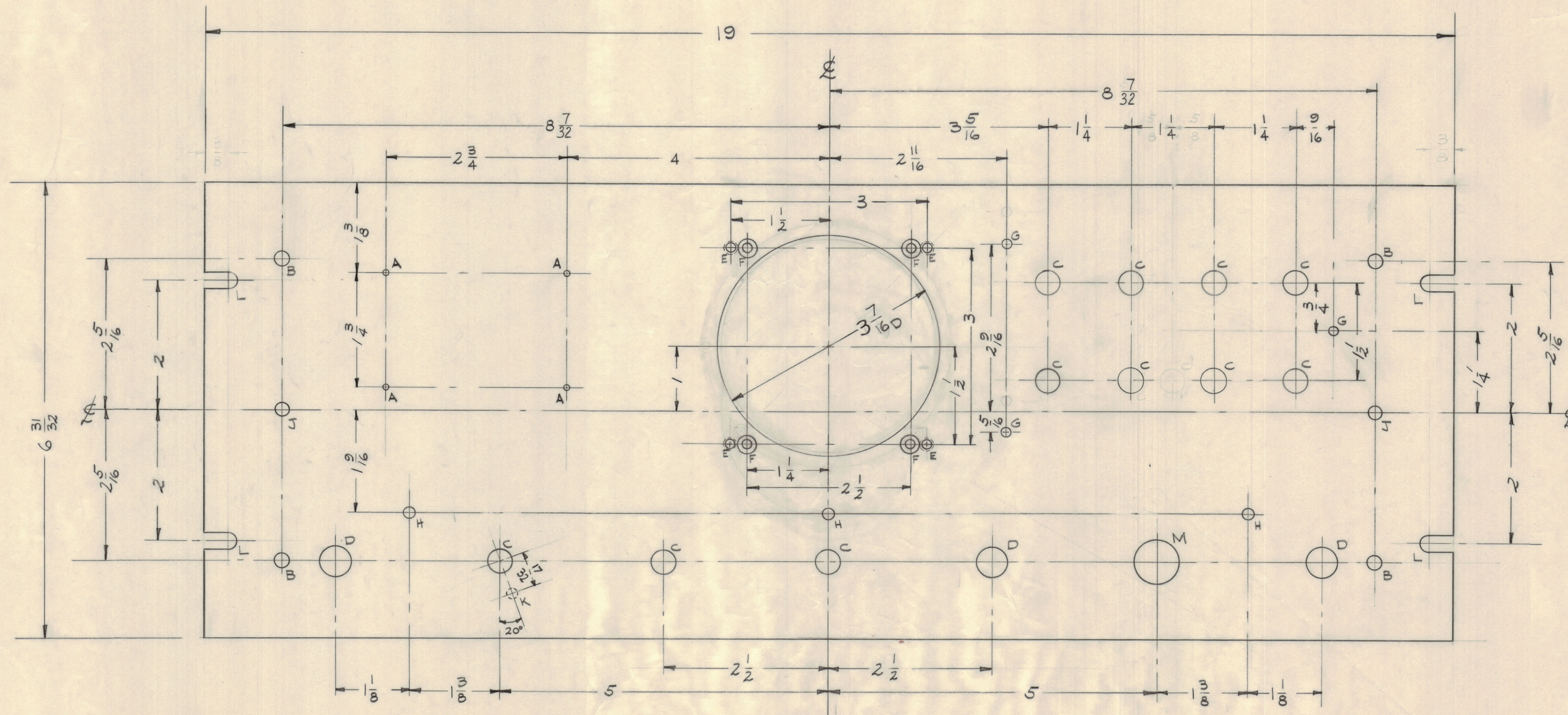


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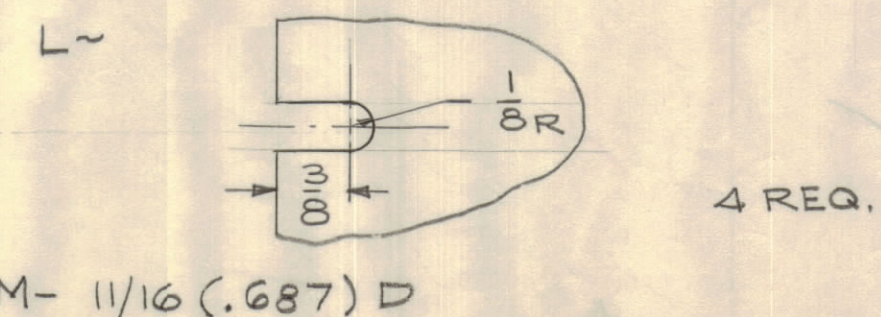


6 9

FINISH:
 S404 - YELLOW IRIDITE
 S114 - ZINC CHROMATE PRIMER
 S115 - TMC SMOOTH GREY ENAMEL } FRONT & EDGES ONLY
 OR PRIME & PAINT TO CUST. SPEC.

MACHINING
 1 - LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOL.
 2 - MILL ALL EDGES
 3 - HOLES MUST BE DRILLED
 4 - PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES, AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

- A ~ No. 47 (.078) D. DRILL 4
- B ~ 7/32 (.218) D. 4
- C ~ 3/8 (.375) D. 11
- D ~ 15/32 (.468) D. 3
- E ~ DRILL & TAP FOR 6-32 4
- F ~ DRILL & C/SINK FOR 6-32 F.H.S. 4
- G ~ 9/64 (.140) D. 3
- H ~ 11/64 (.171) D. 3
- J ~ 13/64 (.203) D. 3
- K ~ 5/32 DIA. 1/8 DEEP, DRILL FROM REAR 1-REQ.



M - 11/16 (.687) D 1-REQ.

REF. LD-737 (8) ENG. FRONT PANEL			
REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
1	3/16	STOCK SIZE	
1	ALUMINUM	PANEL, FRONT	
MATERIAL			
1	24S-T3	TYPE & TEMPER.	
HEAT TREAT. SPEC.			
SEE FINISH NOTE			
FIN. SH & SPEC. NO.			

REQ. PER UNIT	MODEL	SECTION	ASSY. NO.	DATE
1	DVM-4			2-1-62
1	DVM-2			5-11-60

ISSUE NO.	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
B	F4E7 8 7/32 DIM WAS 8 5/16	10-18-60	3221			
A	D E F WAS 4-40	7-22-60	2632			
	E WAS 4-40					

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS	FRACTIONS
± .01	± 1/64
± .005	± .005

ANGLES ± .50°

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES