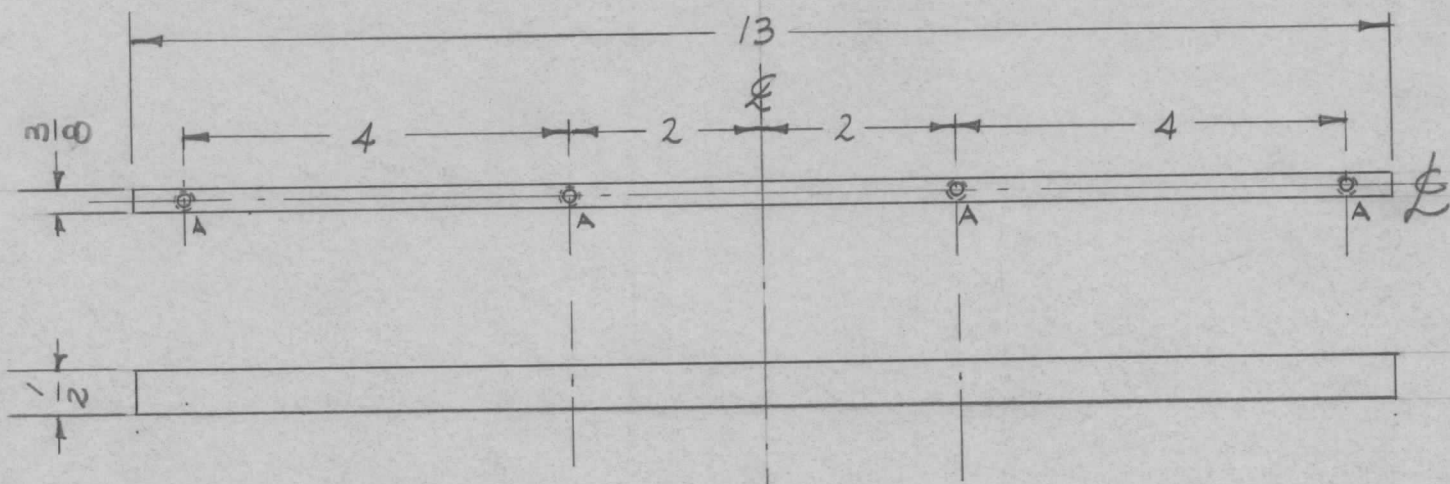


REQ. PER. UNIT	USED ON			MS-1895	A
	MODEL	ASS'Y. NO.	DATE		
1	APP-2		9-22-59		



A - DRILL AND TAP FOR 6-32 4 REQ'D.

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE
CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS	TOLERANCES	FRACTIONS
.X ± .05		± 1/64
.XX ± .01		ANGLES
.XXX ± .005		± 0° 30'

CUT HERE
GUARANTEED
2-66

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL		
										1/4 x 1/2 RECT. BAR	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK PANEL STIFFENER	A		
										STOCK SIZE				
										ALUMINUM				
										MATERIAL				
A	1	3/8 WAS 1/4	10-6 59			P.L.				2024-T4				
TOLERANCES			SCALE:					TYPE & TEMPER		HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL	
DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES					S404 IRIDIUM			P.A.		MS-1895	A
								FINISH & SPEC. NO.		ELEC. DES. APP	MECH. DES. APP			