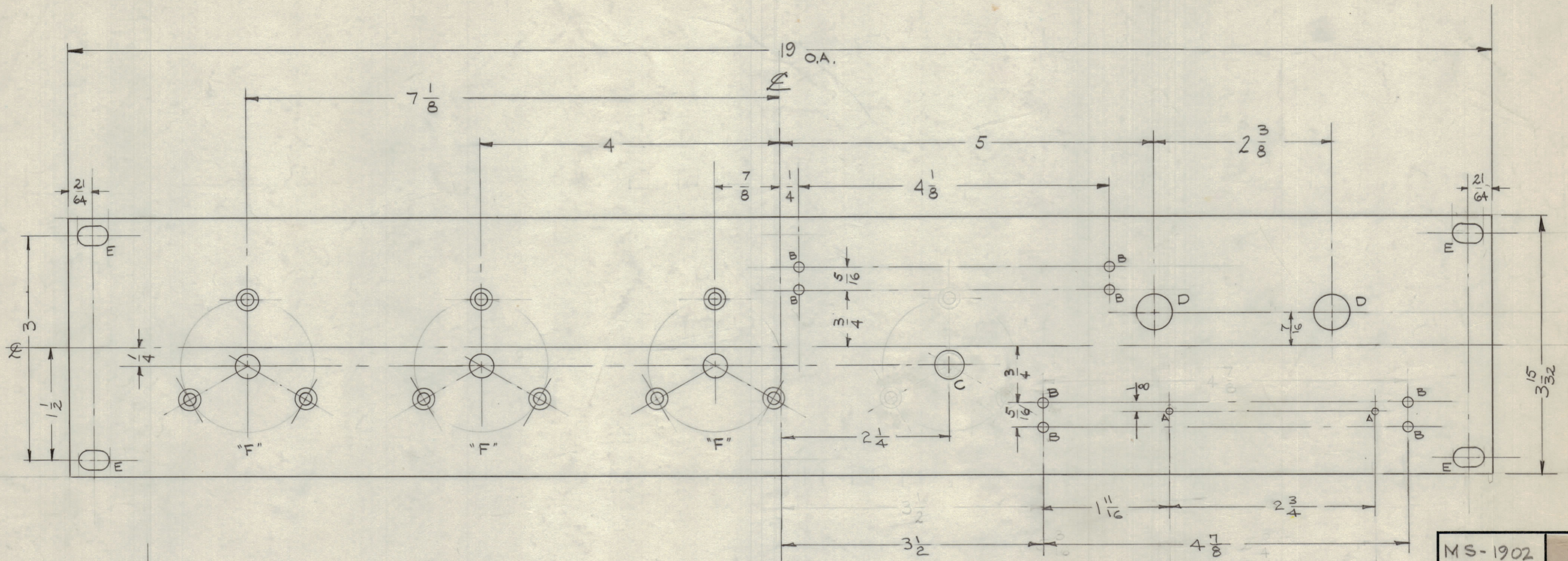


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.



MS-1902

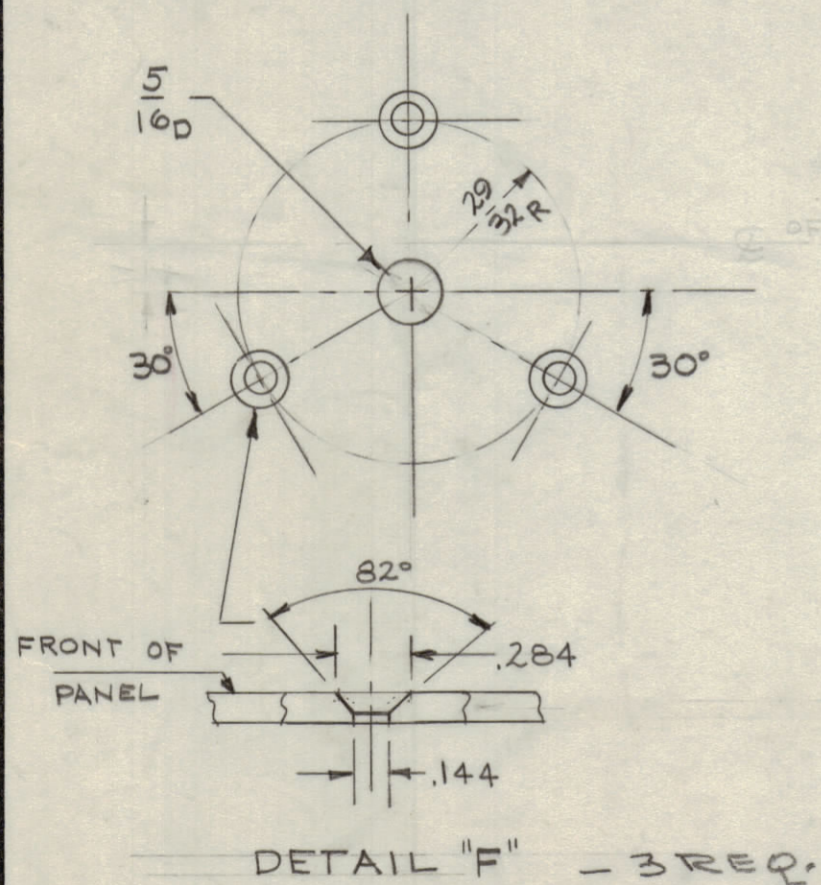
HOLES	REQ'D
A - N°-50 DR. - (.070) D.	2
B - 1/8 (.125) D	8
C - 3/8 (.375) D	1
D - 33/64 (.515)	2
E - 1/4 x 13/32 SLOTS	4

- MACHINING -**
- 1 - LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE
 - 2 - MILL ALL EDGES
 - 3 - HOLES MUST BE DRILLED
 - 4 - PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES, & SCRATCHES.

- FINISH:**
- S-404 - YELLOW IRIDITE
 - S-114 - ZINC CHROMATE PRIMER
 - S-115 - SMOOTH GREY ENAMEL
- FRONT & EDGES ONLY

LD-968 - ENGR. & LETTERING, MCP-3
REF: LD-629 - ENGR. & LETTERING, MCP-2

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
3/16		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
STOCK SIZE		FRONT PANEL	
ALUMINUM		MACHINING	
MATERIAL		WEIGHT PER PC.	
2024-T3			
TYPE & TEMPER			
HEAT TREAT. SPEC.		DRAWN ELEC. DES. APP. MECH. DES. APP.	
SEE NOTE		CHECKED FINAL APPROVAL	
FINISH & SPEC. NO.		MS-1902	



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Property of:
THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
1	MCP-3			9/7/61
1	MCP-2			10/21/59

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	
DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES ± 0° 30'
.XXX ± .005	

CUT HERE GUARANTEED 2-46

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES		SCALE:					
ALL OTHERS	DEC. DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					
	FRAC. DIM. ±						
	ANGULAR DIM. ±						