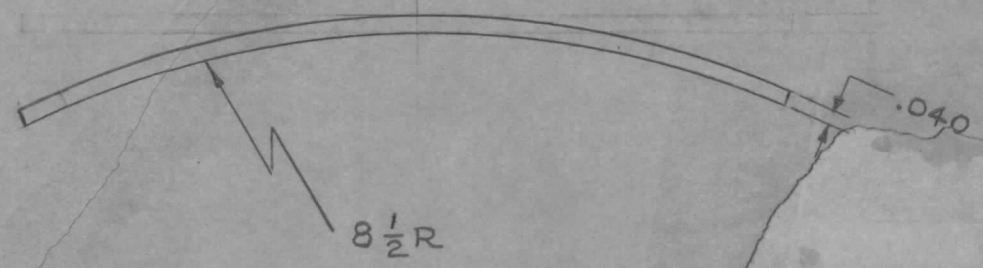
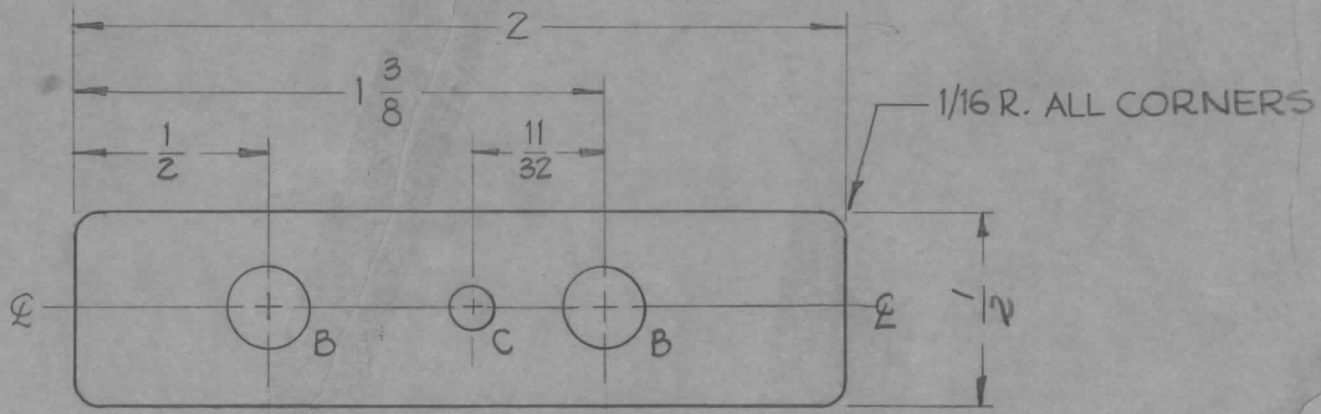


REQ. PER UNIT	USED ON		
	MODEL	ASS'Y. NO.	DATE
12	GPT-10K	AS-10Z	3-28-60
28	GPT-40K	AX-209	6-10-60
6	GPT-40K	AX-215	10-14-60

MS-2154 B

SPARE PARTS ONLY

HOLES
 B ~ .203 DIA. 2
 C ~ .109 " 1



ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL	
										THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK SPRING, PRESSURE	B	
B	1	8 1/2 R WAS FLAT CONSTRUCTION	6-10-60	2446	CY	JCB	28		.040 THK			
A	1	1/2 WAS 2	6-2-60	2390	P				STOCK SIZE BERYLLIUM COPPER			
									MATERIAL SPRING TEMPER			
TOLERANCES			SCALE: DOUBLE SIZE					TYPE & TEMPER HEAT TREAT. SPEC.		DRAWN	CHECKED	FINAL APPROVAL
DEC. DIM. ± .005			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES					.0005 SILVER PLATE				MS-2154
FRAC. DIM. ± 1/64								.000025 RHODIUM PLATE				
ANGULAR DIM. ±								FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.	