IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

NOTICE TO PERSONS RECEIVING THIS DRAWING

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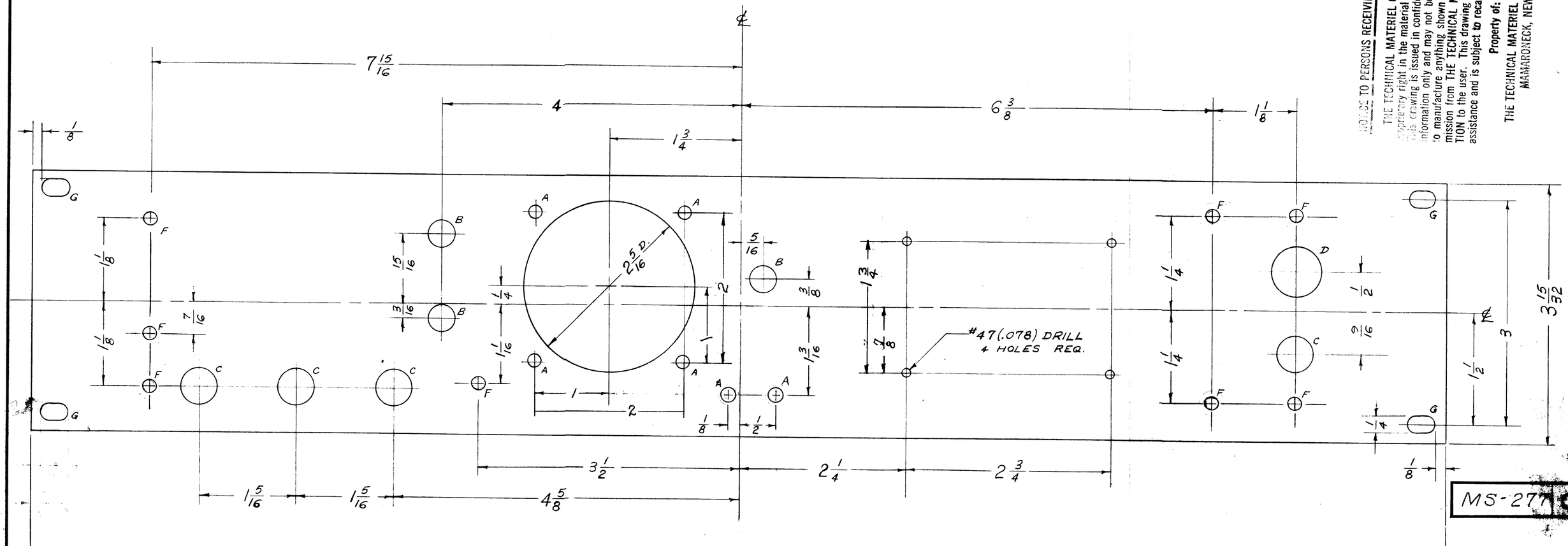
MAMARONECK, NEW YORK



19

A- 3/16 (.187) D. 6 HOLES REQ.
B- 3/8 (.375) D. 3 " "
C- 1/2 (.500) D. 4 " "
D- 11/16 (.687) D. 1 " "

F- 11/64 DIA. ... 8 REQ.

G 1/4 X 13/32 SLOT 4 REQ.

FRONT VIEW SHOWN

NOTE:
S-~~109-Y8L~~ IRIDITE
S-114 - ZINC CHROMATE PRIMER
S-115 - SMOOTH GRAY ENAMEL

PAINT ONLY FRONT & EDGES OF PANEL

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
G	3	"E" HOLES DELETED	12/23/59	1700	AB	HL	MP
	2	"A" HOLES WERE 4 REQD.					
	1	#49 DRILL CHNG FOR A-32					
	1	S604 IRIDITE WAS S101 CAUSTIC DIP	12-9-59	1001	AP		BMN
	#	REDRAWN NO CHANGE	8-11-55	#	RB		

TOLERANCES	SCALE:
ALL OTHERS — DEC. DIM. ± FRAC. DIM. ± 1/64 ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

FORM — 110

REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	CFA			8-11-55

USED ON

REF: LD-143

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
3/16 THK.			THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
STOCK SIZE				
ALUMINUM	#		FRONT PANEL LAYOUT	
MATERIAL	WEIGHT PER PC.		MODEL CFA	
24S T4				
TYPE & TEMPER				
#			PB 8-11-55	
HEAT TREAT. SPEC.			DRAWN / ELEC. DES. APP. / MECH. DES. APP.	
SEE NOTE			CHECKED / FINAL APPROVAL	
FINISH & SPEC. NO.			MS-277 G	