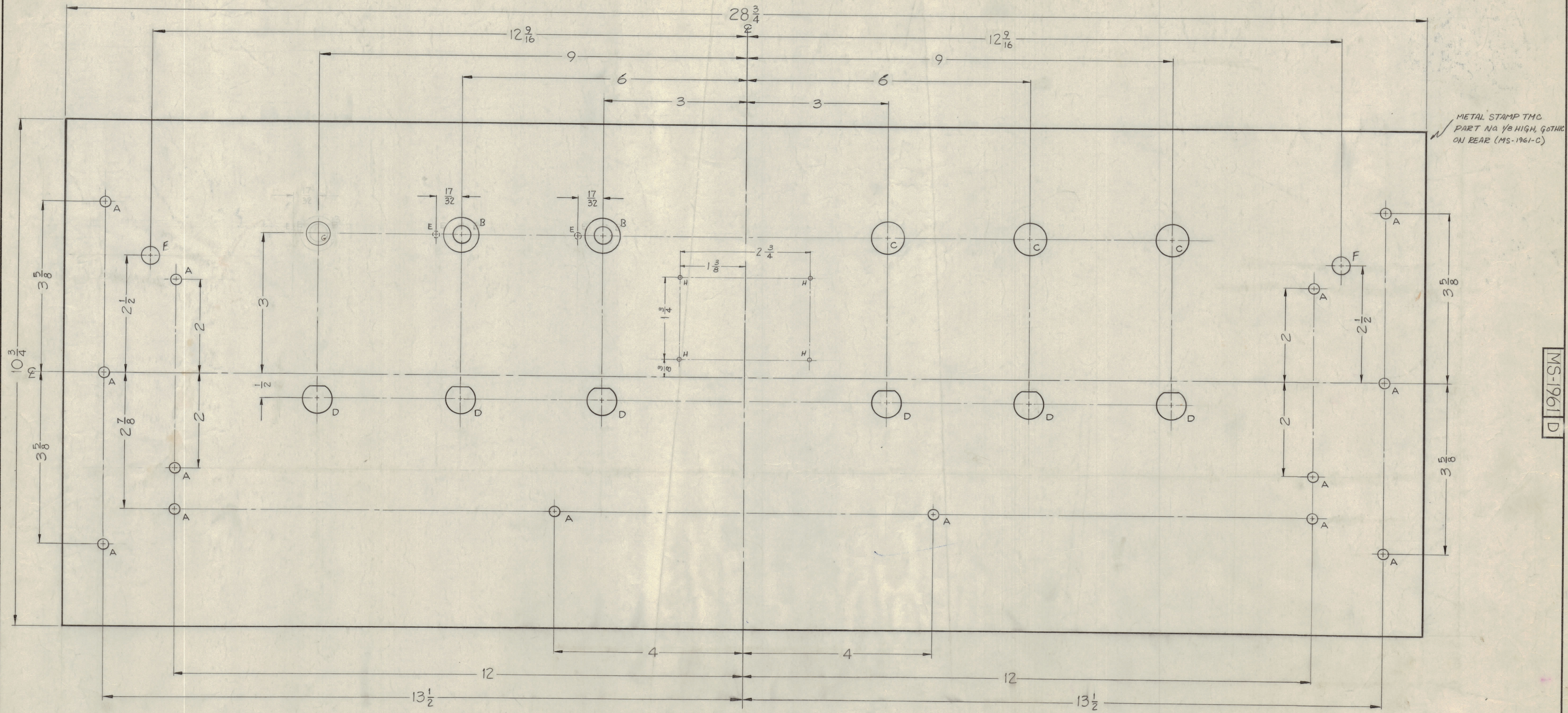


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.  
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.



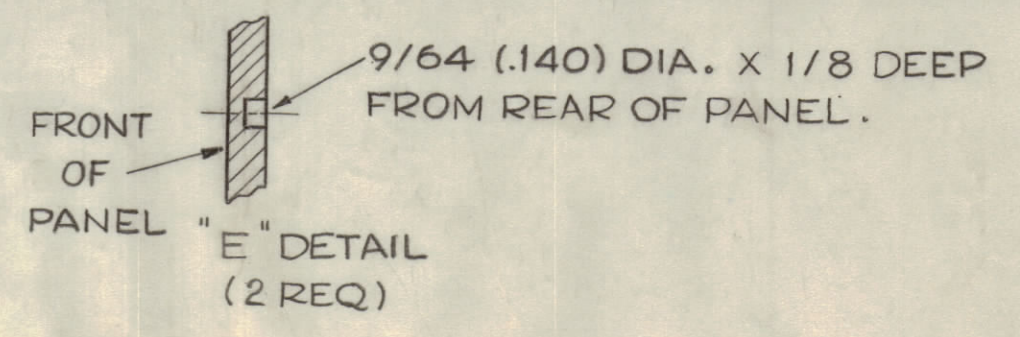
FRONT VIEW OF PANEL SHOWN

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
D	1	DWG UPDATED	11/13/63	10620			
C	1	45° H HOLES ADDED	11/28/62	7739			
B	3	ONE "F" HOLE ADDED	5-23-60	2215			
B	2	ONE "F" HOLE DELETED					
B	1	ONE "B" HOLE DELETED					
A	3	"G" HOLE WAS 3/8"					
A	2	TWO "F" HOLES ADDED	4-4-60	1992			
A	1	TWO "G" HOLES DELETED					

**MACHINING ~**  
 1~ LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.  
 2~ MILL ALL EDGES.  
 3~ HOLES MUST BE DRILLED.  
 4~ PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES, & SCRATCHES. IF NECESSARY SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

**FINISH ~**  
 S404 YELLOW IRIDITE  
 S114 ZINC CHROMATE PRIMER } FRONT AND EDGES ONLY  
 S115 TMC SMOOTH GREY ENAMEL }

**HOLES ~**  
 A ~ 7/32 (.218) DIA. 14 Req.  
 B ~ 3/8 (.375) D. C BORE 3/4 x 1/8 DP. 2 Req.  
 C ~ 11/16 (.687) DIA. 3 Req.  
 F ~ 3/8 (.375) D. 2 Req.  
 G ~ 1/2 (.500) DIA 1 Req.  
 H ~ #47 DRILL (.079) 4 Req.  
 D ~ 6 Req.



REQ PER UNIT	MODEL	PROJECT NO.	ARBY. NO.	DATE
1	AP-117	GPT-40K( ) 4		12-23-63
1	AP-104	GPT 40K( ) 3		1-20-60

REF: LD-G78, LD-G79 FOR AP-104, GPT-40K( ) 3 OBSOLETE

REF: LD-1423 FOR AP-117, GPT-40K( ) 4

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
3/16 THICK		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
ALUMINUM		PANEL, FRONT (BIAS SUPPLY DRAWER)	
2024-T3			
DRAWN: John C. Bielez		ELEC. DES. APP. [Signature]	
CHECKED: [Signature]		MECH. DES. APP. [Signature]	
SEE NOTE		FINAL APPROVAL	
FINISH & SPEC. NO.		MS-1961 D	