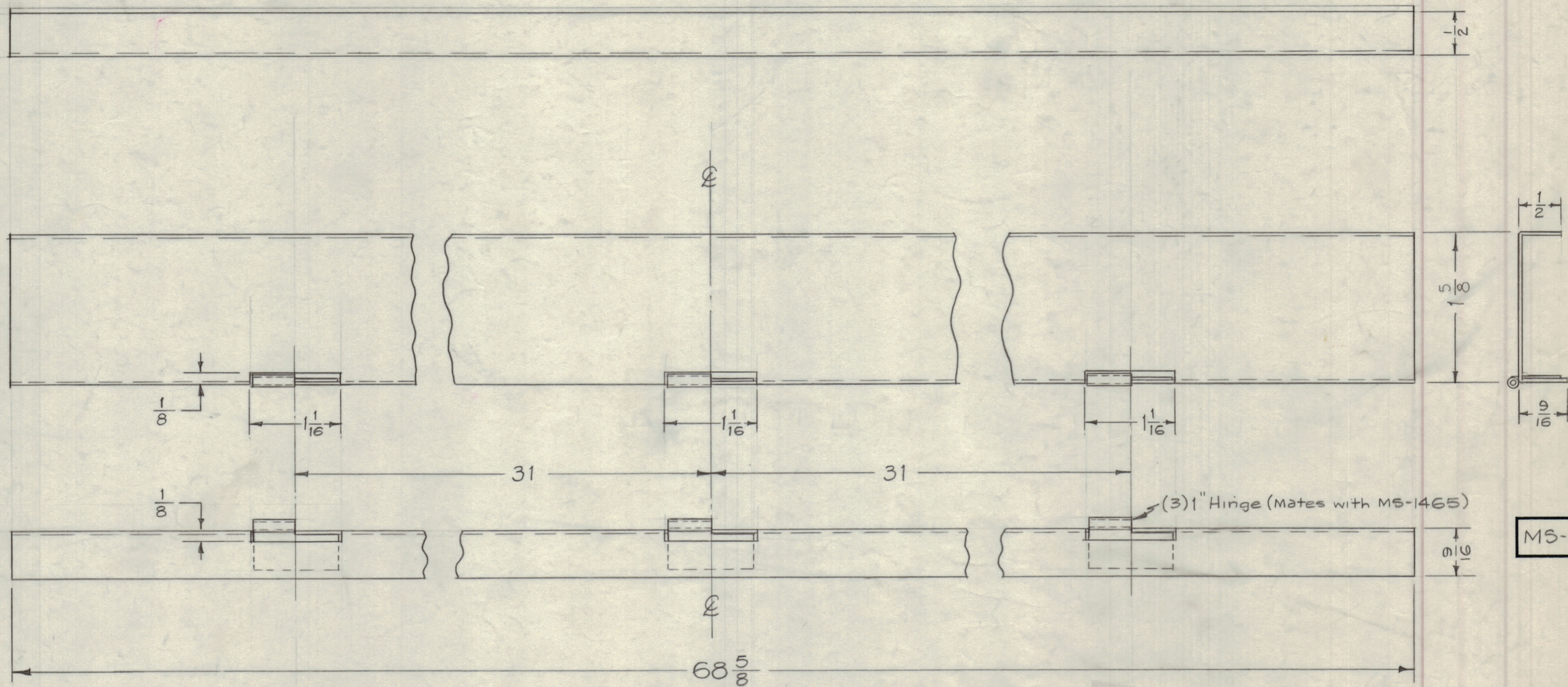


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.



MS-1920 D

TMC PART NUMBER	MATL	FINISH
MS1920	20GA STEEL	S371, S114, S521
MS1920-2	20GA STEEL	S371, S114, S520
MS1920-3	.032 ALUM 5052-H32	S404, S114, S521

S114 ZINC CHROMATE PRIMER
 S521 TEXTURED GRAY ENAMEL
 S371 DEGREASE
 S520 BLUE-GRAY TEXTURED VINYL
 S404 IRIDITE, YELLOW

FINISH PER CHART

FINISHES
 MS-1920-1
 S371 Degreasing
 S114 Zinc Chromate Primer
 S115 Smooth Gray Enamel

NOTICE TO PERSONS RECEIVING THIS DRAWING

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 THE TECHNICAL MATERIEL CORPORATION
 MAMARONECK, NEW YORK

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS: .X ± .05, .XX ± .01, .XXX ± .005

FRACTIONS: ± 1/64, ANGLES ± 0° 30'

TOLERANCES

CUT HERE GUARANTEED 2-66

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
D		FINISH S521 WAS S115	5/31/66	16237	HLA	YCB	P25
C	1	CHART ADDED	11/19/65	15239	WV	YCB	YCB
B	1	FINISH REVISED	1/4/64	10699	YCB	YCB	YCB
A	1	Dim 1 5/8 was 1 3/4	9/9/61	5018	YCB	YCB	YCB

TOLERANCES		SCALE:
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± 1/64 ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

REQ. PER UNIT	MODEL	ASSY. NO.	DATE
1	GPT-IOKF ()	AX-	
1	GPT-IOKD ()	AX-188	
1	GPT-IOKB ()	AX-185	
1	GPT-IOKA (), C (), E (), L ()	AX-166	

USED ON

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
SEE CHART		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
SEE CHART		TRIM, HINGED, LEFT SIDE, AUX. FRAME	
SEE CHART		TYPE & TEMPER	
SEE CHART		HEAT TREAT. SPEC.	
SEE CHART		FINISH & SPEC. NO.	

16 12/14/59

DRAWN: [Signature] ELEC. DES. APP. [Signature] MECH. DES. APP. [Signature]

CHECKED: [Signature] FINAL APPROVAL: [Signature]

MS-1920 D