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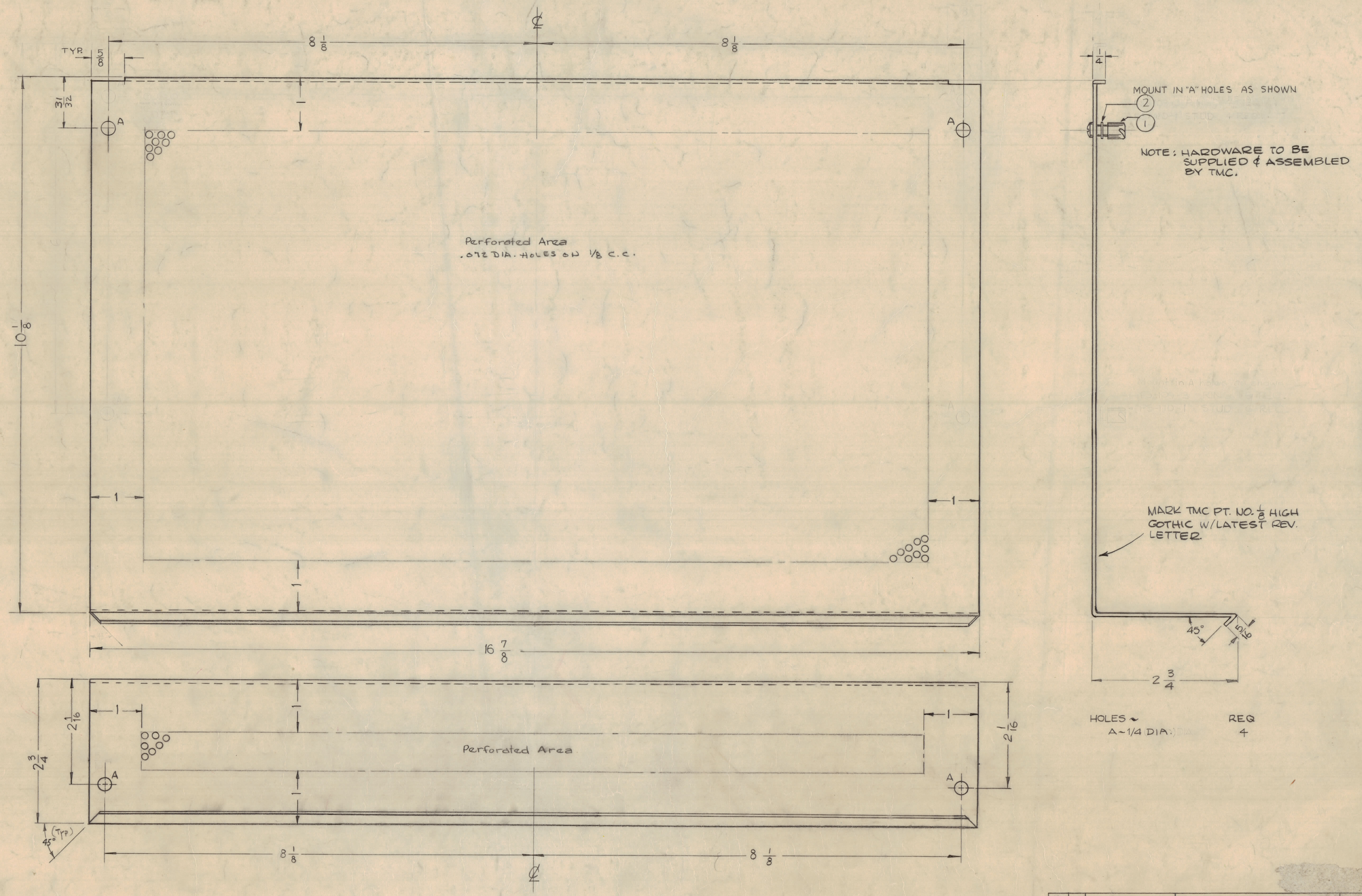
MAMARONECK, NEW YORK



MS2069 D

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
4	2	FS109-3	RING, RETAINING	
4	1	FS110-1	STUD, TURNLOCK	

D		B/M ADDED, TMC PT NO. ADDED IT 1 & 2 WERE ONLY CALL ON PICT	12-20-66	17534
C	A2	BLANK SIZE REF: MS-1784-4, DELETED	4-25-63	8912
B	1	45° ∡ ADDED ON LIP	9-27-60	3087
A	E9	10 1/8 DIM. WAS 10 1/16 DIM.	8 17 60	X
	E9	(2) "A" HOLES DELETED		
	G6	8-1/8 DIM'S FROM ℄ ADDED		

ISSUE	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.

TOLERANCES

DEC. DIM. ±
FRAC. DIM. ±
ANGULAR DIM. ±

SCALE:

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS .X ± .05 .XX ± .01 .XXX ± .005 — TOLERANCES — FRACTIONS ± 1/64 ANGLES ± 0° 30'

CUT HERE GUARANTEED 2-66

REQ PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
1	CHL-1	SBG		2-19-60
1	CBE-1	SBG		2-19-60

USED ON

.051 THK	STOCK SIZE
Aluminum, PERF.	MATERIAL
5052-H32	TYPE & TEMPER
	HEAT TREAT. SPEC.
S-404 Iridite	FINISH & SPEC. NO.

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

COVER, TOP

DRAWN — ELEC. DES. APP. — MECH. DES. APP.

CHECKED — FINAL APPROVAL

MS2069 D

FORM—111