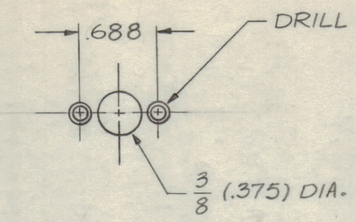
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

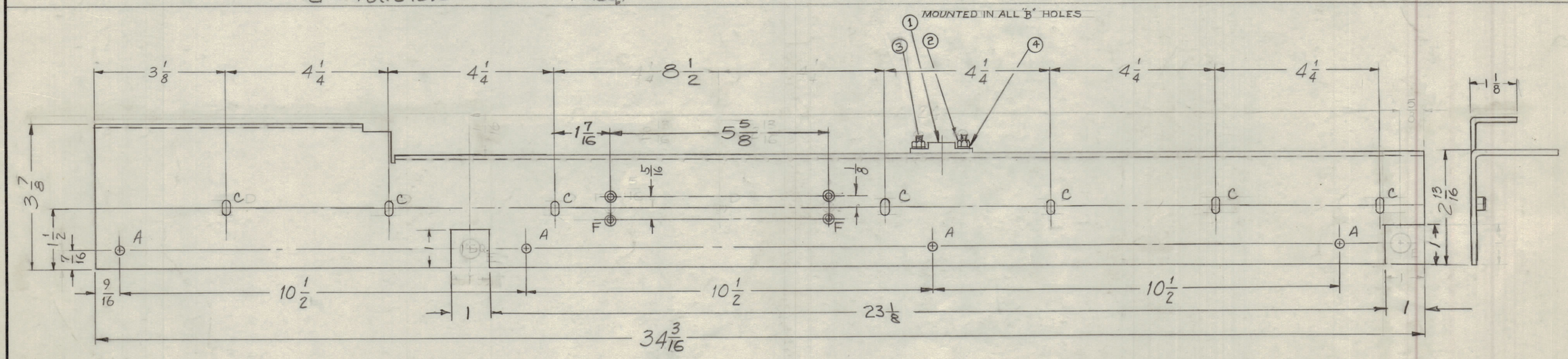
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.

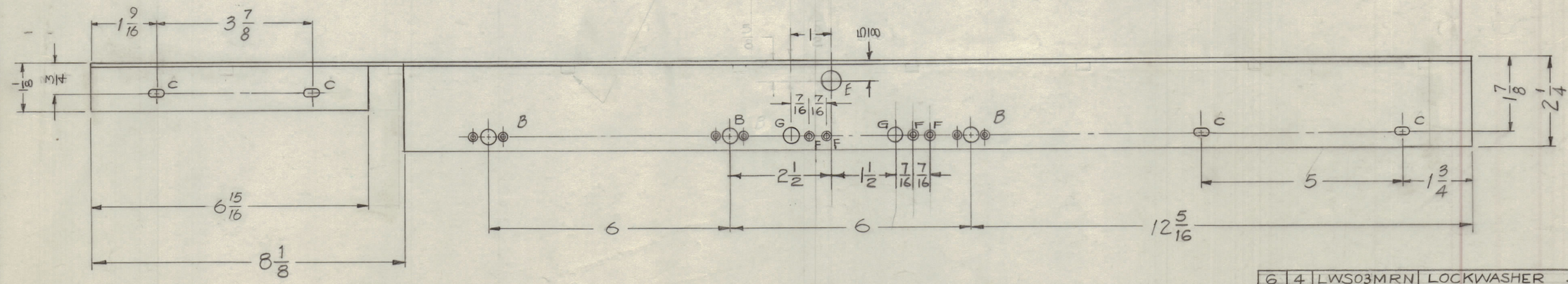
HOLES ~

A ~ 1/4 (.250) DIA. 4 Req.
C ~ 3/16 X 3/8 SLOTS 11 Req.
D ~ .221 MIN. .224 MAX. FOR NT129-0832-6 3 Req.
E ~ 1/2 (.500) DIA. 1 Req.
F ~ Dr. & C'sink for 6-32 FHS 6 Req.
G ~ 3/8 (.375) D. 1 Req.

B ~ (3 Req.)







MS-1952 F

NOTE
ALL BENDS 1/8 RADIUS
THIS BRACKET TO BE RIVETED TO PA FRAME BY FRAME MFG.

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
F	—	DIM 3-7/8 WAS 3-3/4	12.6.60	17394	LHW		
E	1	ITEMS 1,2,3,4 ADDED	10/8/60	3052			
D	2	(2) "F" HOLES ADDED	9/28/60	3101			
	1	(1) "G" HOLE ADDED					
C	1	FOUR "F" HOLES RELOCATED	4-5-60	2003			
B	2	SEVEN "C" HOLES ADDED	3-2-60	~			
	1	DELETED "D" HOLES					
A	1	CUTOUTS ADDED	2/16/60	—	WF		

TOLERANCES
ALL OTHERS: DEC. DIM. ± ; FRAC. DIM. ± 1/64 ; ANGULAR DIM. ±
SCALE: 1/2 SIZE
DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

NOTICE TO PERSONS RECEIVING THIS DRAWING

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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES
DECIMALS .X ±.05 .XX ±.01 .XXX ±.005
TOLERANCES
FRACTIONS ± 1/64
ANGLES ± 0° 30'
CUT HERE GUIDE NO. 2-66

REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
1	GPT-40K	AX-208		1~16~60

USED ON

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
6	4	LWS03MRN	LOCKWASHER SPLIT	
6	3	SCFS0348BN8	SCREW MACHINE	
6	2	NTH0348BN8	NUT HEX	
3	1	NT-117-0832A	NUT, FLOATING ANCHOR	

STOCK SIZE	1/8 THICK
MATERIAL / WEIGHT PER PC.	ALUMINUM
TYPE & TEMPER	5052 - H-32
HEAT TREAT. SPEC.	
FINISH & SPEC. NO.	S-404 - IRIDITE

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

BRACKET, ANGLE, RIGHT SIDE FRONT (PA DECK)

DRAWN	ELEC. DES. APP.	MECH. DES. APP.
John C. Biele	DB	AER
CHECKED	FINAL APPROVAL	
	DB	

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FORM—110