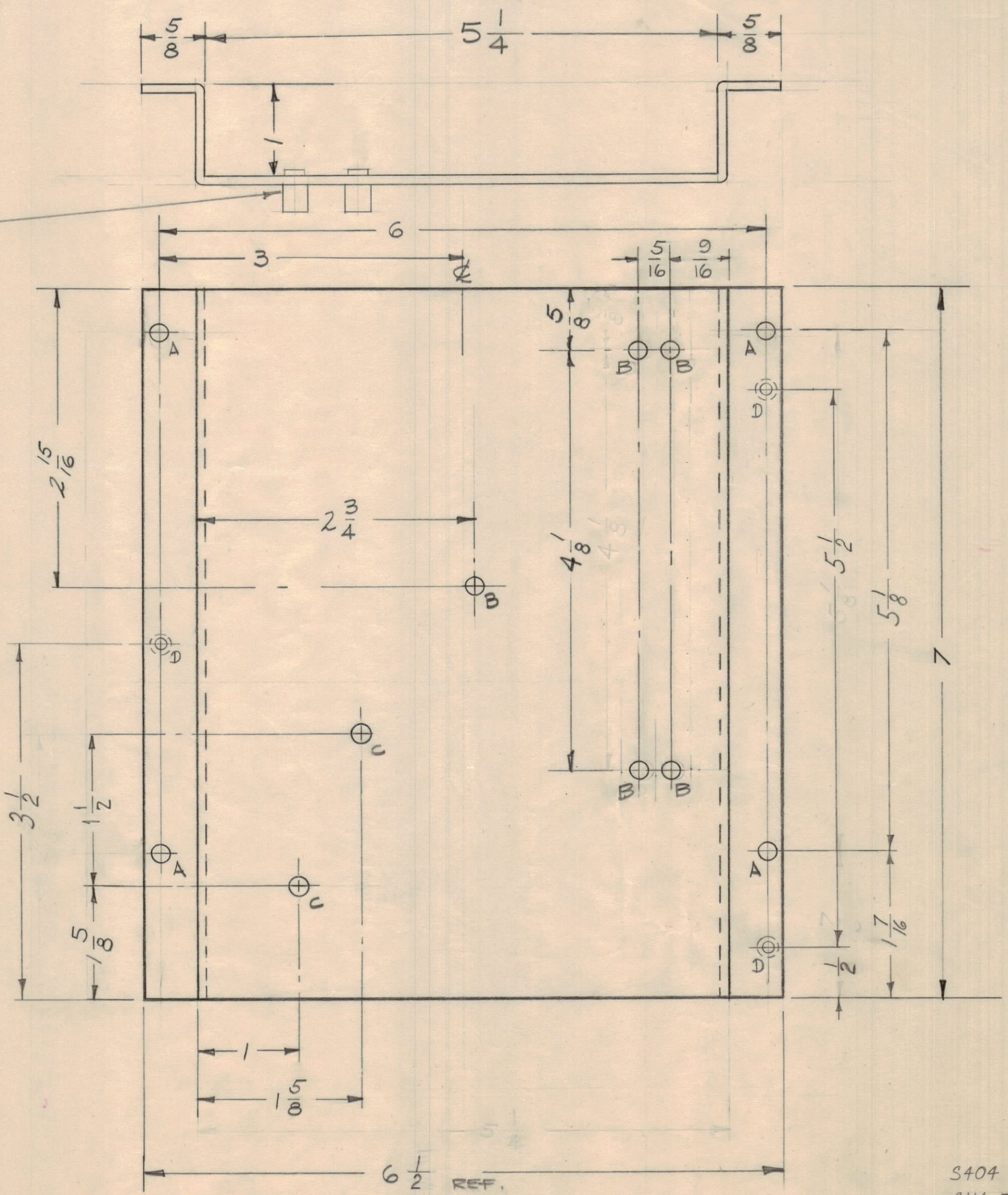


MOUNT IN "C" HOLES



- A ~ 13/64 D. 4 REQ.
- B ~ 11/64 (.171) D 5 "
- C ~ (.189) D. (FORTE-108-3) 2 "
- D - DR. & C'SINK FOR 6-32 F.H.S. 3 "

S404 YELLOW IRIDITE  
 S114 ZINC CHROMATE PRIMER  
 S520 BLUE GREY TEXTURED VINYL.  
 OR PRIME & PAINT TO CUSTOMERS SPECS.

REF: LD-742

UNLESS OTHERWISE SPECIFIED  
 DIMENSIONS ARE IN INCHES AND INCLUDE  
 CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° 30'

TOLERANCES

DATE MADE  
 GUARANTEED  
 2-68

3220	8-7-63	9654	AK	XV8	16
1 1/8	9-6-60	-	RU	QC/S	1/2
DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
SCALE:					
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES					

1	TRL-4			5-31-60
1	TRL-3			5-31-60
REQ PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE

2	1	TE-108-3	STANDOFF RIVET TYPE
REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
.081		THE TECHNICAL MATERIEL CORP.	
STOCK SIZE		MAMARONECK, NEW YORK	
ALUMINUM		CHASSIS, RELAY MOUNT	
MATERIAL			
5052-H32			
TYPE & TEMPER			
HEAT TREAT. SPEC.			
SEE NOTE			
FINISH & SPEC. NO.			
DRAWN		ELEC. DES. APP.	
CHECKED		MECH. DES. APP.	
		FINAL APPROVAL	
		MS-2288	B