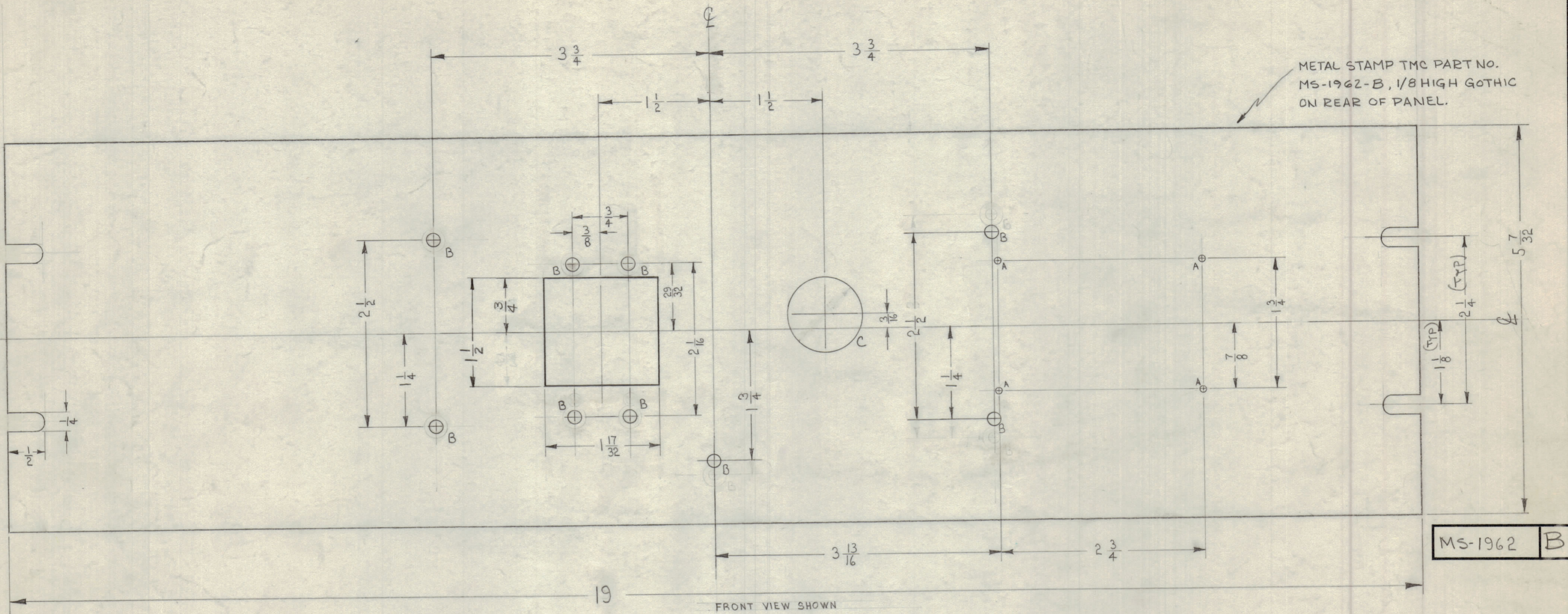


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.



METAL STAMP TMC PART NO. MS-1962-B, 1/8 HIGH GOTHIC ON REAR OF PANEL.

MS-1962 B

- A-#47 (.078) DRILL 4 HOLES REQ.
- B-1/16 (.171) DIA. 9 HOLES REQ.
- C-1" DIA. 1 REQ.

NOTE FINISH:  
 S404- YEL. IRIDITE  
 S114- ZINC CHROMATE PRIMER PAINT ONLY FRONT &  
 S115- SMOOTH GRAY ENAMEL EDGES OF PANEL

- MACHINING
- 1- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
  - 2- MILL ALL EDGES
  - 3- HOLES MUST BE DRILLED
  - 4- PANEL MUST BE FREE OF ALL MACHINING MARKS GOUGES & SCRATCHES. IF NECESSARY SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	FRACTIONS ± 1/64 ANGLES ± 0° 30'
<b>TOLERANCES</b>	

B	2	DIMS 1/2 & 3/4 ADDED	3-4-63	8346			
	1	DIMS. 47/64 & 47/64 DELETED					
A	1	DIMS. 47/64 & 47/64 WAS 23/32 & 23/32	22-63	8110			
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES		SCALE:					
ALL OTHERS	DEC. DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					
	FRAC. DIM. ± 1/64						
	ANGULAR DIM. ±						

1	DCP-1			11/19/60
REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
USED ON				

REF. LD-680

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
	3/16 THK.	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
STOCK SIZE		FRONT PANEL	
ALUMINUM		MACHINING	
MATERIAL	WEIGHT PER PC.		
20-24S-T3			
TYPE & TEMPER		DRAWN	ELEC. DES. APP.
		MECH. DES. APP.	
HEAT TREAT. SPEC.		CHECKED	FINAL APPROVAL
SEE NOTE			
FINISH & SPEC. NO.		MS-1962	B