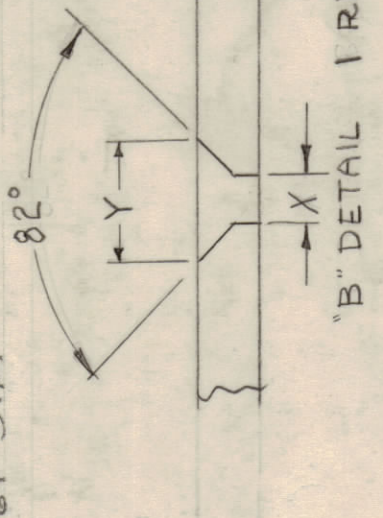


NOTICE TO PERSONS RECEIVING THIS DRAWING  
 THE TECHNICAL MATERIEL CORPORATION claims  
 proprietary right in the mechanical disclosed herein.  
 This drawing is issued for reference for engineering  
 information only and may not be reproduced or used  
 to manufacture without the written consent without per-  
 mission from THE TECHNICAL MATERIEL CORPORA-  
 TION. To the extent This drawing is loaned for actual  
 assistance and is subject to recall at any time.

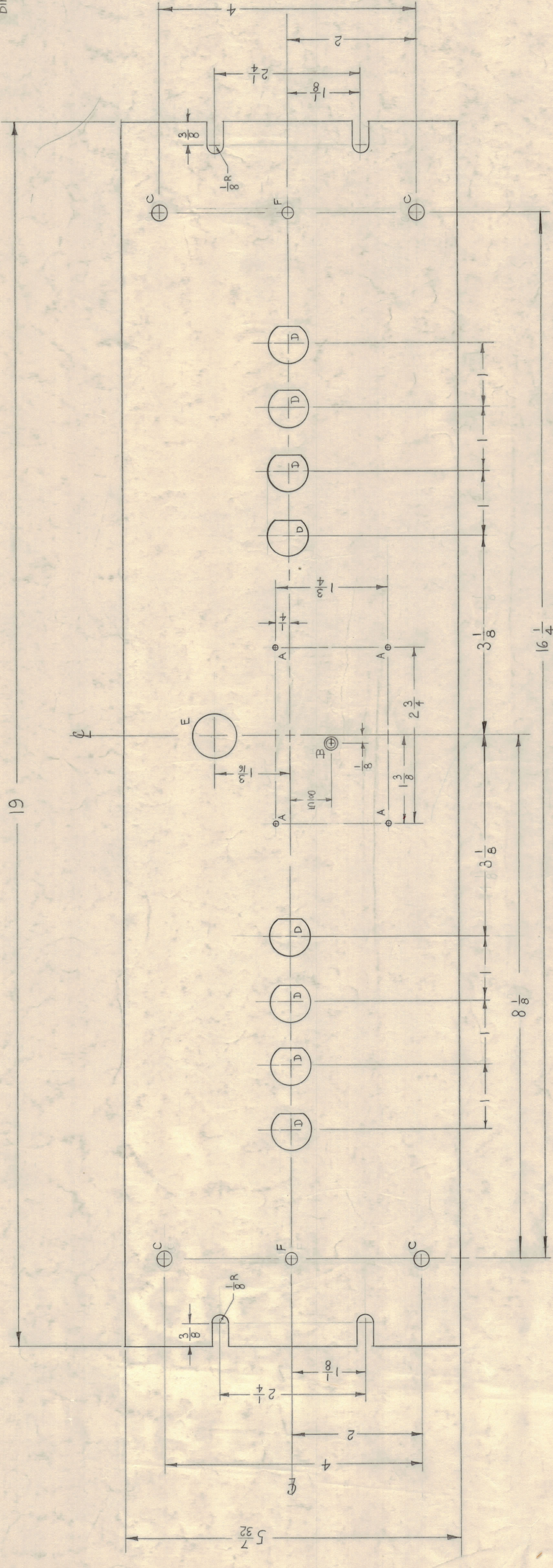
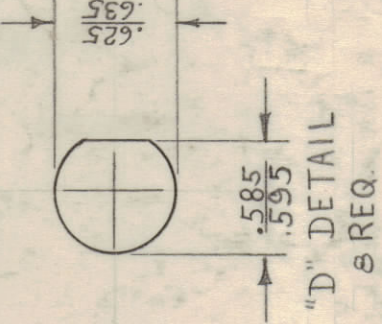
Property of:  
 THE TECHNICAL MATERIEL CORPORATION  
 MAMARONECK, NEW YORK

- A - NO. 47 (078) DRILL 4 REQ.
- B - DR. C.S.K. FOR 8-32 F.H.S. 1 REQ.
- C - 15/64 (.234) D. SEE DETAIL 4 REQ.
- D - SEE DETAIL 1 REQ.
- E - 45/64 (.703) D. 1 REQ.
- F - 1/4 DIA 2 REQ.



DIM.	8 F.H.S.
X	#18 (.1169)
Y	.337

DRILLING CHART FOR FLAT HEAD SCREWS  
 DIM. SHOWN ARE AFTER PAINTING



MACHINING -  
 1 - LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.  
 2 - MILL ALL EDGES  
 3 - HOLES MUST BE DRILLED  
 4 - PANEL MUST BE FREE OF ALL MACHINING MARKS GOUGES & SCRATCHES.  
 IF NECESSARY SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH -  
 S404 YELLOW IRIDITE  
 S114 ZINC CHROMATE PRIMER FRONT &  
 S115 TMC SMOOTH GREY ENAMEL EDGES ONLY

UNLESS OTHERWISE SPECIFIED  
 DIMENSIONS ARE IN INCHES AND INCLUDE  
 DECIMALS AND FRACTIONS  
 TOLERANCES UNLESS OTHERWISE SPECIFIED  
 ARE AS FOLLOWS  
 FRACTIONS .015  
 DECIMALS .0005  
 ANGLES .15

7-3162	6998	8-51	9/15	
DATE	CH. NO.	DRGTS.	CHECKER	DRG. APP.
19/60	CA	DOB		
SCALE: MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS SHOULD BE REPORTED TO THE DESIGNER REMOVE ALL BURRS AND SHARP EDGES				

REQ. ITEM	3/16	DESCRIPTION	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK
STOCK SIZE			
MATERIAL	ALUMINUM		
TYPE & TEMPER	2024-T3		
HEAT TREAT SPEC.	3-4-60		
SEE NOTE			
FINISH & SPEC. NO.	MS-2175		