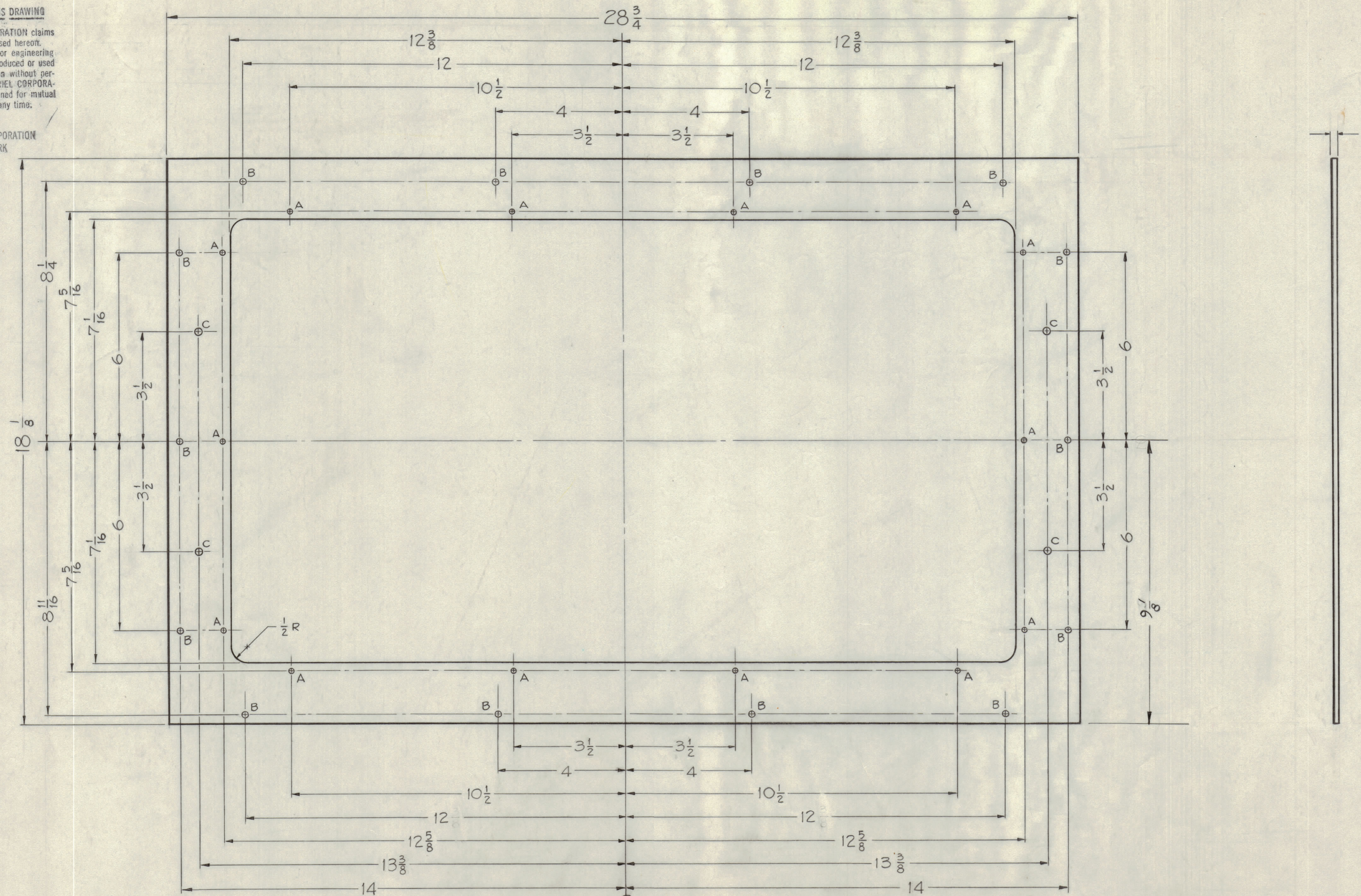


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.  
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

**NOTICE TO PERSONS RECEIVING THIS DRAWING**

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 THE TECHNICAL MATERIEL CORPORATION  
 MAMARONECK, NEW YORK



FRONT OF PANEL SHOWN  
 (1/2 SCALE)

- HOLES ~
- A ~ 9/64 (.140) DIA. 14 Req.
  - B ~ 3/16 (.187) DIA. 14 Req.
  - C ~ 7/32 (.218) DIA. 4 Req.

- MACHINING ~
- 1 ~ LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
  - 2 ~ MILL ALL EDGES.
  - 3 ~ HOLES MUST BE DRILLED.
  - 4 ~ PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES, AND SCRATCHES. IF NECESSARY SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

- FINISH ~
- S404 YELLOW IRIDITE
  - S114 ZINC CHROMATE PRIMER } FRONT & EDGES ONLY
  - S115 TMC SMOOTH GRAY ENAMEL }

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAWN	CHECKER	ENG. APP.
TOLERANCES							
SCALE: 1/2 (DO NOT SCALE)							
DRILL PUNCH COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.							

1	AX-209	GPT40K		1-19-60
REQ PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
USED ON				

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
3/16 THICK		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
ALUMINUM		PANEL, FRONT	
2024-T3		PA WINDOW	
DRAWN		John C. Biele	HEC
CHECKED		JJC	MECH. DES. APP.
HEAT TREAT. SPEC.			FINAL APPROVAL
SEE NOTE			MS-1955
FINISH & SPEC. NO.			

MS-1955