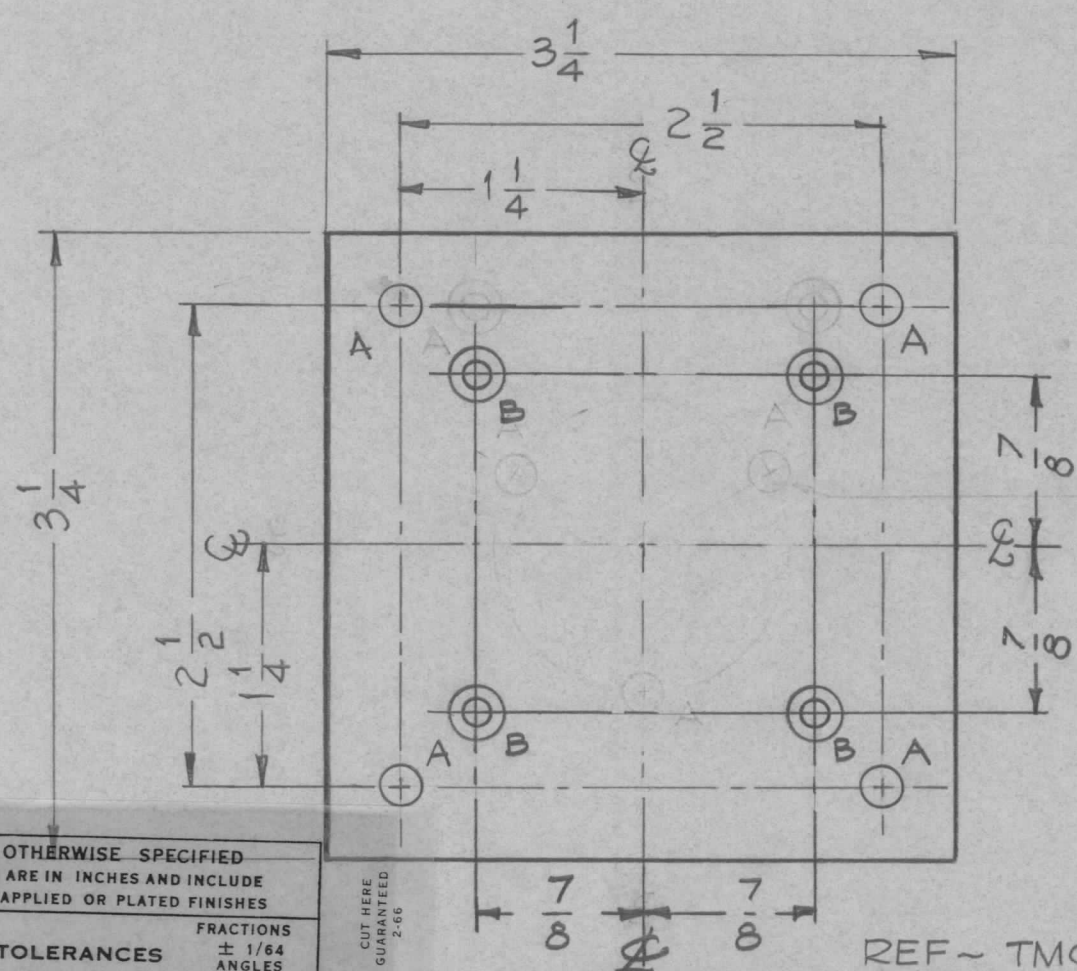


REQ. PER UNIT	USED ON			MS-2224	A
	MODEL	ASS'Y. NO.	DATE		
1	GPT-40K	AX-209	4-26-60		



HOLES

A ~ 11/64 (.171) DIA. REQ'D 4

B ~ 82° REQ'D 4

248

.144

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE
CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° 30'

TOLERANCES

REF ~ TMC DWG. NO. LD-785 (1)

REQ.	ITEM	PART NO.	DESCRIPTION			SYMBOL	
		1/8	THE TECHNICAL MATERIEL CORP.				
		STOCK SIZE	MAMARONECK, NEW YORK				
A	1	11/64 WAS 13/64 4 "B" HOLES ADDED	DEL. 3 "A" HOLES	7-18 60	2589	File QB	
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES			SCALE:				
DEC. DIM. ±			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES				
FRAC. DIM. ±							
ANGULAR DIM. ±							
TYPE & TEMPER		HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL		
S-404-IRIDITE					MS-2224 A		
FINISH & SPEC. NO.		ELEC. DES. APP	MECH. DES. APP				