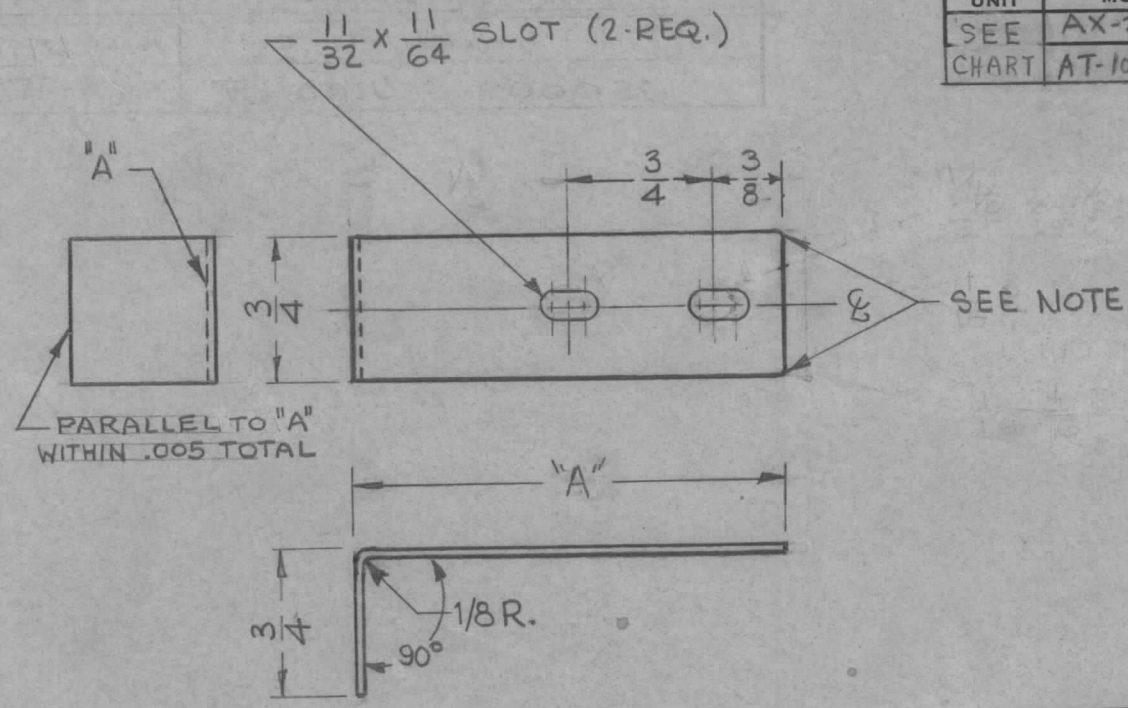


REQ. PER UNIT	USED ON		
	MODEL	ASS'Y. NO.	DATE
SEE	AX-209	GPT-40K	1-25-60
CHART	AT-101	GPT-40K	3-11-60

MS-1984 J



NOTE:
 1- ON MS-1984-2, 1/16 R. ON ALL CORNERS.
 2- ON MS-1984-1, 1/16 R. ON (2) CORNERS (SLOTTED END ONLY)
 3- REMOVE ALL BURRS.
 4- ON MS-1984-2, HEAT TREAT 600°F FOR 2 HOURS IN CLOSED OVEN BEFORE PLATING.

TMC PART NO	FINISH	A.	USED ON MODEL	PER UNIT	ASSY. NO.
MS 1984-1	NONE	2 3/8	AT101 AX209	5	A-1819
MS 1984-2	RHODIUM .000025	2 5/8	AT101	5	USED W/ A-1819

J	2	L.S.VIEW W. NOTES ADD. NOTES 3&4 ADDED	5.26.64	11428	NB	@	20
H	1	NOTE 2 ADDED	3-8-63	8486			
G	1	HEATING NOTE DELETED	1-30-63	8115			
F	2	TYPE WAS HALF HARD					
	1	HEAT TREATMENT NOTE ADDED	9-26-60	3085			
	4	SLOTS WERE 13/64 D HOLES					
E	3	MS1984-2&1 WERE 3R 3/16	9-8-60	29	R.U.	LB	20
	2	MS1984 2N&4R Deleted		15			
	1	FINISH CHART INCORPORATED IN MAIN CHART.					
D	1	3/8 DIM. WAS 1/2	6-21-60	2529	cy	JCB	20
C	1	COMPLETE MODIFICATION & REDIM.	4/25/60	2168	cy	JCB	20
B	2	IN AX-209 REQ WAS 10	3-14-60	~			20
	1	MS-1984-3 ADDED					
A	2	MS-1984-3 & 4 DELETED	3-11-60	~			20
	1	AT-101 ADDED					
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES			SCALE: π				
DEC. DIM. \pm			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES				
FRAC. DIM. \pm 1/64							
ANGULAR DIM. \pm							

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			040 THK.	
			STOCK SIZE	
			Beryllium Copper	
			MATERIAL	
			FULLY Hard	
			SEE NOTE	
			TYPE & TEMPER	
			HEAT TREAT. SPEC.	
			FINISH & SPEC. NO.	
			DRAWN	
			CHECKED	
			FINAL APPROVAL	
			MS-1984 J	
			ELEC. DES. APP	MECH. DES. APP