IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

NOTICE TO PERSONS RECEIVING THIS DRAWING

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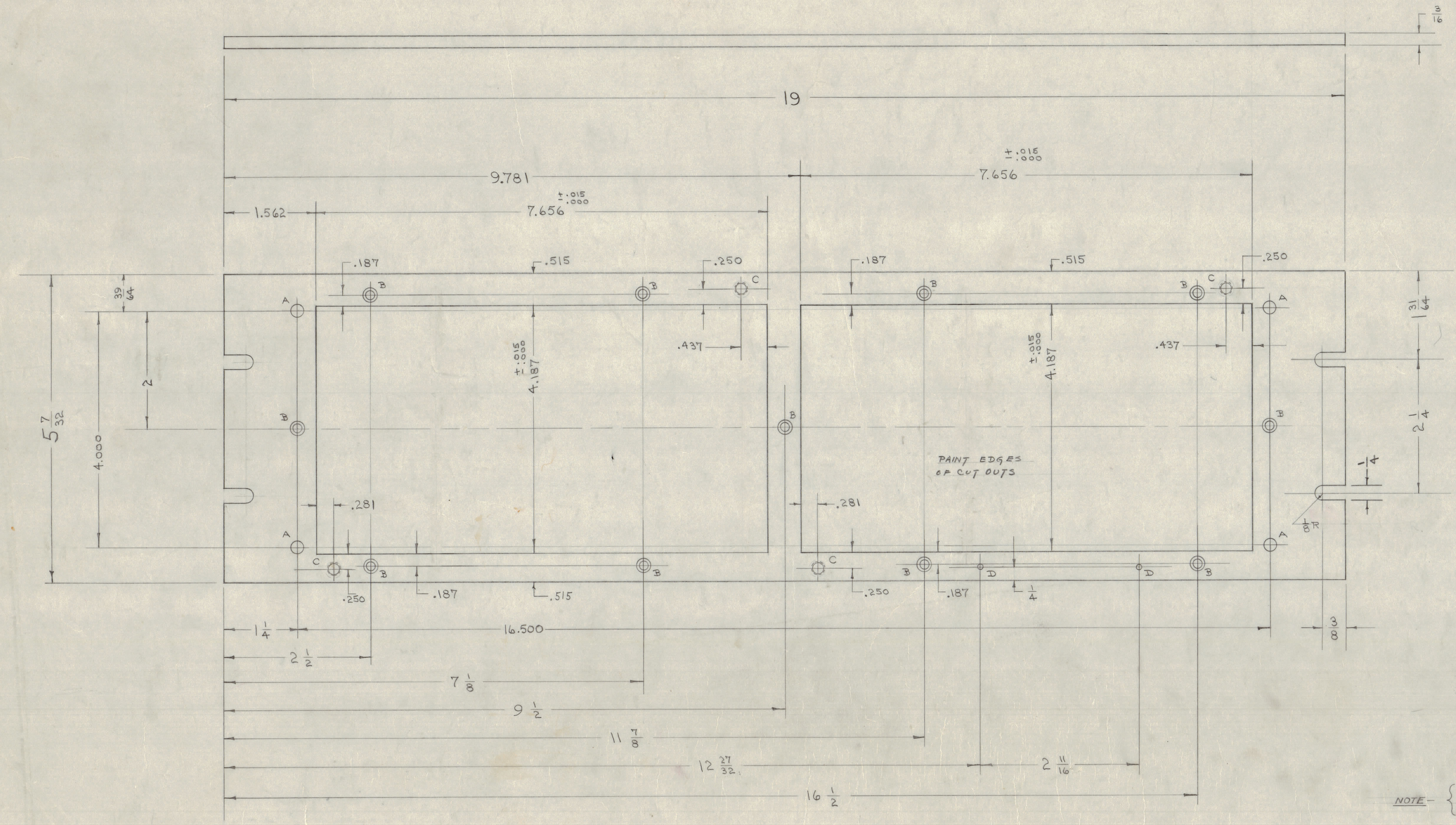
MAMARONECK, NEW YORK



A- 3/16 (.187) D. 4 HOLES REQ.

B- 5/32 (.156) D. THEN C'SINK .086 DEEP AT 82° FOR 6-32 FLAT HEAD SCREW. 11 HOLES REQ.

C- DRILL & TAP FOR 10-32. 4 HOLES REQ.

D- NO. 47 (.078) DRILL. 2 HOLES REQ. (FOR COMMERCIAL UNITS ONLY.)

NOTE- { MS-200-1 AS SHOWN (FOR COMMERCIAL + NAVY UNITS) 2
MS-200-2 WITHOUT TWO "D" HOLES (#47) (FOR RCAF UNIT)

NOTE - FINISH
S-404 IRIDITE DIP
S-114 ZINC CHROMATE PRIMER
S-115 SMOOTH GREY ENAMEL

PAINT ONLY FRONT & EDGES OF PANEL

FRONT VIEW SHOWN

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
D	1	S-404 IRIDITE WAS S-101 CAUSTIC DIP	10/7/54	1001	AB		EMN
C	1	MS-200-1,2 CLARIFIED	8/3/56	3	AAB		WC
B	2	NOTE ADDED	12/13/54	2	[illegible]	[illegible]	WC
A	1	PAINT NOTE ADDED	12/2/53	1	[illegible]	[illegible]	WC

TOLERANCES — SCALE: FULL

ALL OTHERS: DEC. DIM. ± .005; FRAC. DIM. ± 1/64; ANGULAR DIM. ±

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	FFR-DPH	333	A-854	10-19-54
1	FFR-DP	104	A-334	1-22-53

USED ON

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		3/16 THICK	THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
		STOCK SIZE		
		ALUMINUM	PANEL, FRONT	
		MATERIAL / WEIGHT PER PC.		
		24S-T3		
		TYPE & TEMPER	C.D.D. 1-22-53	
			DRAWN / ELEC. DES. APP. / MECH. DES. APP.	
		HEAT TREAT. SPEC.	1-22-53	
		SEE NOTE	CHECKED / FINAL APPROVAL	
		FINISH & SPEC. NO.	MS-200	D

MS-200 D

FORM — 111