

G

F

E

D

C

B

A

G

F

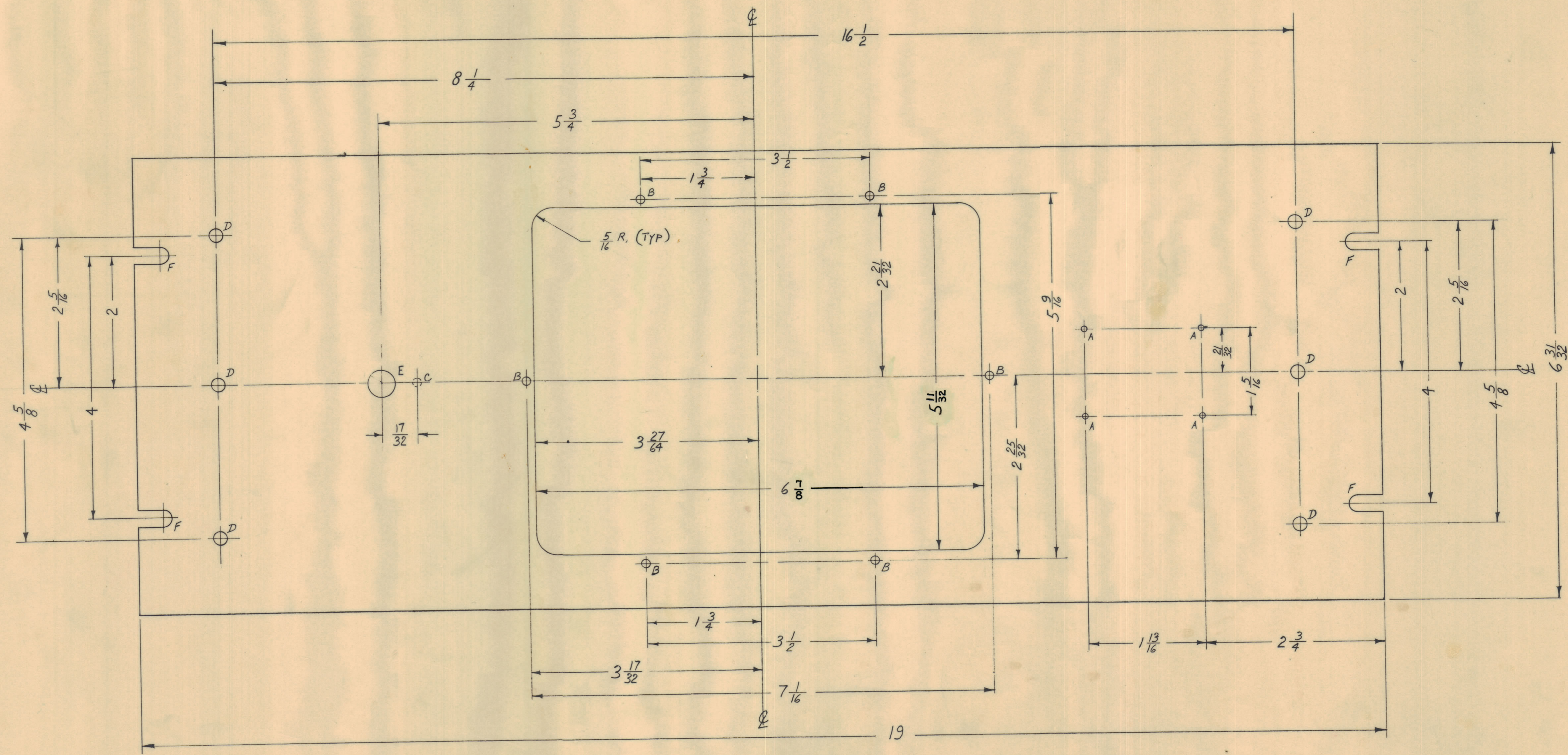
E

D

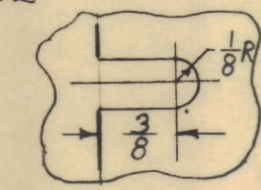
C

B

A



- A- NO. 47 DRILL (.078) D 4 REQ.
- B- 1/8 (.125) D. 6 "
- C- 1/8 (.125) D. X 1/8 DP. DRILL FROM REAR 1 "
- D- 13/64 (.203) D. 6 "
- E- 13/32 (.406) D. 1 "
- F- 4 "



MACHINING -
 1- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
 2- MILL ALL EDGES.
 3- HOLES MUST BE DRILLED.
 4- PANEL MUST BE FREE OF ALL MACHINING MARKS GOUGES & SCRATCHES.
 IF NECESSARY SAND FRONT OF PANEL WITH NO. 120 GRIT SAND.

FINISH -
 S-404 YELLOW IRIDITE } FRONT &
 S114 ZINC CHROMATE PRIMER } EDGES ONLY
 S115 TMC SMOOTH GREY ENAMEL }

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 MAMARONECK, NEW YORK

REF: LD-740 (8)

ISSUE ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
A	D6 6-7/8 Dim. Was 6 27/32; 5 11/32 Dim. Was 5 7/16	12-6-61	5989	I. H.	[Signature]	[Signature]
TOLERANCES						
SCALE: FULL						
DEC. DIM. ± 1/32 FRAC. DIM. ± 1/64 ANGULAR DIM. ±						
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES						

REQ. PER UNIT	MODEL	SECTION	ABBY. NO.	DATE
1	SWR-1K			5-25-60
USED ON				

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
3/16		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
STOCK SIZE		MACHINING, FRONT PANEL	
MATERIAL			
2024-T3			
TYPE & TEMPER			
HEAT TREAT. SPEC.			
SEE NOTE			
FINISH & SPEC. NO.			