FORM—111

ISSUE	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
C	E8	MACHINING NOTE ADDED 2024-T4 WAS 5052-H32	9/26/62	3036	RH		
B	E6	(4) C" HOLES ADDED	6/13/60	2437	RH	DCB	
A	D9	0-HOLES WERE 11/64 D.					
	D7	23/8 WAS 25/8	2/29/60	1057	MHB		
	C19	11 15/16 WAS 12 1/8					

TOLERANCES

SCALE: 1/2

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

DEC. DIM. ± 1/64
FRAC. DIM. ±
ANGULAR DIM. ±

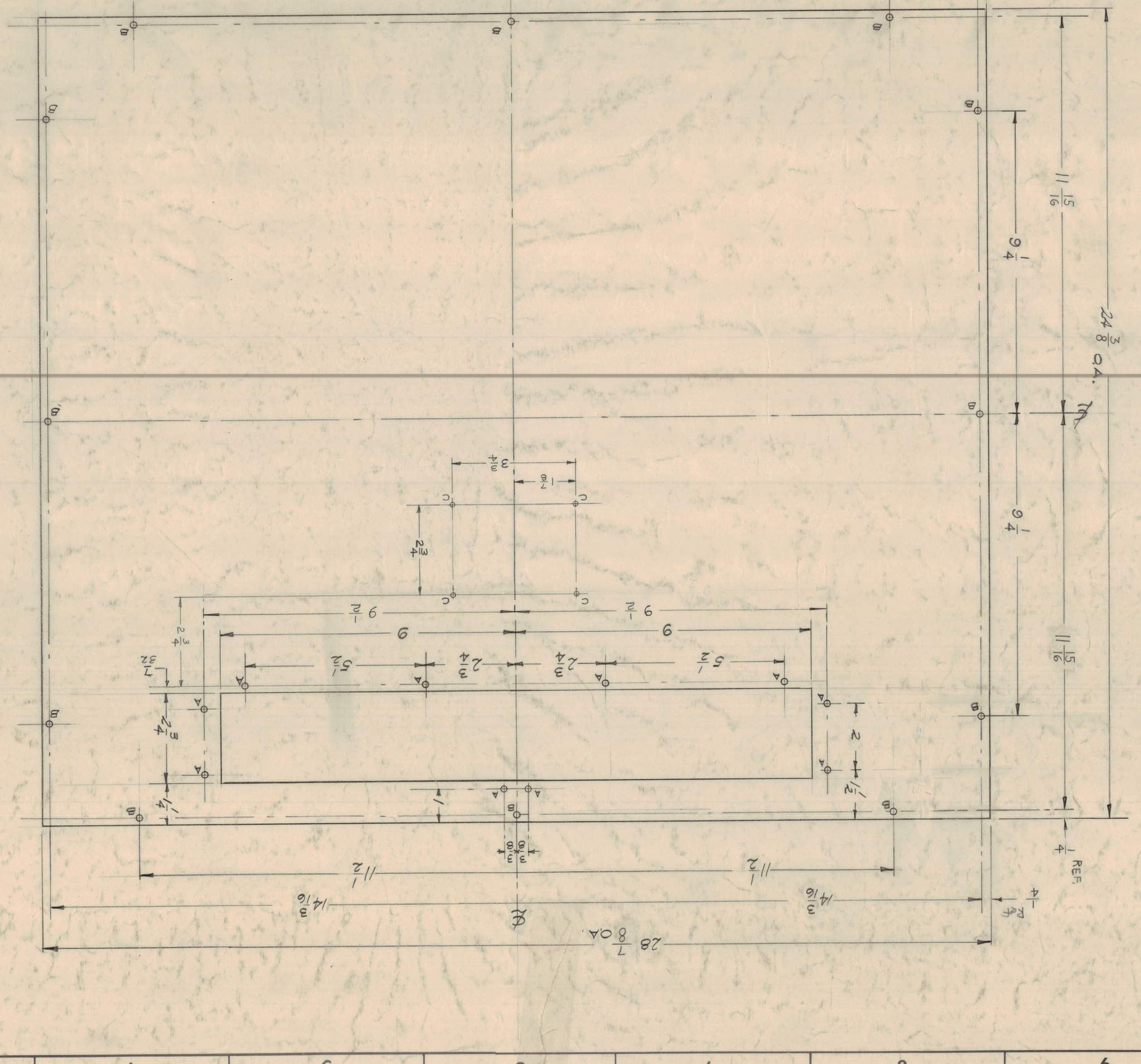
NOTICE TO PERSONS RECEIVING THIS DRAWING

THE TECHNICAL MATERIEL CORPORATION'S claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering or manufacturing purposes only and may not be reproduced or used to manufacture anything hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.

Property of:
THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		STOCK SIZE 1/8	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		MATERIAL ALUMINUM	PANEL FRONT P.S.	
		TYPE & TEMPER 2024-T4	DRAWN Leila B.	
		HEAT TREAT SPEC. SEE NOTE	CHECKED [illegible]	
		FINISH & SPEC. NO.	FINAL APPROVAL [illegible]	
			ELEC. DES. APP.	MECH. DES. APP.
			MS-2095	C

USED ON				REQ PER UNIT
MODEL	SECTION	ASSY. NO.	DATE	
	AP-103	GPT-40K	3-4-60	1



NOTE:

S-404 - YELLOW IRIDITE
S-114 - ZINC CHROMATE PRIMER
S-115 - TMC SMOOTH GREY ENAMEL
OR PRIME & PAINT TO CUST. SPEC.
(FRONT & EDGES ONLY)
INCLUDING CUTOUT EDGES

MACHINING
1 - LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOL.
2 - MILL ALL EDGES.
3 - HOLES MUST BE DRILL.
4 - PANEL MUST BE FREE OF ALL MACHINING MARKS GOUGES & SCRATCHES.
IF NECESSARY SAND FRONT OF PANEL WITH NO 120 GRIT SANDPAPER.

MS-2095 C