



| REQ. PER UNIT | USED ON |            |         | MS 209 | B |
|---------------|---------|------------|---------|--------|---|
|               | MODEL   | ASS'Y. NO. | DATE    |        |   |
| 1             | XFK     | A-622      | 8-15-55 |        |   |

| HOLE LEGEND |             |     |
|-------------|-------------|-----|
| HOLE        | DESCRIPTION | REQ |
| A           | 1/8 DIA.    | 3   |
| B           | 5/16 DIA.   | 6   |
| C           | 1/16 DIA.   | 2   |
| D           | 7/16 DIA.   | 4   |

MARK TMC PART NO.  
1/8 HIGH GOTHIC W/LATEST  
REVISION LETTER

| ISSUE   | ITEM | CHANGED FROM                      | DATE    | CH. NO. | DRAFTS | CHECKER | ENG. APP. | REQ. ITEM          | PART NO.          | DESCRIPTION  | SYMBOL   |                |
|---|------|-----------------------------------|---------|---------|--------|---------|-----------|--------------------|-------------------|--|----------|----------------|
| B   |      | DRAWING UPDATED                   | 1-5-67  | 17631   | RME    | JCS     | EMN       | 3/16 THK           |                   | THE TECHNICAL MATERIEL CORP.<br>MAMARONECK, NEW YORK<br>200 KC OVEN PLATE<br>XFK | MS-209 B |                |
| A   | 1    | S404-IRIDITE WAS S101 CAUSTIC DIP | 12-7-59 | 1001    | P      |         | EMN       | STOCK SIZE         |                   |  |          |                |
| +   | +    | REDRAWN NO CHANGE                 | 8-15-55 | +       | AB     | JAJ     | WOL       | ALUMINUM           |                   |  |          |                |
|   |      |                                   |         |         |        |         |           | MATERIAL           |                   |  |          |                |
| TOLERANCES  |      |                                   |         |         |        |         |           | 2024-T3            | —H—               | 168-15-55  | JAJ      | AJJ            |
| SCALE:  |      |                                   |         |         |        |         |           | TYPE & TEMPER      | HEAT TREAT. SPEC. | DRAWN  | CHECKED  | FINAL APPROVAL |
| DEC. DIM. ±   |      |                                   |         |         |        |         |           | S-404-IRIDITE      |                   |  |          |                |
| FRAC. DIM. ± 1/64   |      |                                   |         |         |        |         |           | FINISH & SPEC. NO. | ELEC. DES. APP.   | MECH. DES. APP.  |          |                |
| ANGULAR DIM. ±  |      |                                   |         |         |        |         |           |                    |                   |  |          |                |
| MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. |      |                                   |         |         |        |         |           |                    |                   |  |          |                |
| REMOVE ALL BURRS AND SHARP EDGES  |      |                                   |         |         |        |         |           |                    |                   |  |          |                |